



# Can-am Maverick X3 Transmission

Brace # S3141

## INSTALLATION INSTRUCTIONS

# Maverick X3 Transmission Brace



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## PARTS LIST

ITEM	PART #	DESCRIPTION	QTY
	S3141	Transmission Brace	1
	S3BK-CMAVX3-TB	Bolt Kit	1

## Tools Needed

T30 Torx Bit  
 10mm Socket  
 13mm Socket w/ end wrench  
 Pliers (for exhaust springs)

## INSTALLATION

- 1) Remove muffler mounting hardware & exhaust springs (4 Bolts total; 2 on each side of vehicle). (See Figure A)
- 2) Remove OEM muffler cover. (It may be necessary to remove rear bumper, if applicable)
- 3) Remove muffler from vehicle.
- 4) Remove 4 carriage bolts and nuts from bracket. (See Figure B)
- 5) Remove OEM Bracket in Figure C.
- 6) Remove 3 bolts in transmission case. (See Figure A)
- 7) Set new transmission brace in place as shown in Figure D and Figure F.
- 8) Loosely install the (2) M6x50 bolts with washers into transmission case and (1) M8x50 bolt with washer into transmission case. (See Figure E)
- 9) Reinstall the OEM bracket with hardware removed in step 4 with factory hardware, using OEM torque specs.
- 10) Tighten the 4 carriage bolts that you installed in step 8, then tighten the 3 supplied bolts in the transmission case, using OEM torque specs.
- 11) Reinstall exhaust in reverse order of removal, using OEM torque specs.



