

# ASSEMBLY INSTRUCTIONS

FOR

## WILWOOD INTERNAL PARKING BRAKE CABLE KIT FOR USE WITH WILWOOD BRAKE KIT 140-11941

1969 - 1974 AMC

PART NUMBER GROUP

**330-11954**

**DISC BRAKES SHOULD ONLY BE INSTALLED BY SOMEONE  
KNOWLEDGEABLE AND COMPETENT IN THE FUNCTIONING  
AND MAINTENANCE OF DISC BRAKES  
READ ALL WARNINGS**

### WARNING

IT IS THE RESPONSIBILITY OF THE PERSON INSTALLING ANY BRAKE COMPONENT OR KIT TO DETERMINE THE SUITABILITY OF THE COMPONENT OR KIT FOR THAT PARTICULAR APPLICATION. IF YOU ARE NOT SURE HOW TO SAFELY USE THIS BRAKE COMPONENT OR KIT, YOU SHOULD NOT INSTALL OR USE IT. DO NOT ASSUME ANYTHING. IMPROPERLY INSTALLED OR MAINTAINED BRAKES ARE DANGEROUS. IF YOU ARE NOT SURE, GET HELP OR RETURN THE PRODUCT. YOU MAY OBTAIN ADDITIONAL INFORMATION AND TECHNICAL SUPPORT BY CALLING WILWOOD AT (805) 388-1188, OR VISIT OUR WEB SITE AT [WWW.WILWOOD.COM](http://WWW.WILWOOD.COM). USE OF WILWOOD TECHNICAL SUPPORT DOES NOT GUARANTEE PROPER INSTALLATION. **YOU**, OR THE PERSON WHO DOES THE INSTALLATION MUST KNOW HOW TO PROPERLY USE THIS PRODUCT. IT IS NOT POSSIBLE OVER THE PHONE TO UNDERSTAND OR FORESEE ALL THE ISSUES THAT MIGHT ARISE IN YOUR INSTALLATION.

RACING EQUIPMENT AND BRAKES MUST BE MAINTAINED AND SHOULD BE CHECKED REGULARLY FOR FATIGUE, DAMAGE, AND WEAR.



### WARNING

**DO NOT OPERATE ANY VEHICLE ON UNTESTED BRAKES!  
SEE MINIMUM TEST PROCEDURE WITHIN**

ALWAYS UTILIZE SAFETY RESTRAINT SYSTEMS AND ALL OTHER AVAILABLE SAFETY EQUIPMENT WHILE OPERATING THE VEHICLE

**IMPORTANT • READ THE DISCLAIMER OF WARRANTY INCLUDED IN THE KIT**

NOTE: Some cleaners may stain or remove the finish on brake system components. Test the cleaner on a hidden portion of the component before general use.

## Important Notice - Read This First

Before any tear-down or disassembly begins, review the following information:

- Due to OEM production differences and other variations from vehicle to vehicle, the fastener hardware and other components in this kit may not be suitable for a specific application or vehicle.
- It is the responsibility of the purchaser and installer of this kit to verify suitability / fitment of all components and ensure all fasteners and hardware achieve complete and proper engagement. Improper or inadequate engagement can lead to component failure.
- We recommend using an anti-seize lubricant on all aluminum nuts before tightening.

## Parts List

| <u>ITEM NO.</u> | <u>PART NO.</u> | <u>DESCRIPTION</u>                   | <u>QTY</u> |
|-----------------|-----------------|--------------------------------------|------------|
| 1               | 330-11952       | Parking Brake Cable - Passenger Side | 1          |
| 2               | 330-11953       | Parking Brake Cable - Driver Side    | 1          |

## General Information

- *Installation of this kit should only be performed by individuals experienced in the installation and proper operation of disc brake systems.* Prior to any attempt to install this kit, please check the following to ensure a trouble free installation.
- Inspect the contents of this kit against the parts list to ensure that all components and hardware are included.
- If you have any questions, please call our customer service department at (805) 388-1188. Additional information is available on our web site at [www.wilwood.com](http://www.wilwood.com).

## Disassembly Instructions

Remove the Original Equipment Manufacturer's (OEM) parking brake cables:

- Raise the rear wheels off the ground and support the rear suspension according to the vehicle manufacturer's instructions.

### FROM INSIDE THE VEHICLE:

- Be sure parking brake lever is released (off) inside the vehicle.

### FROM UNDERNEATH THE VEHICLE:

**NOTE:** Make note of the existing cable routing. The Wilwood cables will be installed along the same path.

- Detach OEM cables from the OEM rear brakes.
- Remove both left and right side cables from their connection to the balance bar.

## Assembly Instructions

### IMPORTANT:

- To ensure maximum performance from your parking brake system, the cables must be routed as straight as possible. Bends in the cable can significantly reduce efficiency and thus reduce pull force at the brake. Tight bends must be avoided with a minimum recommended bend radius of 6" to 8".
- Cables should be properly restrained to prevent "straightening" of bends when tension is applied. Restrain movement of cable by affixing the cable sheath to body or chassis by fitting cable clamps at various points over the length of cable or by using original equipment cable attachments points. The clamping method chosen will require that cable sheath be held tightly without movement, crushing or causing interference to the internal cable.
- Cables must be initially pre-stretched by multiple applications of the brake handle, then re-adjusted to correct tension.

