

Cleaning the Orifice in a P9000/P12000

- 1. Remove the brass knob on the gas control by loosening with 5/64th Allen key
- 2. Undo the brass nut around the gas knob with a 13/16th wrench.
- 3. Remove the 8 (P12000 12) screws from the sides of the unit
- 4. Remove the bottom and top panels.
- 5. Remove the shroud from the main unit. Door must be unlatched to accomplish this. You may have to detach the fan wire from the speed control.
- 6. Undo the copper line from the orifice assembly using a ½" wrench
- 7. Unscrew the orifice assembly from the unit and remove
- 8. To clean out the orifice you would need a small drill bit or pin. 0.0250" for a P9000 and 0.0292" for a P12000
- 9. Once cleared out blow out so that any debris does not just re-enter the hole once in use
- 10. Re-assemble heater by following steps 1-7 in reverse. Make sure to use loctite or any type of threadlocker on all gas connections

