

## S&W Race Cars and Components, Inc.

## 11 Mennonite Church Road Spring City, PA 19475

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CAUTION!!! - The most important requirement for a successful installation of this, or any, S&W chassis component is that you take your time and use good common sense. Check & recheck all measurements before cutting or welding. If you have any questions, before or during the installation - STOP - and call our tech line at 610-948-7303 and we will gladly explain in more detail any step in the installation.

## Please read complete instructions thoroughly before beginning!

Installation Instructions for 15-028 or 15-028B Gas Pedal Kit

- 1) Install the two mounting tabs on the gas pedal, securing them in place with the 3/8"x2 1/4" bolt and nylock nut.
  - **Note:** After tightening the nut and bolt, back the nut off slightly to allow sufficent clearance for free movement of the pedal.
- With the driver sitting in the driver set, locate were the gas pedal will be under the dash. Position the tabs on the dash cross bar of the roll cage and tack weld in position. If you do not have a dash cross bar you will need to find or fabricate a rigid mounting surface.
  Note: when locating the gas pedal make sure the pedal will have a sufficient amount of travel to move the carburetor or injection to full throttle.

When welding always cover or protect anything that welding spatter will damage, also check with your ignition system manufacture to see if removal of the ignition is required during any welding of the chassis.

- 3) Install a cable clevis or cable ball joint (purchased separately at S&W Race Cars) in to the hole at the top of your pedal and connect the throttle cable to the clevis or ball joint. Connect the cable to your carburetor or injection.
- 4) Depress the pedal to wide open throttle, check all clearances and that the carburetor or injection has full throttle *and make sure it returns to the idle position.*
- 5) If every thing checks okay, remove the pedal from the tabs and finish weld the tabs to the support or cross brace.
- 6) Reinstall the pedal and the black pedal pad onto the foot of the pedal.

## Parts List for Part Numbers 15-028 & 15-028B

<b>QTY</b>	Part #	<u>Description</u>
1	15-0281B or 15-0281	Black or Chrome Gas Pedal
2	60-300	Mounting Tab
1	15-0267	Pedal Pad
1	65-029	3/8"x2 1/4" G8 Fine Bolt
1	65-132	3/8" Fine Nylock Nut