



SFIC A2 PINNING CHART

A	1	2	3	4	5	6	7
1. Write MASTER KEY bitting.							
2. Write CHANGE KEY bitting.							
3. Select bottom pin.							
4. Select master pin.							
5. RECORD BOTTOM AND MASTER pins AT D ₁ & D ₂							

B	1	2	3	4	5	6	7
1. Write CONTROL KEY bitting.							
2. ADD (+)10 to CONTROL KEY bitting.	10	10	10	10	10	10	10
3. This is your CONTROL NUMBER.							
4. ADD A ₃ & A ₄ Write here.							
5. SUBTRACT B ₄ FROM B ₃ . These are the CONTROL PINS.							
6. RECORD CONTROL PINS AT D ₃							

C	1	2	3	4	5	6	7
1. TOTAL ALLOWABLE PINS	23	23	23	23	23	23	23
2. Write CONTROL NUMBER FROM B ₃							
3. SUBTRACT C ₂ FROM C ₁ . These are DRIVER PINS.							
4. RECORD DRIVER PINS AT D ₄ .							

PINNING CHART							
1. BOTTOM PINS							
2. MASTER PINS							
3. CONTROL PINS							
4. DRIVER (Top) PINS							
5. Sum of D ₁ , D ₂ , D ₃ & D ₄ should equal 23. Verify							



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1. Write CONTROL KEY bitting.							
2. ADD (+)10 to CONTROL KEY bitting.	10	10	10	10	10	10	10
3. This is your CONTROL NUMBER.							
4. ADD A ₃ & A ₄ Write here.							
5. SUBTRACT B ₃ FROM B ₄ . These are the CONTROL PINS.							
6. RECORD CONTROL PINS AT D ₃							

C	1	2	3	4	5	6	7
1. TOTAL ALLOWABLE PINS	23	23	23	23	23	23	23
2. Write CONTROL NUMBER FROM B ₃							
3. SUBTRACT C ₂ FROM C ₁ . These are DRIVER PINS.							
4. RECORD DRIVER PINS AT D ₄ .							

PINNING CHART							
1. BOTTOM PINS							
2. MASTER PINS							
3. CONTROL PINS							
4. DRIVER (Top) PINS							
5. Sum of D ₁ , D ₂ , D ₃ & D ₄ should equal 23. Verify							