

7289 Startup Procedures

MAX 60 PSI

Single Compressor Operation:

1. Ensure toggle switch on panel is in “OFF” position.
2. Plug in power cord to 240 V connection.
3. Ensure all connections are tight on discharge line, gate valve is open, ball valve in discharge plumbing is open, and BLEED valve is closed.
4. Turn toggle switch on panel to “SINGLE” position.
5. Use gate valve to create desired pressure.

Dual Compressor Operation:

IF BOTH compressors are OFF:

1. Ensure toggle switch on panel is in “OFF” position.
2. Plug in power cord to 240 V connection.
3. Ensure all connections are tight on discharge line, gate valve is open, ball valve in discharge plumbing is open, and BLEED valve is OPEN.
4. Turn toggle switch on panel to “BOTH” position.
5. Close BLEED valve once both compressors are running.
6. Use gate valve to create desired pressure.

IF PRIMARY Compressor is ON:

1. Open BLEED valve located after copper coil.
2. Turn toggle switch on control panel from “SINGLE” to “BOTH”, making sure that both compressors turn OFF before trying to start both.
3. Close BLEED valve once both compressors are running.
4. Use gate valve to create desired pressure.

