



Cam Bolt Lock-Plate Kit #948G
Fits Big Block Chevy & 1955-'85 Chevrolet Small
Block V8 & 90 Degree V6

The Mr. Gasket cam bolt lock-plate is designed to prevent cam bolts from working loose after they have been torqued. This lock-plate can also be used to hold a cam button spacer in place.

1. After camshaft timing sprocket is in place, install lock plate. Make sure the small hole in the lock-plate is aligned with dowel pin on camshaft.
2. Insert new 5/16"-18 hex head bolts supplied through the lock-plate and timing sprocket into threaded holes in end of camshaft. Secure all three bolts finger tight.
3. Tighten bolts in a circular sequence to torque to 20 ft. lbs.
4. Two tabs are provided at each bolt hole on lock-plate. Use only one tab per bolt. Select tab closest to the flat side of hex head. Use a wide blade screwdriver and pry tab up then a flat punch to drive tab against flat side of hex bolt head.

199R11391
Date: 8-14-17



Cam Bolt Lock-Plate Kit #948G
Fits Big Block Chevy & 1955-'85 Chevrolet Small
Block V8 & 90 Degree V6

The Mr. Gasket cam bolt lock-plate is designed to prevent cam bolts from working loose after they have been torqued. This lock-plate can also be used to hold a cam button spacer in place.

1. After camshaft timing sprocket is in place, install lock plate. Make sure the small hole in the lock-plate is aligned with dowel pin on camshaft.
2. Insert new 5/16"-18 hex head bolts supplied through the lock-plate and timing sprocket into threaded holes in end of camshaft. Secure all three bolts finger tight.
3. Tighten bolts in a circular sequence to torque to 20 ft. lbs.
4. Two tabs are provided at each bolt hole on lock-plate. Use only one tab per bolt. Select tab closest to the flat side of hex head. Use a wide blade screwdriver and pry tab up then a flat punch to drive tab against flat side of hex bolt head.

199R11391
Date: 8-14-17



Cam Bolt Lock-Plate Kit #948G
Fits Big Block Chevy & 1955-'85 Chevrolet Small
Block V8 & 90 Degree V6

The Mr. Gasket cam bolt lock-plate is designed to prevent cam bolts from working loose after they have been torqued. This lock-plate can also be used to hold a cam button spacer in place.

1. After camshaft timing sprocket is in place, install lock plate. Make sure the small hole in the lock-plate is aligned with dowel pin on camshaft.
2. Insert new 5/16"-18 hex head bolts supplied through the lock-plate and timing sprocket into threaded holes in end of camshaft. Secure all three bolts finger tight.
3. Tighten bolts in a circular sequence to torque to 20 ft. lbs.
4. Two tabs are provided at each bolt hole on lock-plate. Use only one tab per bolt. Select tab closest to the flat side of hex head. Use a wide blade screwdriver and pry tab up then a flat punch to drive tab against flat side of hex bolt head.

199R11391
Date: 8-14-17



Cam Bolt Lock-Plate Kit #948G
Fits Big Block Chevy & 1955-'85 Chevrolet Small
Block V8 & 90 Degree V6

The Mr. Gasket cam bolt lock-plate is designed to prevent cam bolts from working loose after they have been torqued. This lock-plate can also be used to hold a cam button spacer in place.

1. After camshaft timing sprocket is in place, install lock plate. Make sure the small hole in the lock-plate is aligned with dowel pin on camshaft.
2. Insert new 5/16"-18 hex head bolts supplied through the lock-plate and timing sprocket into threaded holes in end of camshaft. Secure all three bolts finger tight.
3. Tighten bolts in a circular sequence to torque to 20 ft. lbs.
4. Two tabs are provided at each bolt hole on lock-plate. Use only one tab per bolt. Select tab closest to the flat side of hex head. Use a wide blade screwdriver and pry tab up then a flat punch to drive tab against flat side of hex bolt head.

199R11391
Date: 8-14-17