

Replacing the left side inner burner bracket in a Spitfire 180



1. Open your Spitfire and remove the grills and the heat diffusion plate





2. Remove the nut holding the burner in the unit, pull the burner to the left and slightly up and remove.

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- 3. Drill out the rivets holding on the inner bracket (if necessary). Note that the handle bracket is held on by the same rivets so it will come loose.
- 4. Rivet the handle bracket and the new inner bracket to the body. If you do not have access to a rivet gun, traditional hardware such as screws and nuts will work as well
- 5. Replace your burner, heat diffusion plate and grills.

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