TECHNICAL DATA SHEET

SUBLI FABRIC

Product Code: SFB

PRODUCT INFORMATION

The woven fabric allows for full Sublimation printing for Cotton.

- Fashionable design with vivid sublimation printing effect.
- Soft and fabric like texture.
- Perfect for fashion, party and leisure wear
- Suitable for Cotton fabric.
- Available for both the dark and white garments
- Compatible with sublimation paper
- No loss of color after washing.
- Easy to cut and weed

MATERIAL SPECIFICATION

- * Composition: Polyester Fabric
- * Adhesive carrier
- * Thickness: $310 \pm 10 \mu$ m
- * Standard roll size: 440mm x 50M

CUTTING & TRANSFER CONDITIONS

Я	Cut Direction	Cutting Force	>>>	Speed		Blade
	No Reverse	150gfs		15cm/s		45°
Temperature & Time			₩	Press Pressure		Peel
Heat Pressing: 160°C / 320°F for 8~10 seconds Sublimation: 180°C~200°C / 356°F~392°F for 20~30 seconds			Medium		Heat Pressing: Cold Sublimation: Hot / Warm	

NB: The plotter machine settings should be adjusted based on the age and brand of the machine.

HOW TO USE

- 1. Cut your design in reverse on Subli Fabric.
- 2. Weed out excess film.
- 3. Print a design in reverse on Sublimation paper.
- 5. Align printed Sublimation paper onto Subli Fabric.
- 6. Set a heat press to 180°C~200°C.
- 7. Press for 20~30 seconds.
- 4. Set a heat press to 160°C and press for 8~10 seconds. 7. Peel the release liner when it is Hot / Warm.
- NB: We highly recommend performing a test before proceeding with standard production.

WASHING CONDITIONS Washing Machine: LG Drum / Detergent: Persil Liquid

Washing	Water Temp.	Tumble Dry	Iron	Bleach
Wool	40°C	Avoid	Inside Out	Not Allowed

NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.

STORAGE CONDITIONS

- * Temperature: Less than 25°C (±3°C)
- * Relative Humidity: 40% (±20%)
- * Keep out of direct sunlight.
- * Shelf life: 1 year from manufacturing date

SUITABLE FOR

- * 100% Cotton or 100% Polyester
- * Mixtures of polyester/cotton
- * Acrylic and similar fabrics
- * Not suitable for Nylon or Coated Fabrics



DAE HA CO., LTD. Main Office: 9F, 10F Daeha Bldg. 499 Gangseo-ro, Gangseo-gu Seoul 07523 Korea Phone: 82 2 2675 2758 I Email: info@garmentfilms.com I Web: www.garmentfilms.com

