## **OSHA Compliant Inspection and Maintenance Program**

## **HOISTS & CRANES**

There are four parts to a complete program of inspections and maintenance of hoists and cranes for full compliance with OSHA.

In addition to daily inspection and testing of all operating mechanisms OSHA defines two classes of documented inspections to be performed at different intervals. Documented maintenance appropriate to each type of equipment also shall be performed.



FREQUENT Inspection Daily-Monthly



PERIODIC Inspection Monthly-Annually



PREVENTIVE Maintenance Manufacturer Specific



At the beginning of every shift a person who has been trained and is qualified shall inspect the crane and hoist.

OSHA 1910.179(j)(2)(i) All functional operating mechanisms for maladjustment interfering with proper operation. Daily. A person who is trained and qualified shall inspect the hoists and cranes according to OSHA requirements for a "frequent" inspection.

Inspections must be documented for each piece of equipment.

OSHA 1910.179(j)(1)(ii)(a) Frequent inspection - Daily to monthly intervals. A person who is trained and qualified shall inspect the hoists and cranes according to OSHA requirements for a "periodic" inspection.

Inspections must be documented for each piece of equipment.

Each piece of equipment may require partial disassembly for complete inspection.

OSHA 1910.179(j)(1)(ii)(b) Periodic inspection - 1 to 12-month intervals. Preventive maintenance shall be completed based on the manufacturer's recommendations.

OSHA 1910.179(I)(1)
Preventive maintenance. A
preventive maintenance program
based on the crane manufacturer's
recommendations shall be
established.

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