



## S.E.S. SERIES ENCLOSURES – ASSEMBLY INSTRUCTIONS

Thank you for purchasing our Maximum Reptile™ S.E.S. Series Enclosure!

These instructions will walk you through the complete assembly of your new enclosure.

Before you begin, make sure that you have all the parts, including Panels #1-8, and your enclosed accessory kit that contains the screws, lock and door handle. If you notice that anything is missing, or has sustained damage upon delivery, please let us know before proceeding with assembly.

For the assembly of this unit, you'll need:

- One Phillips head screwdriver

### ENCLOSURE ASSEMBLY

We recommend conducting assembly on the edge of a table or workbench. It is advised to put a towel down to prevent scratching of any surfaces.



1. Begin by aligning Panels #1 and 2 as shown. We have already pre-drilled all the alignment holes for you in our workshop, so these parts will go together easily. It's important to make sure the ends are upright and flush with Panel #1. The screw holes in both panels will align accordingly.

**NOTE:** If you're using an electric drill, be sure it is on the lowest setting, and that you do not overtighten the screws. PVC is a soft material and it is quite easy to strip the thread. This is why we recommend to use only a screwdriver, but it does take a little longer.

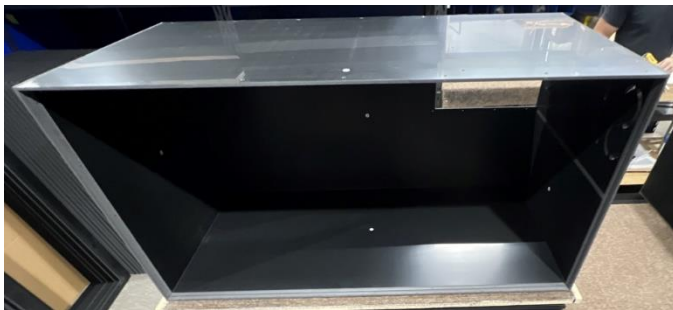
2. Now repeat the same steps on the other end, attaching Panel #3 to the unit, making sure again that the #2 Panel is flush with the front.



sure that the rectangle cut out the panel is positioned at the top right as shown.

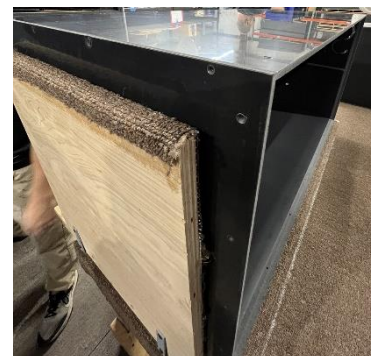
3. After Panels #2 and 3 are securely fastened, add the back face to the assembly, which is marked as Panel #4. Before proceeding, make

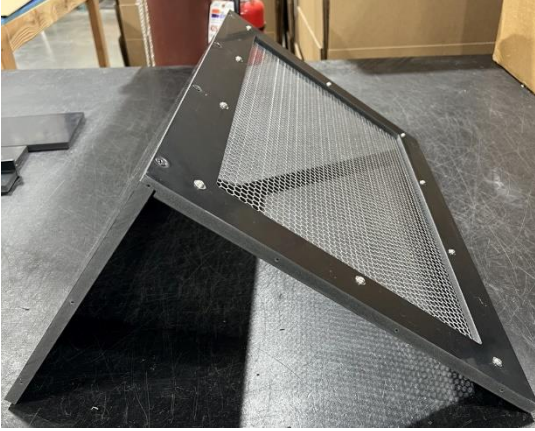
4. Carefully add the rest of the screws to fasten Panel #4, screwing in the ends securely. Be mindful as you go, in order to maintain a flush alignment of the panel edges.



5. With the first four panels secure, add the top as shown, which is marked as Panel #5.

**Note:** leave all of the screws out of the holes closest to the front for now (both top and bottom), as shown in the image to the right. This will make it easier to insert the front panel.





**6.** It is now time to assemble the internal hood. Locate Panels #6 and #7 and screw them together as shown. It is important to make sure that the rear of these parts are aligned as show.

