# N <br> <br> Natures Composites <br> <br> Natures Composites Premium Sustainable Fencing 

 Premium Sustainable Fencing}

## 6' Shadow Box Fence Installation Guideline

## Before You Begin

1. Verify Location of Underground Utilities
2. Locate Property Lines
3. Consult Local Regional Building Codes
4. Always Wear Appropriate Safety Equipment
5. Standard Woodworking Tools May Be Used

## Post Installation

1. Dig 12" Diameter Hole 24" -36" Deep

Depending on Local Building Codes (Detail A)
2. Add 2" of Gravel to Bottom of Holes
3. Set Posts in Minimum 24" of Concrete
4. Before Concrete Sets, Plumb and Level Posts

Making Sure to Use a Stringline to Maintain
Alignment
5. Allow Concrete to Properly Set Before

Proceeding

## Picket Installation

1. After Posts Are Set, Fasten (3-4) Cross Rails To The Post (See Detail B)

- Recommend 4 Rails for $6^{\prime}$ Post

2. Fasten First Picket $1 / 8^{\prime \prime}$ from the Post with (2) Composite Screws for Each Rail.

- Offset Fasteners as Shown In Detail C
- Elevate Pickets 1-2" Off the Ground

3. Install Next Picket on Opposite Side with

Desired Spacing, Continue the Alternating
Pattern Over Remaining Area
4. Finish by Installing Post Caps. Use Small Screws and Pre-Drill Pilot Holes Using Minimal Torque
Note: If Deflection Occurs Add Additional Cross Rails


