



Southwest Speed Trailing Arm Brace Kit Instructions 1968-1972 GM A Body (SWS #568-9054)

INSTALLATION INSTRUCTIONS:

1. Lift vehicle and support with jack stands under the frame rails.
2. Place a jack under the differential so that it may be raised up and down for ease of installation.
3. Unbolt the lower shock mount and lower the rear end. Remove both springs.
4. Once the springs are removed, lift the rear end to the standard ride height.
5. Remove the front bolt from one of the upper control arms and replace it with one of the supplied longer bolts. Allow only a portion of the thread to protrude through the frame rail and do not install the nut.
6. Repeat this procedure for the front bolt on the lower control arm. Allowing only a portion of the thread to protrude through the frame, making it much easier to install the mount braces.
7. Install the Southwest Speed mount brace onto the protruding bolts in such a way that the longer section of the brace is closer to the lower control arm, adjusting the length of the brace as necessary. The brace should attach the upper control arm mount to the lower control arm mount, at the front mounting locations.
8. Once the length of the brace is correctly adjusted, the bolts should slide freely through the braces and the brace should butt up against the frame mount. Install the provided washer and nut but do not tighten.
9. Repeat steps 5-8 for the other side.
10. With suspension at ride height, tighten all control arm bolts to 70 ft/lbs. Additionally, tighten both jam nuts on each Southwest Speed mounting brace.
11. Reinstall both springs and shocks. Verify all bolts are tight and lower the vehicle.

Note: In some instances the floor board may need to be dimpled slightly for clearance.

