



## ***Southwest Speed Header Installation Instructions (#440-2213)***

### ***Polished Stainless Steel***

***Fits:*** 1962-1967 Chevy II/Nova with 265-400 Cu. In. Engines with standard exhaust pattern

**NOTE:** Will not fit convertible models.

**NOTE:** Will fit with angle plug heads.

**NOTE:** Will not fit with heater.

### ***Stainless Steel Warning:***

Stainless header tubing when exposed to exhaust temperature will cause the finish to change color which will vary with the exhaust temperatures. Please note that the finish of the header when the engine is started will change to a light champagne color to a darker gold finish and in some instance may even turn dark blue or purple. This can be polished out when utilizing Blue-away or Simi-chrome polish, but please note that when the headers reach running temperature, they may change color again. No warranty or returns on polished stainless steel exhaust items once they have been installed.

### ***BEFORE STARTING***

Your vehicle must be raised a minimum of 36 inches. A floor hoist is ideal. If no hoist is available, we strongly urge the use of axle stands as a safety measure. **CAUTION!** YOUR CAR SHOULD NOT BE SUPPORTED ON A BUMPER JACK.

**NOTE:** Using an air chisel or cutting torch, remove the panel just behind the shock tower on both left and right sides (**Figure A**).

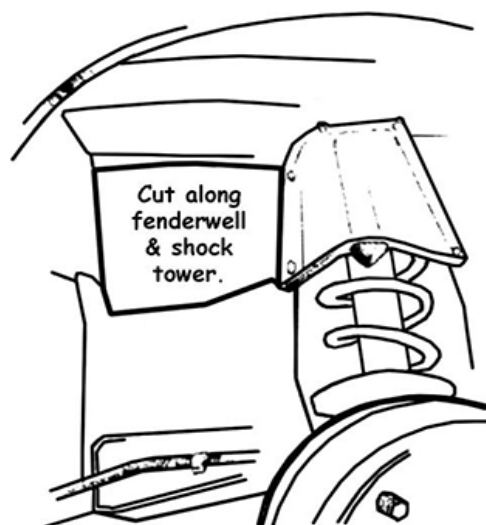
## ***INSTALLATION PROCEDURE – PLEASE READ CAREFULLY***

### ***LEFT SIDE:***

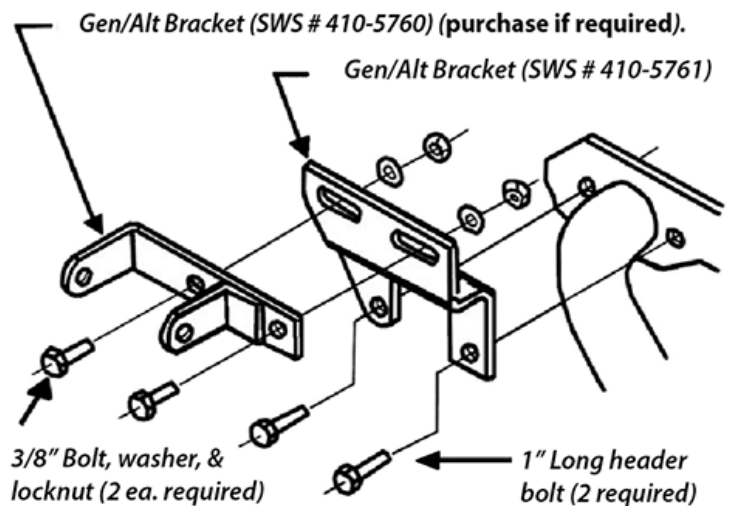
1. Disconnect the battery to prevent electrical system damage.
2. Remove the stock exhaust manifold, spark plugs, and alternator.
3. Work the header down through the fenderwell and into position.
4. Position the gasket and start all bolts (most restricted first).
5. Tighten all bolts (most restricted first).
6. Models with the generator/alternator mounted on the left side require Hooker generator/alternator mounting bracket (included in accessory pack). See **Figure B**.
7. Replace spark plugs.

**RIGHT SIDE:**

1. Remove the exhaust manifold and spark plugs.
2. Work the header down through the fenderwell and into position.
3. Position the gasket and start all bolts (most restricted first).
4. Tighten all bolts (most restricted first).
5. Replace the spark plugs.
6. Connect to the exhaust system using the included reducer kit
7. Connect the battery, start the engine, and check for leaks. Be sure all brake lines, fuel lines, transmission cooler lines, and electrical wires have sufficient clearance. Re-route as necessary.
8. When finished, give your vehicle a test drive, checking carefully for any new noises. After several days of driving, retighten all bolts.



**FIGURE A**



**FIGURE B**

