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**Part #11363699**  
**73-87 C-10 Front Upper StrongArms**

**Components:**

- |   |          |   |
|---|----------|---|
| 1 | 90000508 | Driver side upper arm   |
| 1 | 90000509 | Passenger side upper arm  |
| 2 | 90000721 | Cross shaft   |
| 2 | 90000920 | Cross shaft kit – 2 bushings per kit                                |
| 2 | 90000910 | Ball joint (includes boot, grease fitting, castle nut & cotter pin) |

**Hardware:**

- |   |          |                                |             |
|---|----------|--------------------------------|-------------|
| 2 | 99753002 | 3/4" flat washer (2" diameter) | Cross shaft |
| 2 | 99752005 | 3/4"-16 locking nut            | Cross shaft |

# STRONG ARMS™

by Air Ride Technologies

## Installation Instructions



1. Drop the ball joint down through the upper control arm plate. Fasten to the arm w/ the hardware supplied.
2. Fasten control arm to frame using the stock hardware. Reuse the alignment shims; however the truck must be realigned after installation.
3. Slide the ball joint boot over the stud, then insert stud through spindle. Secure w/ new castle nut and cotter pin supplied.
4. **With the suspension at mid travel**, the upper cross shaft nuts can be tightened.
5. Install Zerk fitting and grease ball joint.

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Item #	Description	Qty.
1.	Passenger side arm	1
1.	Driver side arm	1
2.	Cross shaft	2
3.	Cross shaft bushing	4
4.	Ball joint	2
5.	3/4" x 2" flat washer	4
6.	3/4"-16 locking nut	4
7.	5/16"-24 x 1" hex bolt	8
8.	5/16" lock washer	8
9.	5/16"-24 hex nut	8

