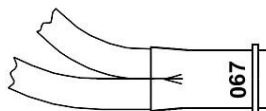




**13502FLT—FLOWTECH I STANDARD HEADERS**  
**33502FLT—FLOWTECH II CERAMIC HEADERS**

1972-74 Jeep CJ-5, CJ-6, & CJ-7 4WD  
Fits 290-401 CID Engine

**Installation Instructions for Header Code Number: 067**



**Code Location**

**NOTE:** Modification to stock exhaust required to retain stock catalytic converters.

**WARNING! Breaking in an engine with ceramic-coated headers WILL result in damage to the coating and will VOID all warranties.** Ceramic-coated headers require several heat cycles to fully cure before they will withstand extreme heat. FLOWTECH® recommends using cast iron exhaust manifolds or old headers to break in new engines to avoid coating damage. Please call tech service at 270-781-9741 for additional information regarding ceramic-coated exhaust products.

**READ THESE INSTRUCTIONS CAREFULLY BEFORE STARTING:**

For the ease of installation, your vehicle must be raised a minimum of 36". **Warning:** Should you decide to install any exhaust product yourself, be warned that the original equipment jack that came with the vehicle is intended for emergency use only. The use of a frame jack, in conjunction with a floor jack, as the main support is highly recommended to minimize the accidental dropping of a vehicle while the installation proceeds. Never go under a vehicle that is supported by only a bumper jack!

**A. PREPARE THE VEHICLE FOR INSTALLATION:**

1. Disconnect the negative cable of the battery.
2. Remove the spark plugs.
3. Remove the smog manifolds, if equipped with smog air pump.
4. Remove the exhaust manifolds and exhaust pipes.
5. If equipped with a standard transmission, remove the clutch idler assembly.
6. Remove the crossmember under the bell housing.
7. Remove the starter wire.

**B. CHECK THE CONDITION OF THE ENGINE MOUNTS:**

**INSTALLATION NOTE:** It is recommended that new engine mounts be installed before installing the headers.

**C. INSTALL THE RIGHT SIDE HEADER FROM BELOW:**

1. While the header is being placed into position, reinstall the smog manifold tubes into the 3 & 4 header pipe.
2. Disconnect the front drive shaft at the universal joint.
3. If equipped with automatic transmission, remove the vacuum modulator. A very small amount of transmission fluid will leak out after the modulator is removed.
4. Loosen the fan shroud and remove the motor mount bolts. Raise the right side of the engine approximately 1".
5. Hold the header and gasket in position and install the most restricted header bolts. **DO NOT** tighten at this time.
6. Lower the engine and install the balance of the header bolts. Tighten the header bolts progressively, until all are tight.
7. Reinstall the starter and connect the wires. Connect the front drive shaft.
8. Replace the motor mount bolts.
9. Tighten the fan shroud.

**D. INSTALL THE LEFT SIDE HEADER FROM BELOW:**

1. Hold the header and gasket in position and install the most restricted header bolts. **DO NOT** tighten at this time.
2. Install the balance of the header bolts and tighten progressively, until all are tight.
3. If equipped with standard transmission, reinstall the clutch idler assembly.
4. If equipped with the smog air pump, reinstall the smog manifolds. On some models, only seven smog fittings will be utilized. Plug the open smog fittings on the header with a 9/16" NF bolt.

**E. AFTER HEADERS ARE IN PLACE:**

1. Before connecting the headers to the exhaust pipes, inspect all points with limited clearance. Check around the header tubes for wires, brake lines, etc. In some cases, it may be necessary to relocate items that may be affected by the heat of the exhaust system.

**E. CONNECT THE EXHAUST SYSTEM:**

1. Bolt the reducer adapters and gaskets to the collectors.
2. Attach the exhaust system by either welding or clamping the exhaust pipes to the reducer adapters.
3. Reinstall the spark plugs.
4. Start the engine and let it idle, until it reaches normal operating temperature. Tighten all header bolts again. Periodically check the tightness of all header bolts.

When you have finished installing your FLOWTECH® headers, take the vehicle for a road test. Listen carefully for any exhaust leaks or other strange noises and make corrections. When the vehicle has been driven for a few days, retighten the header bolts.

How did we do? Your questions and comments are always welcome at FLOWTECH® Our technical service department is open Monday through Friday, during the hours of 8:30 a.m. until 4:30 p.m. Central Time. We can be reached at:

**1801 Russellville Road • Bowling Green, KY 42102**  
**PHONE: 270-781-9741**  
**www.holley.com**

**IMPORTANT! Unless certified or exempted by the California ARB, Headers are not legal for sale in California on 1975 or later model vehicles, except for racing vehicles, which are not legal for use or operation on any highway. Pre-Catalyst vehicles must utilize original air injection system, if so equipped. It is the responsibility of the customer to reinstall the air injection device to his vehicle.**

**LIMITATION OF LIABILITY – DISCLAIMER:**

The regulation of emissions production, noise levels, and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns, and counties.

FLOWTECH makes no warranties of merchantability, of fitness for particular purpose, or that its products are approved for general use, or that its products are approved for general use, or that its products comply with laws, regulations, or ordinances in the state where they may be sold to the ultimate purchaser, the consumer.

Unless expressly stated to the contrary in the catalog, instruction sheet; or price list, the entire risk as to the conformity of any company product in any such state and as to repair should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer, of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, the retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, or repair.

**THE FOREGOING STATEMENT LIMITS THE LIABILITY OF THE MANUFACTURER.**

California vehicle code, sections 27156 and 38391, prohibits the advertising, offering for sale, or installation of any device, which modifies a vehicle's emission control system, unless exempted, unless otherwise noted. FLOWTECH™ Headers that have not received an Executive Order (E.O.) exemption from these code sections are not legal for sale or use in California on vehicles originally equipped with catalytic converters, except for racing vehicles, which may never be driven upon a highway. Check with your local authorities to determine if these headers are legal for use in your particular area.

**13502-3901FLT**  
**Revision Date: 5-14-19**