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Figure A

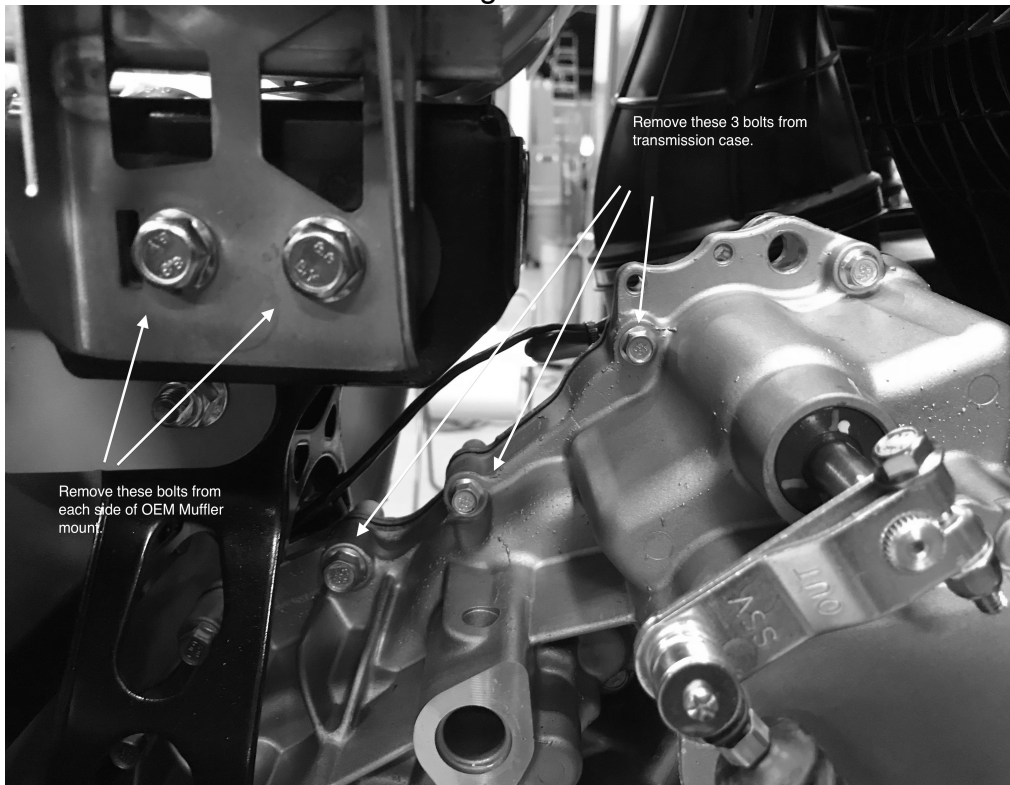


Figure B



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Figure C

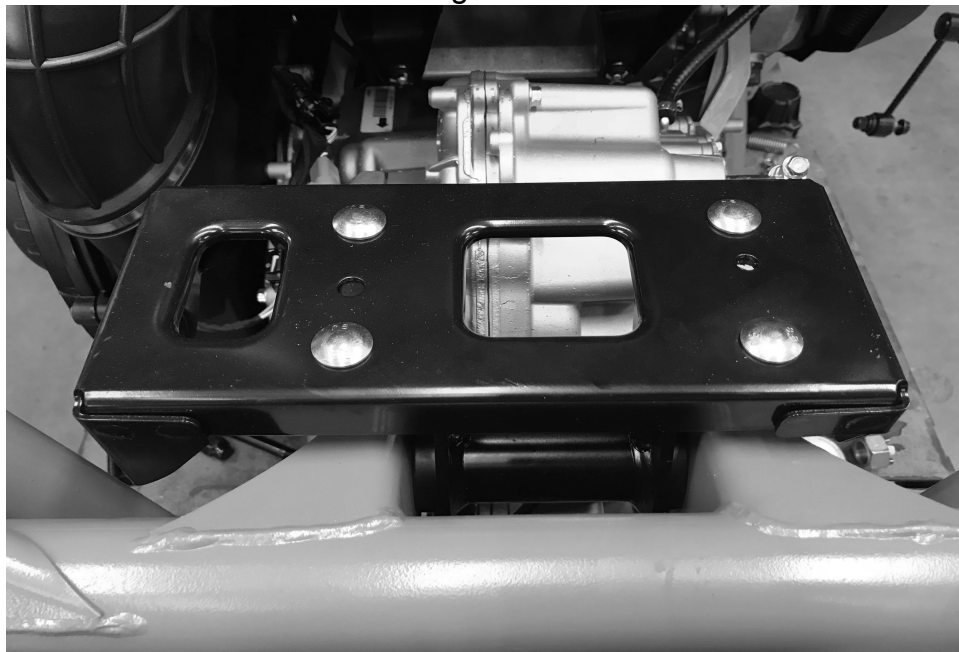


Figure D



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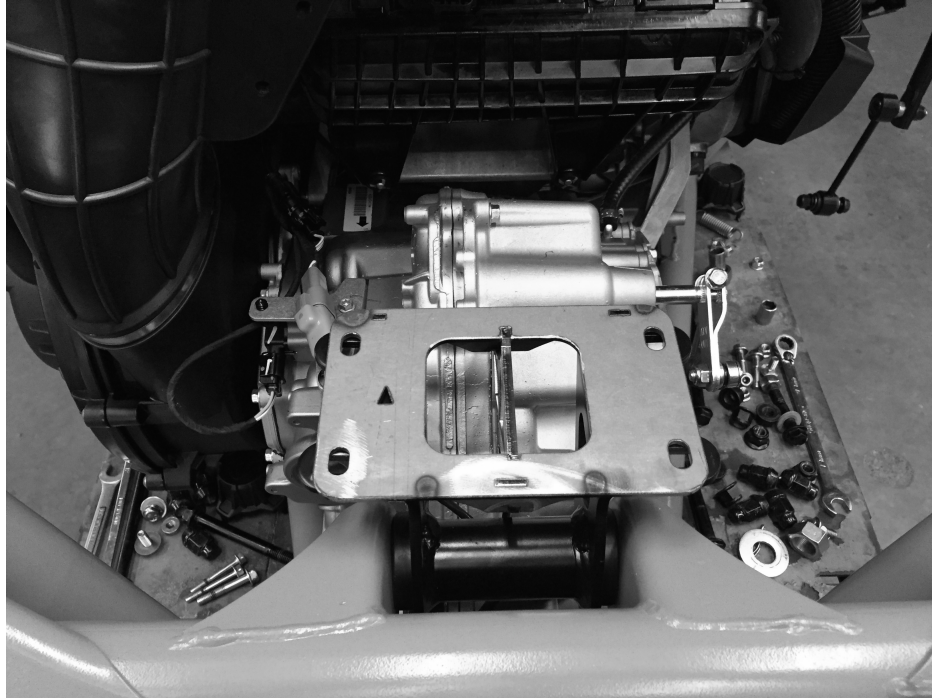
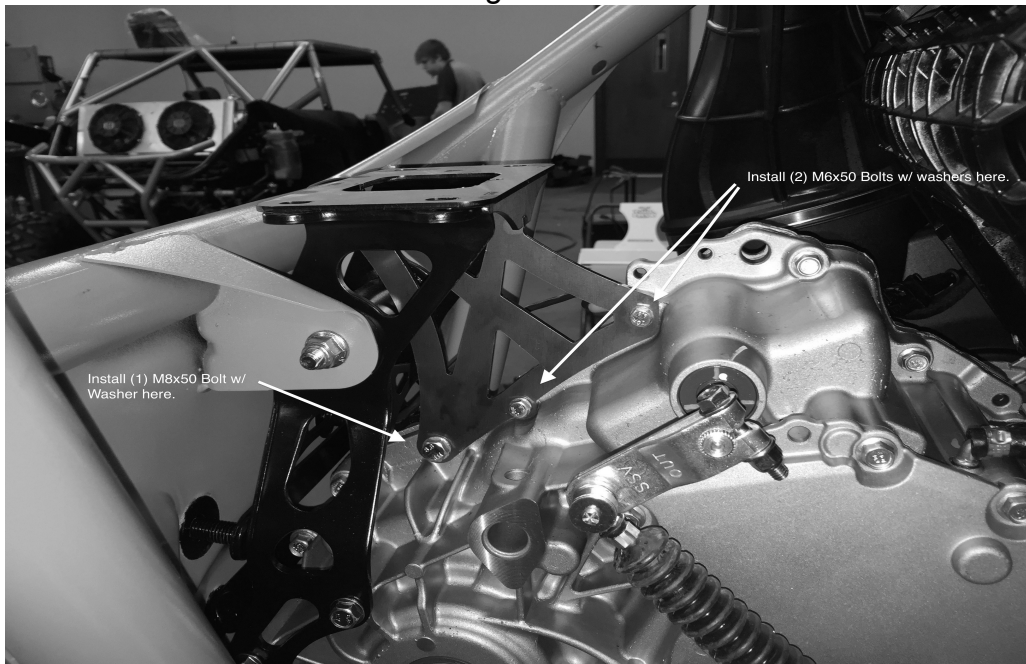


Figure E





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Figure F