**NOTE:** The driver and passenger side cables differ in length and must be installed on the correct side of the vehicle.

### FROM UNDERNEATH THE VEHICLE:

- Install the Wilwood disc/drum brake kit according to its installation instructions.

- Route new cable in the same location as the OEM cable, from balance bar connection to the parking brake. **Carefully route cable to prevent contact with exhaust or moving suspension, brake or wheel components.** **NOTE:** it's the installer's responsibility to properly route and ensure adequate clearance and retention for parking brake cable components.



Photo 1



Photo 2

- Slide slot in clevis, Photo 1 over the parking brake lever, Photo 2. Slide cable end fitting into the slot on the cable stop bracket, Photo 3. Snap in place with pliers the c-clip retainer to secure the cable, Photos 4 and 5.



Photo 3



Photo 4

- Attach the other end of the new cable to the balance bar where the OEM connected, Photo 6. Adjust the cable so it is approximately centered in its adjustment range.

- Repeat the above steps from the beginning on the other side of the vehicle. Continue with the installation after you have both cables routed forward.

- Tighten all bracket bolts and hardware.

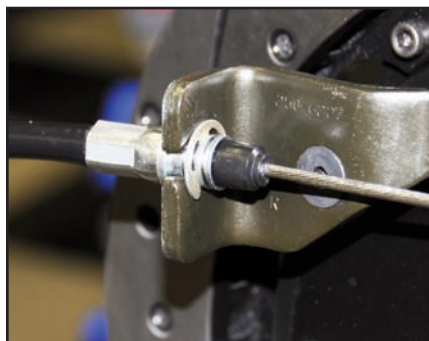


Photo 5



Photo 6

## Installation Instructions (Continued)

### **SETTING THE PARKING BRAKES:**

- Adjust the internal parking brake shoes by removing the dust cover from the inboard side of the backing plate, Photo 7.
- Using a brake shoe adjustment tool (available from any auto parts store), or straight screwdriver, adjust the “star” wheel while spinning the rotor until a slight drag is felt, Photo 8.
- Test parking brake in a safe area, on a slight incline then on a steeper incline. If further adjustments are necessary, please repeat the above referenced procedure and test again.

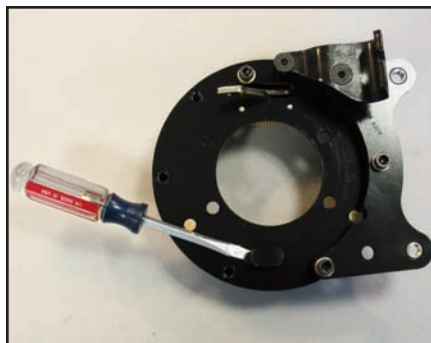


Photo 7

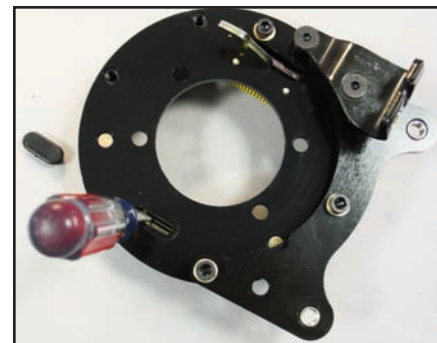


Photo 8

- If you still are having problems with the installation, contact your Wilwood retailer where the product was purchased. Additional information is available on our web site at [www.wilwood.com](http://www.wilwood.com), or a live person is available by calling Wilwood Sales and Technical department at (805) 388-1188, or for e-mail technical assistance at: [support@wilwood.com](mailto:support@wilwood.com).

## Brake Testing

### **WARNING • DO NOT DRIVE ON UNTESTED BRAKES BRAKES MUST BE TESTED AFTER INSTALLATION OR MAINTENANCE MINIMUM TEST PROCEDURE**

- Make sure pedal is firm: Hold firm pressure on pedal for several minutes, it should remain in position without sinking. If pedal sinks toward floor, check system for fluid leaks. DO NOT drive vehicle if pedal does not stay firm or can be pushed to the floor with normal pressure.
- At very low speed (2-5 mph) apply brakes hard several times while turning steering from full left to full right, repeat several times. Remove the wheels and check that components are not touching, rubbing, or leaking.
- Carefully examine all brake components, brake lines, and fittings for leaks and interference.
- Make sure there is no interference with wheels or suspension components.
- Drive vehicle at low speed (15-20 mph) making moderate and hard stops. Brakes should feel normal and positive. Again check for leaks and interference.
- Always test vehicle in a safe place where there is no danger to (or from) other people or vehicles.
- Always wear seat belts and make use of all safety equipment.

### **PAD BEDDING PROCEDURE:**

- Pump brakes at low speed to assure proper operation. On the race track, or other safe location, make a series of hard stops until some brake fade is experienced. Allow brakes to cool while driving at moderate speed to avoid use of the brakes. This process will properly burnish the brake pads, offering maximum performance.