



**Southwest Speed 15 Gallon Aluminum Fuel Tank Installation Instructions**  
**1955-1959 Chevrolet & GMC Trucks (SWS # 890-1011)**

**INSTALLATION INSTRUCTIONS:**

1. Jack rear of truck and support the axle with jack stands.
2. Remove the bed of the truck.
3. Locate the spare tire crossmember. This is the narrow piece of channel held on by rivets just behind the shock crossmember.
4. Remove the spare tire cross member by drilling out the rivets and pressing the rivet out with a punch.
5. Using a floor jack maneuver the new tank into position. The tank locates just behind the shock crossmember with the step down portion of the tank facing the rear of the vehicle.
6. Once positioned, use large "C" clamps to hold the tank in place. Drill the frame with a 3/8" drill bit using the mounting flange holes as guides.
7. There are extra locations for fittings to be placed. Make sure to vent the tank so that vent tube sits higher than tank.