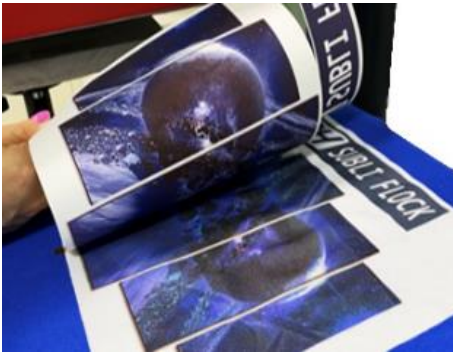


SUBLI FLOCK

● Product Code: SFK

PRODUCT INFORMATION



Subli Flock is a white flock developed for sublimation printing.

- The Flock texture will provide bright & colorful images.
- Great result after sublimation printing due to dense fiber.
- Adds texture effect with unique colors and patterns.
- Matt finish.
- Suitable for creating unique design patches.
- Available for both the dark and white garments.
- Compatible with sublimation paper.
- No loss of color after washing.

MATERIAL SPECIFICATION

- * Composition: Polyester Fabric
- * Adhesive carrier
- * Thickness: 500 ± 50µm
- * Standard roll size: 440mm x 50M

CUTTING & TRANSFER CONDITIONS

Cut Direction	Cutting Force	Speed	Blade
No Reverse	150gfs	15cm/s	45°
Temperature & Time	Press Pressure	Peel	
Heat Pressing: 160°C / 320°F for 8~10 seconds Sublimation: 180°C~200°C / 356°F~392°F for 20~30 seconds	Medium	Heat Pressing: Cold Sublimation: Hot / Warm	

NB: The plotter machine settings should be adjusted based on the age and brand of the machine.

HOW TO USE

1. Cut your design in reverse on Subli Flock.
2. Weed out excess film.
3. Print a design in reverse on Sublimation paper.
4. Set a heat press to 160°C and press for 8~10 seconds.
5. Align printed Sublimation paper onto Subli Flock.
6. Set a heat press to 180°C~200°C.
7. Press for 20~30 seconds.
7. Peel the release liner when it is Hot / Warm.

NB: We highly recommend performing a test before proceeding with standard production.

WASHING CONDITIONS

Washing Machine: LG Drum / Detergent: Persil Liquid

Washing	Water Temp.	Tumble Dry	Iron	Bleach
Wool	40°C	Avoid	Inside Out	Not Allowed

NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.

STORAGE CONDITIONS

- * Temperature: Less than 25°C (±3°C)
- * Relative Humidity: 40% (±20%)
- * Keep out of direct sunlight.
- * Shelf life: 1 year from manufacturing date

SUITABLE FOR

- * 100% Cotton or 100% Polyester
- * Mixtures of polyester/cotton
- * Acrylic and similar fabrics
- * Not suitable for Nylon or Coated Fabrics