

PART NUMBER(s): WKP-QXSCRK

**WE ARE NOT RESPONSIBLE FOR ANY DAMAGES.
BE VERY CAREFUL TO NOT DAMAGE YOUR SECONDARY
CLUTCH DURING THIS PROCESS.**

TOOLS NEEDED

- Impact
- T30 Torx
- 17mm Socket
- 22mm Wrench
- Preferred Punch (aluminum or brass)
- Hammer
- Can Am Secondary Clutch Roller Pin Removal Tool
Part #: KWI-THCASCPRPT
- WKP Can Am Secondary Clutch Roller Pin Reamer
Part #: WKP-CASCPRR
- OEM Secondary Clutch Spreader



ESTIMATED INSTALL TIME

- 1 Hour

STEP

- 1) Remove belt box cover (T30 Torx).
- 2) Remove CVT belt (Can Am OEM Tool).
- 3) Remove secondary (17mm socket and impact).
- 4) Use OEM secondary spreader tool to take tension off secondary rollers.
- 5) Remove secondary roller pins with the Can Am Secondary Clutch Roller Pin Removal Tool only far enough to remove the OEM roller and install new HD roller with OEM washer reinstalled.
- 6) If using WKP Can Am Secondary Clutch Roller Pin Reamer, remove the pins all the way out of the secondary. Install reamer on drill insert in the first interference fit hole for the roller pin and spin the reamer one revolution, make sure you are true and square in the hole careful to not ream the hole out too much. This reamer is sized to make the existing hole .005" under sized of the pin to still have an interference fit but allow easy install since you are blind tapping the pin back through the washer and roller. This eliminates the chance of hitting the pin too hard and damaging the washer or roller upon install. Only ream the front first hole the pin passes through leave the back or furthest hole OEM fitment.
- 7) Using hammer and punch drive the pin back into the secondary square.
- 8) Check that your new WKP Can Am HD Secondary Rollers spin freely and reinstall all components removed.
- 9) Torque secondary to (45 ft lbs).

PARTS BREAKDOWN

ITEM	PART DESCRIPTION	QTY	OEM PART #	OUR PART #
A	KIT	—	—	WKP-QXSCRK
A.1	CLUTCH ROLLER	3	417127016	WKP-CASCR
A.2	ROLLER PIN	3	420629192	WKP-X3SCRK
A.3	THRUST WASHER	3	420227946	—

LIABILITY STATEMENT

Warranty Killer Performance's® products are designed to best fit user's ATV/UTV under stock conditions. Adding, modifying, or fabricating any factory or aftermarket parts will void any warranty provided by Warranty Killer Performance® and is not recommended. Warranty Killer Performance's® products could interfere with other aftermarket accessories. If user has aftermarket products on machine, contact Warranty Killer Performance® to verify that they will work together.

Although Warranty Killer Performance® has thousands of satisfied customers, user should be aware that installing lift kits, long travel, or suspension kits, tires, etc. will change the ride of machine and may increase maintenance and part wear. Operating any off-road machine while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this product's ability to protect user from severe injury or death. Warranty Killer Performance® urges operators and occupants to wear a helmet and appropriate riding gear at all times.

By purchasing and installing Warranty Killer Performance® products, user agrees that should damages occur, Warranty Killer Performance® will not be held responsible for loss of time, use, labor fees, replacement parts, or freight charges. Warranty Killer Performance®, nor any 3rd party, will not be held responsible for any direct, indirect, incidental, special, or consequential damages that result from any product purchased from Warranty Killer Performance®. The total liability of seller to user for all damages, losses, and causes of action, if any, shall not exceed the total purchase price paid for the product that gave rise to the claim.

Warranty Killer Performance® will warranty only parts provided by Warranty Killer Performance®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by Warranty Killer Performance®. Warranty Killer Performance® parts and products are not warranted if item was not installed properly, misused, or modified. Installing, adding, modifying, or fabricating any factory or aftermarket product to your ATV/UTV may violate certain local, state, and federal laws. Be advised that laws vary depending on town, city, county, state, etc. Use of certain products on public streets, roads, or highways may be in violation law. The Buyer is solely and exclusively legally and personally responsible for any violation of the law by the installation or use of the product. You must abide by all local, state, and federal laws, including but not limited to vehicle safety, traffic laws, and ordinances. It is your responsibility to know the laws and how they apply to you.

The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold Warranty Killer Performance® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold Warranty Killer Performance® harmless from any violation thereof.