



Instructions

INTEGRAL PANELS FULL RAM HD 8' BED

OPTIMIZE YOUR TRUCK



Thank you for your purchase!

It's time to upgrade your truck. If there are any issues with your order or any assistance is needed, please contact us at: info@integraltruck.com

Text: (303) 834-7012
M-F 9am-5pm MST

Package Contents – Half Panel

Contents	Quantity Per Panel
Track Nuts	2
M8x20mm Bolts + Washers	3 (2 + 1 Spare)
75mm Rubber isolators + M8 nuts	2 Isolators + 2 Nuts
55mm Rubber isolators + M8 nuts	2 Isolators + 2 Nuts
M8x25mm Bolt + Washers (Installed in bracket)	4

Required TOOLS



Tools not included

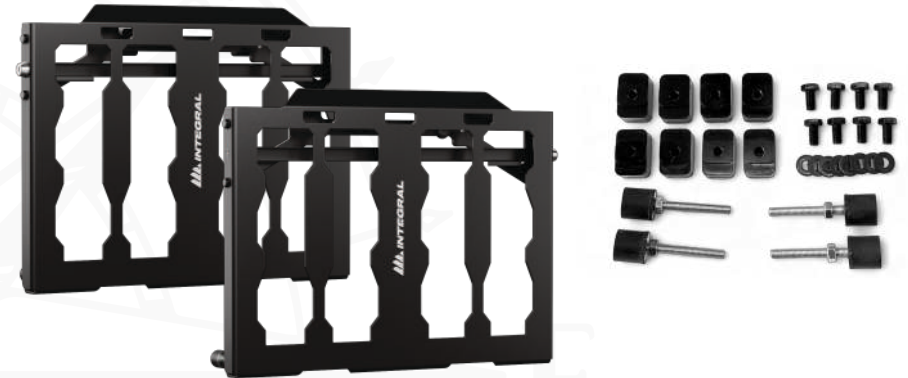
13mm wrench



Note: Integral Rails are not included with the kit; they are sold separately.

Check the components of the kit.

Lay out all parts and ensure everything included matches the chart above. Ensure the four bolts in each panel bracket are tight.



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Mock up the panels up to the Integral Rails and determine where you would like to mount them. The full panels can mount on either side of the wheel well. Pay attention to which side of the panel the keyhole is on.



- 2** Flip the panel over and gather the two rubber isolators. If the panel is mounted in the rear of the bed, near the tailgate, the 3-inch thread length isolators will be used. If the panel is mounted in the front of the bed, near the bulkhead, the 2-inch thread length isolators will be used.

Ensure the nut on each one is threaded to the base but not tightened. Add each isolator to the outer thread inserts at the base of the panel. Do not tighten yet.

Note: Each panel has three thread inserts for the rubber isolators, but only two isolators are included. The best application is to use them on the outer two thread inserts. However, if something on the bedside interferes with either location (**bed pillar, trailer wiring, accessories, etc.**), one can be changed to the middle position. Mock up the panel to the rails and choose which locations work best for your truck.



- 3** If you're mounting the panel in the rear of the bed, add one track nut to the cutout in the rail and slide it down the rail to the rear of the bed. Remove the plastic end cap from the rear of the rail, add the track nut and replace it. Space them out about 10" apart.

If you're mounting the panel in the front of the bed, add both track nuts into the cutout in the rail. Space them out about 10" apart. Depending on where you want the panel located, a track nut can also go on the opposite side of the Integral Rail bracket.



- 4** Add two M8x20mm bolts and washers to the two mounting holes in the panel bracket. Mock the panel up to the rail and the track nuts. Hand thread the M8x20mm bolts into each track nut. Do not tighten yet.

Note: The panel bracket can go between the gap in the Integral Rail bracket.



- 5** Slide the panel to your desired location along the rail. Ensure there is enough room to add the key to the lock. Add a Packout and ensure the panel is far enough away from the wheel well to install and remove. Tighten each M8 bolt using the 13mm wrench.



- 6** Expand each isolator until the panel is firm against the bedside. Tighten each M8 nut against the panel using the 13mm wrench.



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Lock and enjoy!

