

Pipe thread AN fitting installation in Jagg oil cooler



Photo 1. Cut off nipple flush to boss.



Photo 2. Cut off nipple flush to boss.



Photo 3. File to smooth flush.



Photo 4. 11/32" drill bit.



Photo 5. Illustrating hole.



Photo 6. 1/8" T-handle pipe tap.





Photo 7. Illustration of tapped threads.



Photo 8. Teflon pipe dope on pipe threads.



Photo 9. Install doped fitting to finger tight.



Photo 10. 5/8" deep socket on 3/8" drive.



Photo 11. Install 2.5 to 3 times finger tight.



Photo 12. Illustration of made port 1/8" - AN6.