

Assembly Instructions - Drawer Unit (D18, D24, and D30)

Parts included:

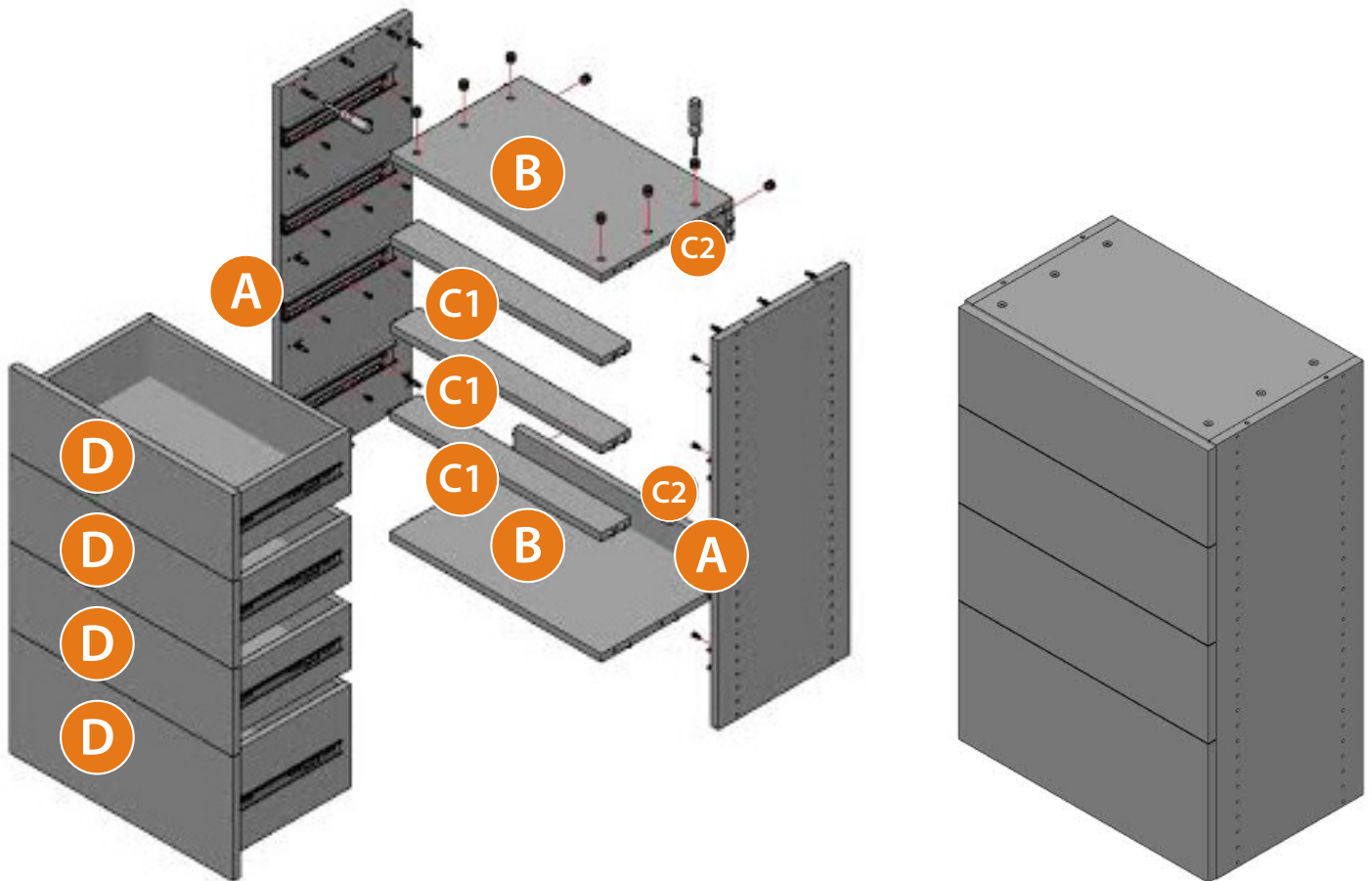
- 2 Side panels (A)
- 2 Top/bottom panels (B)
- 2 Rear hanging rails (C1)
- 3 Drawer support panels (C2)
- 54 Cam locks
- 54 Cam posts
- 4 Dowels

Tools required:

- Phillips screwdriver

Optional:

- Power screwdriver
- Mallet



Assembly Steps:

1. Fasten cam posts into the eleven (11) pre drilled holes of each interior of the (A) side panels.
2. Insert Cam Locks into top/bottom (B), and rear support panels (C2).
3. Connect top/bottom panels (B) and rear support panels (C2), and drawer support panels (C1) to one of the side panel (A) aligning the dowels and cam post/cam lock. Be sure that the cam lock arrow is facing outward.
4. Repeat step for the second side panel. Construction now complete.

