

## LUSTRE FLEX

● Product Code: DLS

### ■ PRODUCT INFORMATION



**When Lustre Flex moves, the shimmering colors dance.**

- Woven fabric texture.
- The metallic yarn provides a shimmering effect.
- Gives it a unique texture and a sparkling finish.
- Sublimation printing is possible on the surface.
- Easy to cut and weed.
- An adhesive backing enables fine cutting.
- Various stunning colors available.

### ■ MATERIAL SPECIFICATION

- \* Composition: Polyester Fabric
- \* Adhesive carrier
- \* Thickness: 350 ± 20µm
- \* Standard roll size: 470mm x 25M

### ■ CUTTING & TRANSFER CONDITIONS Plotter Machine: GCC Jaguar IV / Mimaki CJV150 75

Cut Direction	Cutting Force	Speed	Blade
Reverse	150gfs	15cm/s	45°
Temperature	Time	Press Pressure	Peel
160°C~165°C / 320°F~329°F	8~10 seconds	Medium	Warm

*NB: The plotter machine settings should be adjusted based on the age and brand of the machine.*

### ■ HOW TO USE

1. Cut your design in reverse on a plotter machine.
2. Weed out excess film.
3. Set a heat press to 160°C~165°C.
4. Apply medium and even pressure across your transfer.
5. Press for 8~10 seconds.
6. Peel the release liner when it is Warm.

*NB: We highly recommend performing a test before proceeding with standard production.*

### ■ WASHING CONDITIONS Washing Machine: LG Drum / Detergent: Persil Liquid

Washing	Water Temp.	Tumble Dry	Iron	Bleach
Standard	40°C	Avoid	Inside Out	Not Allowed

*NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.*

### ■ STORAGE CONDITIONS

- \* Temperature: Less than 25°C (±3°C)
- \* Relative Humidity: 40% (±20%)
- \* Keep out of direct sunlight.
- \* Shelf life: 1 year from manufacturing date

### ■ SUITABLE FOR

- \* 100% Cotton or 100% Polyester
- \* Mixtures of polyester/cotton
- \* Acrylic and similar fabrics
- \* Not suitable for Nylon or Coated Fabrics