

BRUSHED PU

- Product code: BPU

PRODUCT INFORMATION



Dae Ha Brushed PU is unique pattern flex to decorate garment.









- Thick flex with brushed metal effect.
- Crafted from Polyurethane.
- Provides 3D look.
- Sublimation block properties.
- Superb wash durability.
- Easy to cut and weed.
- Perfect for sporting and fashion garment.
- 6 remarkable colors available.

MATERIAL SPECIFICATION

- * Composition: PU
- * Adhesive carrier
- * Thickness: 450 ± 20µm
- * Standard roll size: 450mm x 25M

CUTTING & TRANSFER CONDITIONS

Plotter Machine: GCC Jaguar IV / Mimaki CJV150 75

 Cut Direction	 Cutting Force	 Speed	 Blade
Reverse	150gfs	15cm/s	45°
 Temperature	 Time	 Press Pressure	 Peel
180°C / 356°F	10 seconds	Medium	Warm

NB: The plotter machine settings should be adjusted based on the age and brand of the machine.






HOW TO USE

1. Cut your design in reverse on a plotter machine.
2. Weed out excess film.
3. Set a heat press to 180°C.
4. Apply medium and even pressure across your transfer.
5. Press for 10 seconds.
6. Peel the release liner when it is Warm.

NB: We highly recommend performing a test before proceeding with standard production.

WASHING CONDITIONS

Washing Machine: LG Drum / Detergent: Persil Liquid

 Washing	 Water Temp.	 Tumble Dry	 Iron	 Bleach
Standard	60°C	Available on low setting	Inside Out	Not Allowed

NB: It is recommended to wait at least 24hours after the heat pressing before a first washing.

STORAGE CONDITIONS

- * Temperature: Less than 25°C (±3°C)
- * Relative Humidity: 40% (±20%)
- * Keep out of direct sunlight.
- * Shelf life: 1 year from manufacturing date

SUITABLE FOR

- * 100% Cotton or 100% Polyester
- * Mixtures of polyester/cotton
- * Acrylic and similar fabrics
- * Not suitable for Nylon or Coated Fabrics