

# SFIC A2 PINNING CHART

A	1	2	3	4	5	6	7
1. Write MASTER KEY bitting.							
2. Write CHANGE KEY bitting.							
3. Select bottom pin.							
4. Select master pin.							
5. RECORD BOTTOM AND MASTER pins AT D <sub>1</sub> & D <sub>2</sub>							

B	1	2	3	4	5	6	7
1. Write CONTROL KEY bitting.							
2. ADD (+)10 to CONTROL KEY bitting.	10	10	10	10	10	10	10
3. This is your CONTROL NUMBER.							
4. ADD A <sub>3</sub> & A <sub>4</sub> Write here.							
5. SUBTRACT B <sub>3</sub> FROM B <sub>4</sub> . These are the CONTROL PINS.							
6. RECORD CONTROL PINS AT D <sub>3</sub>							

C	1	2	3	4	5	6	7
1. TOTAL ALLOWABLE PINS	23	23	23	23	23	23	23
2. Write CONTROL NUMBER FROM B <sub>3</sub>							
3. SUBTRACT C <sub>2</sub> FROM C <sub>1</sub> . These are DRIVER PINS.							
4. RECORD DRIVER PINS AT D <sub>4</sub> .							

PINNING CHART							
1. BOTTOM PINS							
2. MASTER PINS							
3. CONTROL PINS							
4. DRIVER (Top) PINS							
5. Sum of D <sub>1</sub> , D <sub>2</sub> , D <sub>3</sub> & D <sub>4</sub> should equal 23. Verify							

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1. Write MASTER KEY bitting.							
2. Write CHANGE KEY bitting.							
3. Select bottom pin.							
4. Select master pin.							
5. RECORD BOTTOM AND MASTER pins AT D <sub>1</sub> & D <sub>2</sub>							

B	1	2	3	4	5	6	7
1. Write CONTROL KEY bitting.							
2. ADD (+)10 to CONTROL KEY bitting.	10	10	10	10	10	10	10
3. This is your CONTROL NUMBER.							
4. ADD A <sub>3</sub> & A <sub>4</sub> Write here.							
5. SUBTRACT B <sub>3</sub> FROM B <sub>4</sub> . These are the CONTROL PINS.							
6. RECORD CONTROL PINS AT D <sub>3</sub>							

C	1	2	3	4	5	6	7
1. TOTAL ALLOWABLE PINS	23	23	23	23	23	23	23
2. Write CONTROL NUMBER FROM B <sub>3</sub>							
3. SUBTRACT C <sub>2</sub> FROM C <sub>1</sub> . These are DRIVER PINS.							
4. RECORD DRIVER PINS AT D <sub>4</sub> .							

PINNING CHART							
1. BOTTOM PINS							
2. MASTER PINS							
3. CONTROL PINS							
4. DRIVER (Top) PINS							
5. Sum of D <sub>1</sub> , D <sub>2</sub> , D <sub>3</sub> & D <sub>4</sub> should equal 23. Verify							