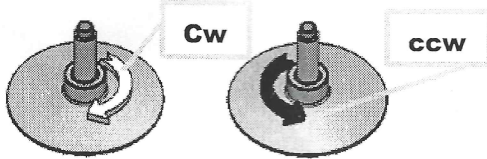
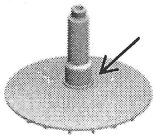


## Install new Free wheel Trailbloc

1. Disassemble the pulley from the vehicle and disassemble the fixed flange any by following the instructions available on our website in the section <http://www.cvttech-rd.com> technical information / Installation manuals / Trailbloc.
2. Check the direction of rotation of the free wheel and take notes.



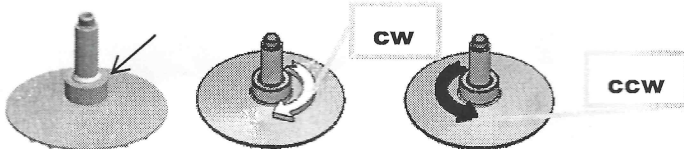
3. Remove the damaged free wheel.
  4. Clean the shaft with a solvent and be sure that there is no contaminant on the shaft.
5. Insert the plastic guide # 0155-2051 on the shaft provided with the free wheel.



6. Install the new free wheel by hand. Do not use a hammer to install it in place. If it is difficult to install, a small hand press can be used with care.



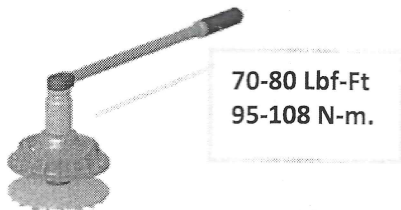
7. Verify that the free wheel is inserted all the way down against the shaft shoulder and with the correct rotation.



8. Remove the plastic guide #0155-2051 from the fixed flange assembly.



9. Clean the grease that may have come out with a degreaser to prevent contamination the sheave and the belt.
10. Reassemble the pulley and tighten the lock nut to (95 to 108 N-m) (or 70 to 80 Lbf-ft).



11. Reassemble the pulley on the vehicle as recommended by the manufacturer (of the vehicle).