



*This guide supersedes all information produced prior to revision date in lower right corner of this document. It is the responsibility of the end user to periodically check fasteners for proper torque. Failure to comply could result in product failure.*

## TORQUE SPECIFICATIONS TRUSS BED RACK

Fastener Use	VC3 Required	Inch Pounds (iP)	Foot Pounds (fP)	Tool(s) Required
Truss Armor	No	125	10.4 ft/lbs	5mm/13mm
Leg to Load Bar	Yes	77	6.4 ft/lbs	5/32"
PEM Stud Nut (M6)	No	80	6.7 ft/lbs	10mm
PEM Stud Nut (M8)	No	97	8.1 ft/lbs	13mm
Rail Flange Bolt (Bed Cover)	Yes	125	10.4 ft/lbs	5mm/13mm
reTRAX Track Bolt	Yes	77	6.4 ft/lbs	4mm
Nylon Lock Nut (M6)	No	80*	6.7 ft/lbs	10mm
Nylon Lock Nut (M8)	No	97*	8.1 ft/lbs	13mm
Cargo Rail Bolt	Yes	125	10.4 ft/lbs	5mm
diamondBACK OE Hardware	No	135	11.3 ft/lbs	3/16 - 1/2"
sofTOPPER Leg Assembly Bolt	No	125	10.4 ft/lbs	5mm/13mm
ETM Load Bar Bolts	Yes	77	6.4 ft/lbs	5/32"
ETM Elevator Bolts	No	125	10.4 ft/lbs	5mm/13mm

**(1) Inch Pound = 1/12 Foot Pound**

\*Torque Specification provided is for Nylon Lock Nut installed to PEM stud. If installing the nylon lock nut to a standard bolt refer to bolt location/use torque specification for proper specification.