

## SUBLI-INKJET PU

● Product Code: SIK

### ■ PRODUCT INFORMATION









**An innovative printing material to use household printers.**

- Compatible with Sublimation ink or Inkjet (Dye) ink.
- Vibrant and vivid printing effect.
- Wide application of garment including cotton.
- No drying time and No mirror image are required.
- Layering with other Dae Ha HTV is possible.
- No need to use Application Tape for Transparent.
- White and Transparent colors available.

### ■ MATERIAL SPECIFICATION

- \* Composition: PU
- \* Non adhesive carrier
- \* Thickness: White 125 ± 10 $\mu$ m, Transparent 50 ± 10 $\mu$ m
- \* Standard roll size: 500mm x 50M

### ■ PRINTING & TRANSFER CONDITIONS

 Ink Type	 Print Direction	 Time	 Peel
Dye ink, Sublimation ink	No Reverse	10 seconds	Cold
 Temperature for White		 Temperature for Transparent	
Dye Ink: 155°C~160°C / 311°F~320°F Sublimation ink: 180°C~190°C / 356°F~374°F		Dye Ink: 170°C~175°C / 338°F~347°F Sublimation ink: 180°C~190°C / 356°F~374°F	

*NB: The plotter machine settings should be adjusted based on the age and brand of the machine.*






### ■ HOW TO USE

1. Print a design with Dye ink or Sublimation ink.
2. Cut the design and weed the excess material.
3. Use Dae Ha Application tape to transfer the design.  
No need to use Application tape for Transparent.
4. Refer to heat press temperature, depending on color.
5. Apply medium and even pressure across your transfer.
6. Press for 10 seconds.
7. Peel the release liner when it is Cold.

*NB: We highly recommend performing a test before proceeding with standard production.*

### ■ WASHING CONDITIONS

Washing Machine: LG Drum / Detergent: Persil Liquid

 Washing	 Water Temp.	 Tumble Dry	 Iron	 Bleach
Wool	40°C	Avoid	Inside Out	Not Allowed

*NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.*

### ■ STORAGE CONDITIONS

- \* Temperature: Less than 25°C (±3°C)
- \* Relative Humidity: 40% (±20%)
- \* Keep out of direct sunlight.
- \* Shelf life: 1 year from manufacturing date

### ■ SUITABLE FOR

- \* 100% Cotton or 100% Polyester
- \* Mixtures of polyester/cotton
- \* Acrylic and similar fabrics
- \* Not suitable for Nylon or Coated Fabrics