# TECHNICAL DATA SHEET

## **CARBON PU**

Product Code: CBU

#### **PRODUCT INFORMATION**



### Carbon PU is a quality HTV that offers the look of carbon fiber.

- Textured with a carbon fiber design.
- Thicker than normal PU.
- Sophisticated brushed metal patterns.
- Striking visual effect.
- Carbon patterns remain clearly after heat press due to heat resistant.
- Stretchable and heat resistant.
- Easy to work with plotter cutting machine.
- 4 basic colors available.

#### MATERIAL SPECIFICATION

- \* Composition: PU
- \* Adhesive carrier
- \* Thickness: 210 ± 10um
- \* Standard roll size: 500mm x 50M

#### CUTTING & TRANSFER CONDITIONS Plotter Machine: GCC Jaguar IV / Mimaki CJV150 75

Я	Cut Direction	₽	Cutting Force	<b>&gt;&gt;&gt;</b>	Speed	Blade
	Reverse		100gfs		15cm/s	45°
	Temperature	$\bigcirc$	Time		Press Pressure	Peel
150°(	C~160°C / 302°F~320°F	8	3~10 seconds		Medium	Warm

NB: The plotter machine settings should be adjusted based on the age and brand of the machine.

#### HOW TO USE

- 1. Cut your design in reverse on a plotter machine.
- 2. Weed out excess film.
- 3. Set a heat press to 150°C~160°C.
- 5. Apply medium and even pressure across your transfer.
- 6. Press for 8~10 seconds.
- 7. Peel the second PET liner when it is Warm.

NB: We highly recommend performing a test before proceeding with standard production.

#### WASHING CONDITIONS Washing Machine: LG Drum / Detergent: Persil Liquid

Washing	Water Temp.	Tumble Dry	A Iron	Bleach
Standard	40°C	Avoid	Inside Out	Not Allowed

NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.

#### STORAGE CONDITIONS

- \* Temperature: Less than 25°C (±3°C)
- \* Relative Humidity: 40% (±20%)
- \* Keep out of direct sunlight.
- \* Shelf life: 1 year from manufacturing date

#### SUITABLE FOR

- \* 100% Cotton or 100% Polyester
- \* Mixtures of polyester/cotton
- \* Acrylic and similar fabrics
- \* Not suitable for Nylon or Coated Fabrics



Manufacturer of HTV and DTF Film

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