

# Invisible Oil



# Wood floor oil with a neutral look

Invisible Oil is a water-based single-component low-odour floor oil that is made from the very best quality ingredients. This means extremely tough protection and gives the wood a matt, untreated appearance when used together with WOCA Invisible Oil Primer. The oil is particularly well-suited for machine polishing of light wood varieties, both untreated and newly-sanded. Invisible Oil is the second stage in a high quality water-based oiling system and should therefore be used together with WOCA Invisible Oil Primer. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable 'soft feel' surface
- Indoor climate certified

## Application area

For oiling wooden surfaces that have been primed using Invisible Primer. The Invisible system has been developed for use with light wood varieties, where a high oiling quality and newly-sanded, untreated appearance are required. The range gives the floor a surface that is both comfortable to walk on and soft to the touch. The floor is also left with a soft, water-resistant surface that is easy to clean and maintain.

# Work description

#### **Preparation**

It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood should be primed with Invisible Oil Primer and then sanded with a bordeaux sanding pad or a lacquer sanding pad. Thoroughly vacuum clean the surface afterwards.

#### **Always Remember**

Always remember to test on a less visible spot to check the compatibility of the surface with the product.

#### **Treatment**

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#### Please note

After 24 hours, the surface must be treated with Invisible Oil Care to improve the floor's resistance to stains and wear. For optimal cleaning, we



recommend WOCA Natural Soap Extra White, which cares for and maintains the surface. Do not expose the floor to water or other liquids for the first 7 days, while the oil is hardening.

## Drying time

Drying time: 24 hours at 68°F

Fully hard: 7 days at 68°F

#### Technical data

Density: 1.00-1.10 g/ml.

Shelf life: 2 years

Application Temperature: +59-77°F and approx. 50% air humidity.

Coverage: 325-430 sq.ft./L

Colours: Natural

Cleaning of tools: Use warm water

Storage: +50-77°F. Keep out of reach of children. Do not expose to heat (e.g.

sunlight). Store frost-free during winter and cool during summer.

Packaging: 84.535 FL.OZ.

Viscosity: 50-55 Sec. DIN Cup 4

Dilution: Undiluted

Odour: Faint

Solid content: 30-40%

# Maintenance and related products

#### Maintaining and cleaning

For daily cleaning, WOCA Natural Soap is recommended, which effectively washes and cares for the wood. Supplement occasionally with WOCA Oil Refreshing Soap, which also adds a little oil to the wood with each wash. Maintain the surface with Invisible Oil Care.

WOCA Denmark A/S Tværvej 6 DK - 6640 Lunderskov +45 9958 5600 info@wocadenmark.com wocadenmark.com This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.