MATERIAL SAFETY DATA SHEET

ProChem PFX-HV **TRADE NAME (as labeled):** DATE PREPARED/ REVISED: Description: **Emulsion for Silk Screens** January 11, 2010 MANUFACTURER'S NAME PREPARER H.S.D. Chemical Consultants, Inc. PHONE NUMBER: 1850 Wild Turkey Circle (951)735-5511 Corona, CA 92880-1799 USA **II. COMPONENT SAFETY DATA** Exposure Limits in Air (give units) ACGHTLV OSHA PEL **Chemical Names CAS Numbers** % Other (specify) Vinyl Acetate Monomer 108-05-4 0.3-0.6 10 ppm

	III. PHYSICA	L PROPERTIES	
Vapor density (air =1):	NA	Melting point or range, °F	ND
Specify gravity:	1.05	Boiling point or range, °F	212
Solubility in water:	Miscible	Evaporation rate (butyl acetate =1)	: <1
Vapor pressure, mmHg at 20 °C: Appearance and odor: Red color with slight acetate odor. Vis	NA cosity = 10500 cp	pH (1% solution):	4-5
	IV. FIRE AN	DEXPLOSION	
Flash point, °F (give method):	Not Flammable		
Auto ignition temperature, °F:	NA		
Flammable limits in air volume %	: lo	wer (LEL) NA upper (UEL	.) NA
Fire extinguishing materials:	water spray X		other
• • • • • • • • • • •	foam \underline{X}	dry chemical X	
Special fire fighting procedures: NA			
NA			
Unusual fire and explosion hazard	ds:		
	V. REACT		
Stability: Stable $_$ Un	stable		
Conditions to avoid:			
Heat and exposure to sunlight.			
Incompatibility (materials to avoid None known.	d):		
Hazardous decomposition produce CO, CO2, , and unidentified organic c		oustion products):	
Hazardous polymerization: May o	occur Wi	II not occur $\underline{\times}$	
Conditions to avoid:			
Heat and exposure to light.			

VI. HEALTH HAZARD INFORMATION

SYMPTOMS OF OVEREXPOSURE for each potential route of exposure. Inhaled: Excessive exposure may cause irritation to upper respiratory tract or central nervous system effect.

Skin: Prolonged or repeated exposure may cause skin irritation.

Swallowed: Gastric distress, nausea.

HEALTH EFFECTS OR RISKS FROM EXPOSURE: Explain in lay terms.

Acute: Possible skin irritation.

Chronic: Possible allergic reaction.

FIRST AID EMERGENCY PROCEDURES:

Eye contact: Irrigate flowing water immediately and continuously for 15 minutes. Consult medical personnel.

Skin contact: Immediately flush eyes with fresh water for at least 15 minutes, remove contaminated clothing and shoes.

Inhaled: Remove to fresh air.

Swallowed: Induce vomiting if large amounts are ingested. Consult medical personnel.

CARCINOGENICITY? YES: _____ NO: $_$

This product's ingredients are found in this list. Federal OSHA_____NTP _____IARC _____ACGIH _____ MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing skin conditions.

VII. SPILL, LEAK, AND DISPOSAL PROCEDURES -

Spill response procedures (include employee protection measures): Absorb small spills onto sand or other material. Large spills should be diked and recovered.

Disposal Methods: Hardened material may be land filled.

NOTE: Dispose of all wastes in accordance with federal, state, and local regulations.

VIII. SPECIAL HANDLING PROCEDURES

Respiratory protection (type): None required under normal use conditions.
If respiratory irritation is experienced, use an approved air-purifying respirator
Ventilation and engineering controls: General ventilation recommended.
Eye protection (type): Chemical goggles/ Safety glasses
Gloves (specify material): Neoprene gloves to prevent direct skin contact
Other clothing and equipment: Adequate protective clothing to prevent skin contact.
Work practices, hygienic practices: Wash hands thoroughly after handling. Wash hands before eating or smoking.
Other handling and storage requirements: Protect from freezing.

- IX. REPORTING REQUIREMENTS & ADDITIONAL INFORMATION

HMIS Code System Rating = Health 1; Flammability 0; Reactivity 0 NFPA 704 Code System Rating = Health 0; Flammability 0; Reactivity 0 Volatile Organic Compound (VOC) = none The components in this product are all listed under TSCA.