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# Part # 11054699 58-64 Impala Rear CoolRide Kit For Use w/ Lower StrongArms

### **Components:**

2	90006873	Rear air spring		
1	90000463	Driver side upper air spring bracket		
1	90000464	Passenger side upper air spring bracket		
2	90000472	1.5" O.D x 1.5" long aluminum bump stop spacer		
2	90001082	Short bump stop		
Hardware:				
2	99435001	7/16" x 6" stud Upper air spring bracket to frame		
2	99433002	7/16" SAE flat washer Upper air spring bracket to frame		

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2	99435001	7/16" x 6" stud	Upper air spring bracket to frame
2	99433002	7/16" SAE flat washer	Upper air spring bracket to frame
2	99432001	7/16" USS Nylok nut	Upper air spring bracket to frame
4	99372002	3/8" USS Nylok nut	Upper air spring bracket
8	99373003	3/8" flat washer	Air spring mounting / Bump stop
2	99371003	3/8" x 1" USS bolt	Bump stop
2	99371001	3/8" x 3/4" USS bolt	Air spring to lower arm
4	99373005	3/8" lock washer	Air spring to lower arm / Bump stop



# Installation Instructions

## \*\*\*\*\*\*Must be used w/ RideTech shock kit\*\*\*\*\*

1. Raise and support vehicle at a safe and comfortable working height.

2. Support axle then remove coil spring, shock, and bump stop. Refer to service manual for proper disassembly procedure.



3. Apply thread sealant to the air fitting and screw it into the top of the air spring.

4. Place the upper cup bracket on top of the air spring and secure with two 3/8" Nylok nuts and flat washers.

5. Thread the 6" stud into the nut in the bottom of the cup.

6. Place the air spring assembly into the coil spring pocket with the tab on the side of the cup aligning with the factory bump stop mount.

7. The stud should poke through the hole in the upper coil spring pocket. Some cars may not have this hole and it must be drilled. Fasten with a 7/16" Nylok nut and flat washer.

8. Fasten the aluminum bump stop spacer to the frame using a 3/8" x 1" bolt, flat washer and lock washer.

9. Screw the bump stop into the spacer.





10. Fasten the air spring to the lower StrongArm using a 3/8" x 3/4" bolt, lock washer and flat washer.

11. Make sure that the air spring cannot rub on anything at anytime. This will result in air spring failure and is a not a warrantable situation.

12. Ride height on this air spring is approximately 5" tall, but may vary to driver preference.

Air Ride Technologies