

## Replace T type clutch kit with L-handle

**COMEUP  
WINCH**

### Seal Gen2 9.5/12.5



**1** Using a 4mm Allen wrench, remove the four M5 socket head cap screws holding the brake cover to the gear housing.



**2** Using a 3mm Allen wrench, loosen the M6 socket set screw securing the clutch T-handle threads in the gear housing.



**3** Remove the T-handle from the gear housing.



**4** Thread the L-handle (PN: 883236) into the gear housing making sure it is completely threaded into the housing. The final L-handle position could be adjusted in the following steps.



**5** Once the L-handle is threaded completely into the housing remove the two M4 socket countersunk head screws with a 2.5mm Allen wrench.



**6** Lift the L-handle from the clutch mechanism.



**7** The L-handle can be set in any of the 6 equally spaced, keyed locations.



Once the L-handle is set to the desired orientation replace the two socket countersunk head screws securing the L-handle to the clutch mechanism using a 2.5mm Allen wrench to tighten.

Using a 3mm Allen wrench, tighten the M6 socket set screw securing the clutch mechanism threads into the gear housing.



Reinstall the brake cover and secure using the four M5 socket head cap screws removed in step 1 using a 4mm Allen wrench.