



Instructions

INTEGRAL STRAP FORD BOXLINK

OPTIMIZE YOUR TRUCK



Thank you for your purchase!

It's time to upgrade your truck. If there are any issues with your order or any assistance is needed, please contact us at: info@integraltruck.com

Text: **(303) 834-7012**
M-F 9am-5pm MST

Package Contents

Contents	Quantity
Main Plate & Strap	1
Tie-Down Anchors	2
T30-M6 Thread-forming bolts	5 (4 + 1 extra) per mount
M6 Washers	5 (4 + 1 extra) per mount
T30 Torx Bit	1



Required TOOLS

Ratchet with 1/4" socket



Preferred TOOLS

Impact with bit tip holder

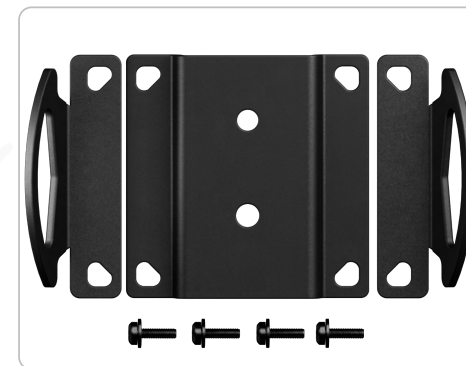


Thread cutting oil. **Not necessary if boxlink threads are already cut.**



- 1 Check the components of the kit. Ensure it contains everything in the chart above.

Note: 1 extra piece of each hardware component is included in all kits. Only 4 of each are needed for installation.

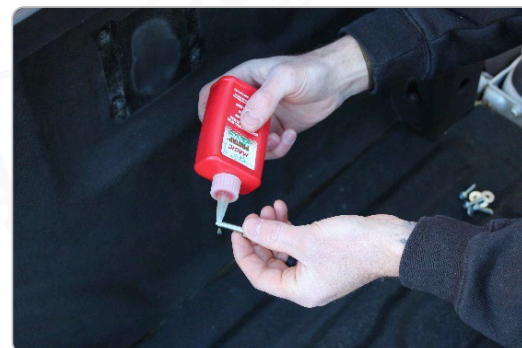


- 2 Remove any existing Boxlink accessories from the bedside.



- 3 If the Boxlink threads have not been cut, the included, thread-forming bolts can be used to cut them. **If the threads are already cut, skip steps A-F.**

a. Add thread-cutting oil to a T30 bolt.



b. Begin threading the bolt into one of the 4, pre-drilled boxlink bolt holes by hand.



c. Using the T30 torx bit and bit driver (or ratchet), thread the bolt about 25% of the way into the hole.



d. Finish threading the bolt using either the hand ratchet or an impact driver.



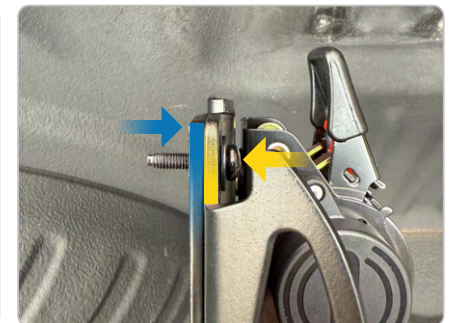
e. When the bolt is removed, you will be able to see the formed threads.

f. Repeat the process for all 4 holes.

4 Mock up the strap plate to the truck to see which direction is preferred for installation. Each bolt hole is elongated so the plate can be mounted vertically or horizontally.



5 Line up a tie-down anchor with one side of the strap plate. Starting with the top hole, place a T30 bolt with washer through the hole.



- 6** Hand thread each bolt into the Boxlink mount. Repeat for the other side. Add and hand thread the bottom two bolts.



- 7** Tighten each bolt using either a ratchet or impact until they are snug. **Do not over-tighten.**



- 8** Enjoy!

