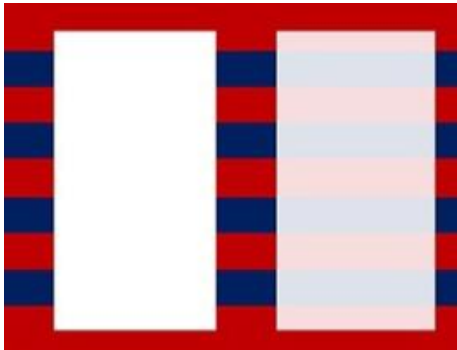


SUBLI-BLOCK PU

● Product Code: DPUSB

■ PRODUCT INFORMATION



Subli-Block PU makes your designs really stand out.

- Creates the ultimate barrier to dye migration.
- Lightweight and good elasticity.
- No curling when cut to smaller sheets.
- A light adhesive backing enables intricate designs.
- Excellent for names, numbers and sponsors logos.
- Easy to cut and weed.
- White color available.

[Reports or Certifications: INTERTEK TEST / EN71](#)

■ MATERIAL SPECIFICATION

- * Composition: PU
- * Adhesive carrier
- * Thickness: 170 ± 20µm
- * Standard roll size: 500mm x 50M

■ CUTTING & TRANSFER CONDITIONS Plotter Machine: GCC Jaguar IV / Mimaki CJV150 75

| Cut Direction | Cutting Force | Speed | Blade |
|---------------|---------------|----------------|-------|
| Reverse | 100gfs | 15cm/s | 45° |
| Temperature | Time | Press Pressure | Peel |
| 150°C / 302°F | 10 seconds | Medium | Warm |

NB: The plotter machine settings should be adjusted based on the age and brand of the machine.

■ HOW TO USE

1. Cut your design in reverse on a plotter machine.
2. Weed out excess film.
3. Set a heat press to 150°C.
4. Apply medium and even pressure across your transfer.
5. Press for 10 seconds.
6. Peel the release liner when it is Warm.

NB: We highly recommend performing a test before proceeding with standard production.

■ WASHING CONDITIONS Washing Machine: LG Drum / Detergent: Persil Liquid

| Washing | Water Temp. | Tumble Dry | Iron | Bleach |
|----------|-------------|--------------------------|------------|-------------|
| Standard | 60°C | Available on low setting | Inside Out | Not Allowed |

NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.

■ STORAGE CONDITIONS

- * Temperature: Less than 25°C (±3°C)
- * Relative Humidity: 40% (±20%)
- * Keep out of direct sunlight.
- * Shelf life: 1 year from manufacturing date

■ SUITABLE FOR

- * 100% Cotton or 100% Polyester
- * Mixtures of polyester/cotton
- * Acrylic and similar fabrics
- * Not suitable for Nylon or Coated Fabrics