

WHAT IS HOTMELT ADHESIVE

Hot melt labels are widely used in industries labeling systems and automatic packaging systems on production lines such as the food and beverage industry, electronics industry, automotive parts industry, printing packaging industry, consumer products, etc.

PSA Hot melt adhesive is constructed of high quality synthetic rubber with a 100% solid component. They have excellent moisture resistance, cold temperature performance and high adhesion to difficult Low Surface Energy (LSE) and textured substrates. Which advanced production technology. As a result, quality control is consistent and accurate, and can also reduce the carbon footprint in the label production process up to 50% compared to the conventional adhesive production process. Hot melt adhesives are therefore environmentally friendly and a sustainable approach to doing business with an environmental consciousness(Sustainability) alongside the label industry and their use. They provide excellent moisture resistance, cold temperature performance and high adhesion to difficult Low Surface Energy (LSE) and textured substrates.



Additionally, In terms of hot melt adhesive properties that are both toughness adhesion and resistance to a variety of operating environments, such as corrugated boxes made from recycled pulp, non-polar plastics that are typically difficult to stick, rough surfaces, moisture resistant, resistant to use in cold areas. PSA hot melt labels is suitable for a wide range of applications on various types of packaging including food and beverage label, household label, pharmaceutical label and most importantly, hot melt label is suitable for use in workgroups chill food packaging, frozen food at cold temperatures (-40 degrees Celsius)









REDUCE CARBON FOOTPRINT



HOTMELT ADHESIVE ADVANTAGE



Excellent performance in chill temperatures with superior moisture resistance



Product labeling applications are appropriate for a wide range of substrates, including HDPE, cardboard, and rough surfaces



Environmentally friendly because it contains no solvents (100% solid) = Sustainability **Reduce Carbon footprint**



Setting and processing are not complicated / Low energy consumption = Energy Saving



Roll Form

Sheet Form



High process technology which highly accuracy

HOTMELT LABELS GPP & FROZEN LAB

The adhesive complies with FDA 175.105 for indirect contact

PHG01 For GPP and chill application

For frozen PHZ11 application



PROPERTIES

Adhesion (S/Steel) Loop Tack

Labeling Temperature Service Temperature

Shelf Life

>12.0 N/25mm

20.0 <u>+</u> 3.5 N/25mm

Min 0°C

Min -30°C, Max 60°C

1 year under optimum storage condition



PROPERTIES

Adhesion (S/Steel)

Loop Tack

Labeling Temperature Service Temperature

Shelf Life

≥12.0 N/25mm

16.0 <u>+</u> 3.5 N/25mm

Min -10°C

Min -40°C, Max 60°C

1 year under optimum

storage condition







HOTMELT LABELS APPLICATION









- General label for chill and general purpose
 - Gloss White PP Label
 - Matte White PP Label
 - PP Thermal Label
 - Semi-Gloss Paper Label
 - Cast Coated Paper Label
 - Wood-Free Paper Label
- **2** Frozen Food Label
 - PP Thermal Label
 - Matte White PP Label
- **3** Logistic Label
 - Non-Top Coated Thermal Paper Label

- 4 Tyre Label
 - Gloss White PP Label
- 5 Digital Label

WITE BEFORE USE.

- Gloss White PP Label
- 6 Pharmaceutical Label
 - Direct Thermal Paper
 - Direct Thermal Film

HOTMELT LABELS GUIDELINE



FILMIC

		ADHESIVE PERFORMANCE							
ITEM	APPLICATION	Initial Tack FTM9 on SS (N/25mm)	Adhesion FTM1 on SS (N/25mm)	Min. Application Temperature	Min. Service Temperature	Max. Service Temperature	COMPLIANCE		
GLOSS WHITE TOP COATED POLYPROPYLENE LABEL									
HPPWL-WHM#3	 Excellent printability when using conventional printing techniques. Suitable for a wide range of substrates. Good performance at chill temperatures with good moisture resistance. 	20.0 <u>+</u> 3.5	<u>></u> 12.0	0°C	-30 °C	60 ℃	FDA 175.105		
PPWL-WHM#3	 Superior printability when using conventional printing techniques. Suitable for a wide range of substrates. Good performance at chill temperatures with good moisture resistance. 	20.0 <u>+</u> 3.5	<u>></u> 12.0	0.℃	-30 °C	60 °C	FDA 175.105		
SYNTHETIC POLY	SYNTHETIC POLYPROPYLENE LABEL								
HSPL-WHM#2	 Product labelling applications are good resistance against water, oil, and chemicals is important such as labelling toiletries, cosmetics and other packages. Suitable for a wide variety of substrates. Good performance at chill temperatures which are good resistance against moisture. Superior printability by conventional printing techniques. 	18.0 <u>+</u> 3.5	<u>></u> 12.0	0.℃	-30 ℃	60 ℃	FDA 175.105		
SPL-WHM#2	 Product labelling applications are good resistance against water, oil, and chemicals is important such as labelling toiletries, cosmetics and other packages. Suitable for a wide range of substrates. Good performance at chill temperatures with good moisture resistance. Superior printability when using conventional printing techniques. 	18.0 ± 3.5	<u>></u> 12.0	0.℃	-30°C	60 °C	FDA 175.105		
HSPL-WHM-FZ#2	 Product labelling applications good cold temperature performance provides moisture resistance after application on a dry surface is important e.g. labelling frozen food packages. Suitable for a wide variety of substrates. Good performance at freezing conditions. The product is designed to be very good conversion characteristics in rotary and flat-bed. 	16.0 ± 3.5	≥ 12.0	-10°C	-40°C	60 ℃	FDA 175.105		





