

22LR CRIMP DIE SETTING INSTRUCTIONS

Caution:

Over crimping of the bullet into the case can result in the crimp sleeve in the die breaking rendering the die useless. Please watch the YouTube video and/or follow the instructions provided.

Procedure for proper setting of 22lr Crimp Die.

1. Insert a loaded round into the shell holder after seating the bullet properly.
2. Cycle the press to the top of the stroke (where crimping would take place).
3. Install crimp die screwing it down until contact is felt where the crimp sleeve presses against the shell casing.
4. Cycle press handle down removing cartridge from crimp die.
5. Screw crimp die down approximately 1/4 turn and tighten the locking screw.
6. Cycle press handle up to bottom out, retract the handle, spin the round in the shell holder 10 to 45° and crimp again.
7. Bullet should be crimped tight enough in the case that it will not spin in the case using just your fingers.

Remember, this is the smallest cartridge you will ever crimp and it does not take much of a crimp to secure the bullet.

Instructional Video

