

Cutter Blade Replacement Chart

Bead Trimmer 2 Heads:

Head Size	Part #	Blade Dimensions
3" to 6"	0306-019	3/16" X 3/4" X 1-1/2"
8" to 10"	0810-019	3/16" X 1" X 1-3/4"
12" to 14"	1214-019	3/16" X 1" X 2"
16" to 18"	1618-019	3/16" X 1" X 2"
20" to 24"	2024-019	3/16" X 1" X 3"

Bead Trimmer 3 Heads:

Head Size	Part #	Blade Dimensions
8" to 16"	BT3-0816-019	3/16" X 1" X 2"
8" to 16"	BT3-0816-019-1	3/16" X 1" X 2"
18" to 24"	BT3-1824-019	3/16" X 1" X 3"
18" to 24"	BT3-1824-019-1	3/16" X 1" X 3"

Note:

Cutting blades with raised registers are designated by part number BT3-0816-019-1 or BT3-1824-019-1

Raised register cutting blades are designed for large diameter piping where heavy "toe-in" on the pipe ends may occur. The registers prevent excessive removal of the pipe wall material in these situations. The raised registers may be ground or filed down to accommodate specific project needs.