HOTMELT LABELS GUIDELINE



PAPER

PAPER							-	
		ADHESIVE PERFORMANCE						
ITEM	APPLICATION	Initial Tack FTM9 on SS (N/25mm)	Adhesion FTM1 on SS (N/25mm)	Min. Application Temperature	Min. Service Temperature	Max. Service Temperature	COMPLIANCE	
ART PAPER LABEL								
PA1-21NHM	 Product labeling application is suitable for a wide range of promotional label applications. Suitable for a wide variety of substrates, such as paper, cardboard and plastics substrates. Good performance at chill temperatures. The product is designed to have excellent conversion characteristics in both rotary and flat-bed applications. 	20.0 <u>+</u> 3.5	<u>></u> 18.0	0°C	-30 ℃	60 °C	FDA 175.105	
PA1-30NHM	 Product labeling application is suitable for a wide range of promotional labels applications. Suitable for a wide variety of substrates, such as paper, cardboard, plastics substrates. Good performance at chill temperatures. The product is designed to be very good conversion characteristics in flat-bed. 	20.0 <u>+</u> 3.5	<u>></u> 18.0	0°C	-30°C	60°C	FDA 175.105	
CAST COATED PA	PER LABEL	,						
РМ1-12РНМ	 This appealing gloss appearance paper has the quality to provide great printing quality in all standard printing techniques. Typical applications include labels for use in the industrial labels, cosmetic, pharmaceutical, food industry, chemical products and promotional labels. 	18.0 <u>+</u> 3.5	<u>></u> 20.0	0℃	-30°C	60 ℃	FDA 175.105	
мсь-үнм	 This appealing gloss appearance paper has the quality to provide great printing quality in all standard printing techniques. Typical applications include labels for use in the industrial labels, cosmetic, pharmaceutical, food industry, chemical products and promotional labels. 	18.0 <u>+</u> 3.5	<u>></u> 20.0	0°C	-30 °C	60°C	FDA 175.105	
HMCL-AG-WHM-S	This product design for low surface energy, rough substrates which good performance at low temperatures.	30.0 <u>+</u> 3.5	<u>></u> 35.0	0°C	-30 °C	60°C	FDA 175.105	
WOOD FREE PAPER LABEL								
PL-GRHM	 This product is excellent for a wide range of promotional and industrial labels whereby multicolour print quality which good performance at low temperatures. The product is designed to have excellent flat-bed conversion characteristics. 	18.0 <u>+</u> 3.5	<u>></u> 18.0	0°C	-30°C	60 °C	FDA 175.105	
HPL-WHM	 This product is excellent for a wide range of promotional and industrial labels whereby multicolour print quality which good performance at low temperatures. The product is designed to have excellent flat-bed conversion characteristics. 	18.0 <u>+</u> 3.5	<u>></u> 18.0	0°C	-30°C	60 °C	FDA 175.105	

HOTMELT LABELS GUIDELINE



VARIABLE

		Δ	DHESI				
ITEM	APPLICATION	Initial Tack FTM9 on SS (N/25mm)	Adhesion FTM1 on SS (N/25mm)	Min. Application Temperature	Min. Service Temperature	Max. Service Temperature	COMPLIANCE
HTMLN-WHM	 Eco thermal paper for barcode product labeling applications such as industrial labelling, distribution and logistics labels. Excellent initial tack and adhesion on a variety of substrates. Good performance at chill temperatures. 	18.0 <u>+</u> 3.5	<u>></u> 18.0	0°C	-30°C	60 ℃	FDA 175.105
HTMLS-WHM	 Top coated thermal paper whereby for thermal printing system, suitable for barcode product labeling applications which are for all printability and high quality label applications. Excellent performance at low temperatures, as well as chemical resistance. 	18.0 <u>+</u> 3.5	<u>></u> 18.0	0°C	-30 °C	60°C	FDA 175.105
HTMFL#80-WHM -FZ	 Top coated thermal film. Excellent freezing performance, provides moisture resistance after application on a dry surface is important e.g. labelling frozen food packages. The product is designed to be use in thermal printing system which very good conversion characteristics in both rotary and flat-bed. 	16.0 ± 3.5	≥ 12.0	-10 °C	-40 °C	60 ℃	FDA 175.105

A GREAT CHOICE
FOR COLD TEMPERATURE
APPLICATIONS WITH
HIGH ADHESION AND
GOOD RESISTANCE
TO MOISTURE.







LIFESTYLE SOLUTIONS

WE ARE THE LEADING RAW MATERIAL SUPPLIER OF CONSUMER AND INDUSTRIAL PRODUCTS

THAI KK INDUSTRY Co., Ltd. (Head office)

29/1 Moo.5 Soi Thummasiri, Debaratana Road, Tumbol Bangsaotong, Amphur Bangsaotong, Samutprakarn 10570 Thailand

Tel: +662 338 4900, **Fax:** +662 338 4905