**7.** With the enclosure on its back, you can now align the internal hood assembly with the slots.

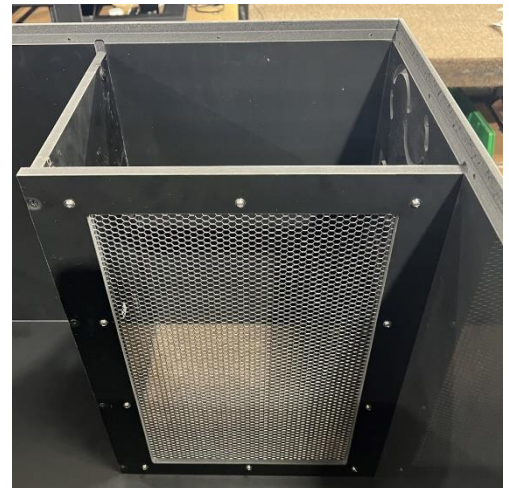


**8.** We recommend to slip the end with the screen on it into the slot and align with the groove as shown.

**9.** Once the internal hood is properly seated in the slots, you can now insert all the screw in the back and side panels.



**10.** The rear of the enclosure is open as show.

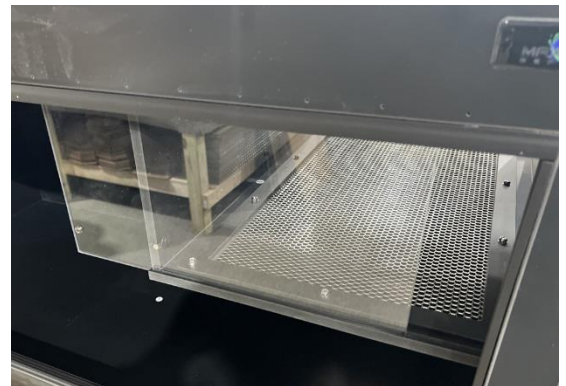
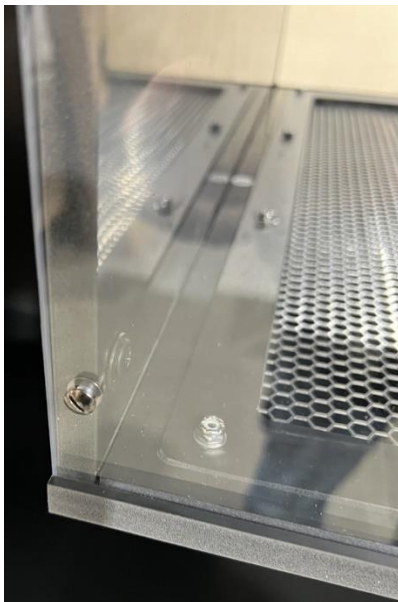


**11. The front (marked Panel #8) is the last part to add. Begin by inserting the bottom of this panel first, and slowly push it into the groves. This will be a tight, precession fit and is easier to do with the front screws left out for now (see step 5).**



**12. Once the front is fully in place, and flush within the top, bottom and sides, you can add all the screws to complete the assembly of your new enclosure.**

**13. The clear front panel can now be slipped into the groves, ensuring that the screws are facing out as shown.**



14. The doors for your enclosure can be inserted by lifting up into the tracks, then down into the bottom groove. You can then add the lock and door handles to the doors, and the optional security bars if needed. Note, glass doors do not need the optional security bars.
  
15. If you plan to stack these enclosures, we recommend purchasing the optional stacking kit so that they enclosures will stay aligned when stacked up.

**CONGRATULATIONS** - you have now fully assembled your Maximum Reptile™ S.E.S. Series Enclosure

We thank you for your patronage! Should you run into any issues or have questions regarding this assembly, please feel free to reach out to our customer service team for assistance.

Details can be found at the links below:

<https://customreptilehabitats.com/pages/contact-us>

Or use our QR codes on your smart phone to find other instructions, videos, and product info.

**OUR WEBSITE:**

