



1.

- Begin by laying the Right Side on the floor and add the Back Bottom and Back Top tubes as shown in the lower image.
- Please note: The Front has the plastic tracking along it so be sure to add these parts to the Back as shown.



2.

- Now take the part labeled Center Support Square and connect the Front Top as shown.
- Repeat the same step for the part labeled Front Bottom.
- The assembly will now look like the bottom image.



3.

- Now add the Back, Bottom and Top panels as shown. Please ensure that the 2" hole on the back panel is where you want it located for any cords or tubing.
- The assembly will now look like the bottom image.
- Note that the top has the thicker plastic tracking, and the bottom has the thinner plastic tracking.



4.

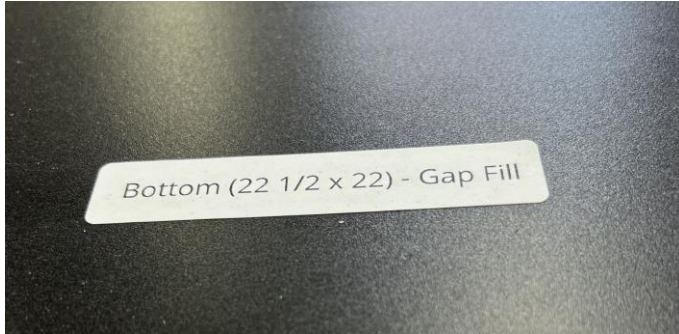
- Now add the Back Bottom and Back Top tubes as shown.
- Once completed, its time to slip the panels in as shown.





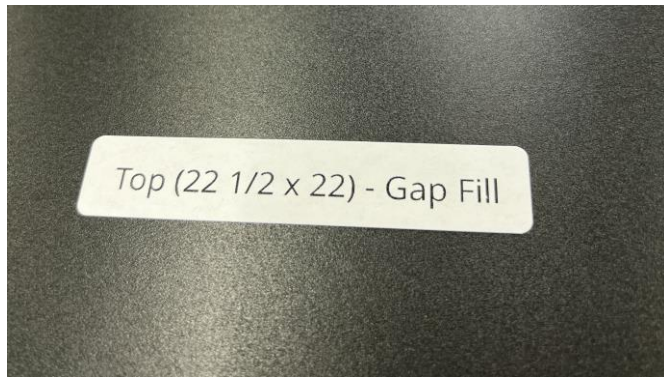
5.

- Now take the part labeled Left Side and connect as shown.
- Be sure to match the left end so that the plastic tracking matches as shown.
- The assembly will now look like the bottom image.



6.

- Rotate the stand so that the bottom is facing up.
- Add the two panels marked Bottom Gap Fill and using the complimentary silicone, stick them to the top as shown. Please allow several hours for the silicone to cure.
- The assembly will now look like the bottom image.



7.

- Now take the panels labeled Top Gap Fill and place them on the Top as shown.
- The assembly will now look like the image where the top is now flat.





8.

- It's now time to add your Doors by slipping the right Door into the rear track as shown. The door will go up into the track and then lower it down into the bottom track.
- Repeat the same step for the left Door but this time add this door to the front track.
- Your stand is now complete and ready for use.

