

## SOFT PLUS

● Product Code: DSP

### PRODUCT INFORMATION



**Dae HA Soft Plus is a cad-cut version of Stamping Foil.**

- Super elastic and thin material
- Stamping Foil type finish
- Suitable for the most intricate designs and letters
- Smooth cut and weed
- Layering on another PU is applicable
- Great for sportwear and other stretchable garments
- 50 colors and patterns are available

[Reports or Certifications: SGS TEST REPORT / CPSIA / EN71](#)

### MATERIAL SPECIFICATION

- \* Composition: Foil
- \* Adhesive carrier
- \* Thickness: 63 ± 8.5µm
- \* Standard roll size: 500mm x 100M

### CUTTING & TRANSFER CONDITIONS Plotter Machine: GCC Jaguar IV / Mimaki CJV150 75

Cut Direction	Cutting Force	Speed	Blade
Reverse	90gfs	15cm/s	45°
Temperature	Time	Press Pressure	Peel
140°C / 284°F	8~10 seconds	Medium	Cold

*NB: The plotter machine settings should be adjusted based on the age and brand of the machine.*

### HOW TO USE

1. Cut your design in reverse on a plotter machine.
2. Weed out excess film.
3. Set a heat press to 140°C.
4. Apply medium and even pressure across your transfer.
5. Press for 8~10 seconds.
6. Peel the release liner when it is Cold.

*NB: We highly recommend performing a test before proceeding with standard production.*

### WASHING CONDITIONS Washing Machine: LG Drum / Detergent: Persil Liquid

Washing	Water Temp.	Tumble Dry	Iron	Bleach
Wool	Cold	Avoid	Inside Out	Not Allowed

*NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.*

### STORAGE CONDITIONS

- \* Temperature: Less than 25°C (±3°C)
- \* Relative Humidity: 40% (±20%)
- \* Keep out of direct sunlight.
- \* Shelf life: 1 year from manufacturing date

### SUITABLE FOR

- \* 100% Cotton or 100% Polyester
- \* Mixtures of polyester/cotton
- \* Acrylic and similar fabrics
- \* Not suitable for Nylon or Coated Fabrics