

## SUBLIMATION PAPER\_M TYPE

● Product Code: SP

### PRODUCT INFORMATION







**All-around sublimation paper for Soft and Hard substances.**

- Multipurpose paper for soft and hard substrates.
- Consistent Quality with capacity to meet customers' demands.
- No extra coating on the surface of the paper.
- Quick ink absorption to the paper.
- Express vivid colors easier and quicker without cutting or weeding.
- No loss of transferred materials.
- Anti-Curl and wrinkle free.
- No back gassing

### MATERIAL SPECIFICATION: Core size 2~3"

G/m <sup>2</sup> (gsm)	1600~1620mm	1280~1370mm	1118mm	914mm	610mm	420mm	A3/A4 (110EA/pack)
49(50)	○	○					
60	○	○					
75	○	○					
90	○	○	○				
105	○	○	○	○	○	○	○
120	○	○					
140	○	○					

### PRINTING & TRANSFER CONDITIONS

 Ink Type	 Print Direction	 Temperature	 Time
Sublimation ink	Reverse	190°C / 374°F	40~60 seconds

*NB: The printing machine settings should be adjusted based on the age and brand of the machine.*

### HOW TO USE

1. Print a design with Sublimation ink in reverse.
2. Set a heat press to 190°C at medium pressure.
3. Place the printed Sublimation paper on the textile.
4. Press for 40~60 seconds and peel off the paper.

*NB: You may need to tweak this time and temperature depending on the guidelines of the object being printed on.*

*We highly recommend performing a test before proceeding with standard production.*

#### ! TIPS OF SUITABLE PRINTERS (PIEZO TYPE)

*Dae Ha Sublimation paper has been tested successfully on the most famous brands of inkjet printing systems equipped with dye sublimation inks. All Piezo Electric Drop on Demand printers like Epson, Mimaki, Mutoh, Roland and Kian printers have shown excellent performance with our paper.*

**WASHING CONDITIONS:** It is the same as the washing conditions of the material used for thermal transfer.

*NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.*

### STORAGE CONDITIONS

- \* Dye sublimation transfer paper is mostly very weak against moisture.
- \* To protect unused papers, it is strongly recommended to store the papers in its original packaging with inner poly bag at 59-86°F / 15-30°C and 30-50% RH.
- \* The possibility of curling is higher as the paper size gets smaller.