



# SFIC A2 Multiple Key Pinning Chart

	1	2	3	4	5	6	7
<b>A</b> 1. Write GMK Bitting							
2. Write MK Bitting							
3. Write SMK Bitting							
4. Write SMK Bitting							
5. Write CK Bitting							
6. Select bottom pin							
7. Select master pin							
8. Select master pin							
9. Select master pin							
Record bottom and master pins in D below							

<b>B</b> 1. Write control key bitting							
2. Add +10 to control key bitting	10	10	10	10	10	10	10
3. This is your control number							
4. Add A6 thru A9. Write here							
5. Subtract B4 from B3 These are your control pins							
Record control pins in D below							

<b>C</b> 1. Total allowable pins							
2. Write control number from B3							
3. Subtract C2 from C1 These are driver pins							
Record driver pins in D below							

<b>D</b> 1. Bottom pin							
2. Master pin							
3. Master pin							
4. Master pin							
5. Control pin							
6. Driver pin							
D1 thru D6 should equal 23 - Add							



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5. Write CK Bitting							
6. Select bottom pin							
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Record bottom and master pins in D below							

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2. Add +10 to control key bitting	10	10	10	10	10	10	10
3. This is your control number							
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5. Subtract B4 from B3 These are your control pins							
Record control pins in D below							

<b>C</b> 1. Total allowable pins							
2. Write control number from B3							
3. Subtract C2 from C1 These are driver pins							
Record driver pins in D below							

<b>D</b> 1. Bottom pin							
2. Master pin							
3. Master pin							
4. Master pin							
5. Control pin							
6. Driver pin							
D1 thru D6 should equal 23 - Add							