Assembly Instructions - Drawer Box

(D18, D24, and D30)

Parts included:

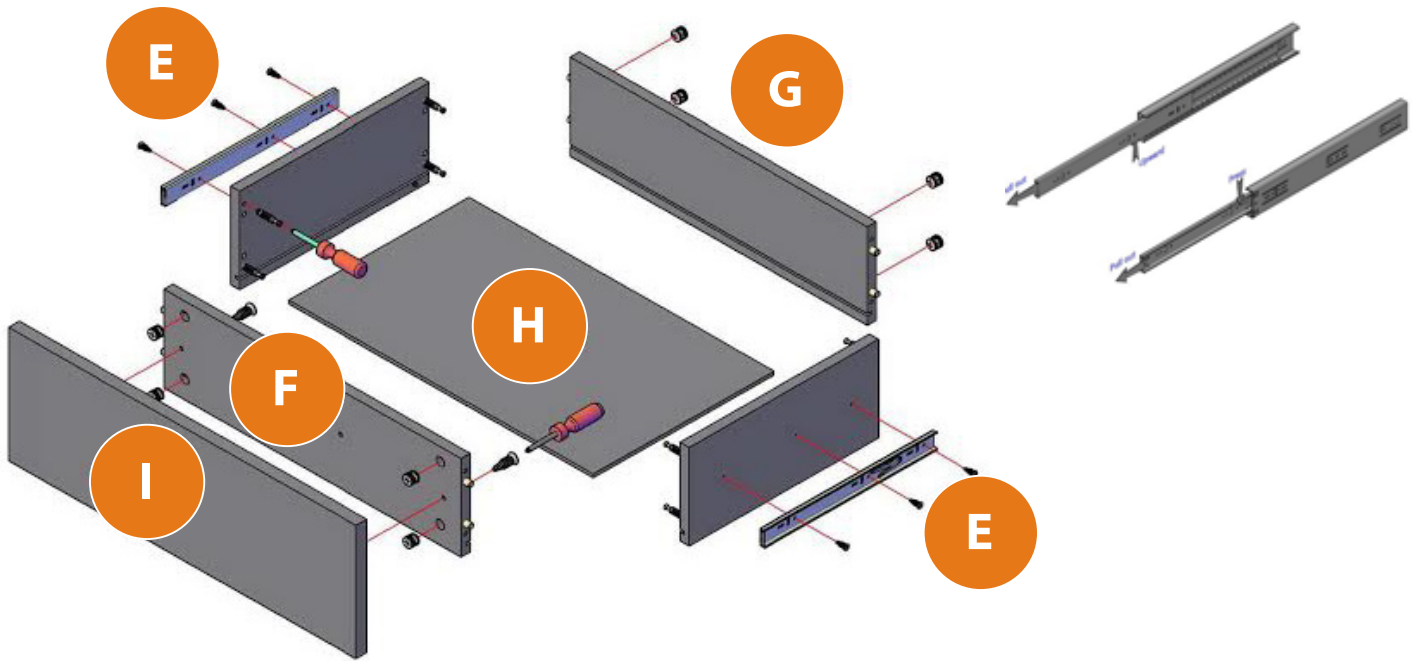
- 6 Short drawer side panels (E)
- 3 Short drawer back panels (G)
- 3 Short drawer front panels (H)
- 3 Short drawer front face (I)
- 2 Short drawer side panels (E)
- 1 Short drawer back panels (G)
- 1 Short drawer front panels (H)
- 1 Short drawer front face (I)
- 4 Drawer Slide (Set)
- 16 - 3/4" Screw
- 16 - 5/8" Screw
- 8 - 1" Screw

Tools required:

- Phillips screwdriver

Optional:

- Power screwdriver
- Mallet



Shorter Drawers:

4. Fasten four (4) cam posts into the drawer side panels (E), insert cam locks into the drawer box front panel (F) and drawer box rear panel (G) and then connect to one of the side panels. Please note that the drawer box side that has the pre-drilled holes closer to one end should be mounted to the front panel.
5. Slide bottom panel (H) into the opening of side panel (E), front panel (F), and drawer box rear panel (G) so that the finished side is facing up.
6. Connect and fasten the other side panel (E) to complete the drawer box construction.
7. Attach Drawer Front (I) to front panel of drawer box (F) using the outer pre-drilled holes (the 3 holes in the center are for hardware). Please note that on the three top drawers there is more space to the top than to the bottom. (A).

Tall Drawer:

8. Repeat step 5-7. Please note that on the bottom drawer there is more space from the pre-drilled holes to the bottom than to the top.

Drawer Slide:

9. Separate male and female members by pushing down black pin (see image above), fasten female member into the pre drilled holes on the sides of the drawer boxes keeping it flush to the front.
10. Install the male member on to the interior side panels using the pre-drilled holes on each side.
11. Gently slide the drawer boxes into the carcass until slides click into one another.