# TECHNICAL DATA SHEET

## **PRINTABLE LUMINOUS**

Product Code: PTL

#### PRODUCT INFORMATION

### Create stunning Glow in the Dark printed designs.

- Bright and long-lasting glow.
- Suitable for Eco Solvent ink on print & cut machine.
- Vivid and clear color printing.
- Great for fashion, party and leisure wear.
- Instant drying with bright print results.
- Excellent wash durability.
- Milky color available.

#### MATERIAL SPECIFICATION

- \* Composition: Luminous (PU)
- \* No adhesive carrier
- \* Thickness: 160  $\pm$  20 $\mu$ m
- \* Standard roll size: 500mm x 25M

#### **PRINTING & TRANSFER CONDITIONS** Mimaki CJV150 75 / Roland VP-540

Ink Type	Я	Print Direction	()  =	Drying Temp.	Blade
Eco Solvent ink		No Reverse		41~45°	45°
Temperature	$\bigcirc$	Time	₩	Press Pressure	Peel
150°C/302°F		10 seconds		Medium	Warm

NB: The plotter machine settings should be adjusted based on the age and brand of the machine

#### HOW TO USE

- 1. Print and cut directly onto the face of the film.
- 2. Do not mirror design.
- 3. Weed out excess film.

- 5. Set a heat press to 150°C.
- 6. Apply medium and even pressure across your transfer.
- 7. Press for 10 seconds.
- 8. Peel the PET liner when it is Warm.

4. Use Dae Ha Application tape to transfer the design. 8. Peel the PET li *NB: We highly recommend performing a test before proceeding with standard production.* 

#### ■ WASHING CONDITIONS Washing Machine: LG Drum / Detergent: Persil Liquid

Washing	Water Temp.	Tumble Dry	Iron	Bleach
Standard	60°C	Available on low setting	Inside Out	Not Allowed

NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.

#### STORAGE CONDITIONS

- \* Temperature: Less than 25°C (±3°C)
- \* Relative Humidity: 40% (±20%)
- \* Keep out of direct sunlight.
- \* Shelf life: 1 year from manufacturing date

#### SUITABLE FOR

- \* 100% Cotton or 100% Polyester
- \* Mixtures of polyester/cotton
- \* Acrylic and similar fabrics
- \* Not suitable for Nylon or Coated Fabrics



#### DAE HA CO., LTD. Main Office: 9F, 10F Daeha Bldg. 499 Gangseo-ro, Gangseo-gu Seoul 07523 Korea Phone: 82 2 2675 2758 I Email: info@garmentfilms.com I Web: www.garmentfilms.com

