



**Southwest Speed 17 Gallon Aluminum Fuel Tank Installation Instructions**  
**1948-1960 F Series Trucks** **(SWS # 890-1019)**

**INSTALLATION INSTRUCTIONS:**

1. Jack up the rear of the truck and support the axle with jack stands.
2. Remove the bed of the truck.
3. Locate the spare tire crossmember. This is the narrow piece of channel held on by rivets just behind the shock crossmember.
4. Remove the spare tire cross member by drilling out the rivets and pressing the rivet out with a punch.
5. Using a floor jack maneuver the new tank into position. The tank locates just behind the shock crossmember with the step down portion of the tank facing the rear of the vehicle.
6. Once positioned, use large "C" clamps to hold the tank in place. Drill the frame with a 3/8" drill bit using the mounting flange holes as guides.
7. Position mounting straps on top of the lower portion of frame rail.
8. There are extra locations for fittings to be placed. Make sure to vent the tank so that vent tube sits higher than tank.