MATERIAL SAFETY DATA SHEET

I. GENERAL INFORMATION **CITRA-PASTE** TRADE NAME (as labeled): **DATE PREPARED/ REVISED:** Description: Ink Degradent Screen Wash May 09, 2008 **MANUFACTURER'S NAME PREPARER** H.S.D. Chemical Consultants, Inc. PHONE NUMBER: 1850 Wild Turkey Circle (951)735-5511 Corona, CA 92880-1799 USA II. COMPONENT SAFETY DATA Exposure Limits in Air (give units)

CGH TLV OSHA PEL % **ACGH TLV Chemical Names CAS Numbers** Other (specify) d'Limonene 5989-27-5 Not est'd <10 Not est'd 7681-52-9 Sodium Hypochlorite <7 Not est'd Not est'd Propylene Ethers Mixture <10 100 PPM 100 PPM (Recommended) III. PHYSICAL PROPERTIES >1 Vapor density (air =1): Melting point or range, °F Unknown 210° 1.02 Specify gravity: Boiling point or range, °F Solubility in water: Evaporation rate (butyl acetate =1): <1100 % Vapor pressure, mmHg at 20 °C: 17.5 (water) pH (1% solution): Appearance and odor: Colorless, clear liquid with characteristic citrus odor. IV. FIRE AND EXPLOSION Flash point, °F (give method): 136° F (TCC) Auto ignition temperature. °F: Unknown Flammable limits in air volume %: lower (LEL) Unknown upper (UEL) Unknown carbon dioxide Fire extinguishing materials: water spray other dry chemical foam Special fire fighting procedures: Caution. Combustible. Do NOT enter confined fire space without full bunker gear, including a NIOSH approved self-contained breathing apparatus. Unusual fire and explosion hazards: Containers exposed to intense heat should be cooled with water to prevent vapor pressure build up, which could result in container rupture. V. REACTIVITY DATA Stable X Unstable Stability: Conditions to avoid: Keep away from heat, flames and sparks. Do not store close to oxidizers. Incompatibility (materials to avoid): Acids and oxidizers. Hazardous decomposition products (including combustion products): CO, CO2 and unidentified organic compounds Will not occur Hazardous polymerization: May occur _____ Conditions to avoid:

None known.

| Page 2 | VI. HEALTH HAZARD INFORMATION — CITRA-PASTE |
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| SYMPTOMS | S OF OVEREXPOSURE for each potential route of exposure. |
| Inhaled: | Inhalation of vapors or mists may cause respiratory irritation. |
| Skin: | May cause irritation to the skin. Eye contact: Low concentrations of mists or vapors can be irritating, causing redness. Concentrated mists, vapors or splashed liquid can cause severe irritation. |
| Swallowed: | Ingestion may produce irritation to the lips, mouth, upper airway, esophagus, and stomach. Will cause irritation of the digestive tract. Nausea. |
| | FFECTS OR RISKS FROM EXPOSURE: Explain in lay terms. |
| Acute: I | rritation on skin and mucous membranes possible. Eyes: irritant. |
| Chronic: S | Skin irritation, dermatitis. |
| FIRST AID | EMERGENCY PROCEDURES: |
| | t: Flush immediately with fresh water for at least 15 minutes. Contact a physician if irritation persists. |
| Skin contac | et: Remove contaminated clothing. Wash with soap and water. If irritation occurs, seek medical aid. |
| Inhaled: | If irritation occurs, move to fresh air. |
| Swallowed: | Never give anything by mouth to an unconscious or convulsive person. If swallowed, do not induce vomiting. If vomiting occurs spontaneously, keep airway clear. GET MEDICAL ATTENTION IMMEDIATELY. |
| CARCINOG | ENICITY? YES: NO: _X_ |
| | ct's ingredients are found in this list. Federal OSHANTPIARCACGIH |
| MEDICAL C | CONDITIONS AGGRAVATED BY EXPOSURE: Pre-existing skin conditions. |
| | —————————————————————————————————————— |
| Spill respon | TII. SPILL, LEAK, AND DISPOSAL PROCEDURES nse procedures (include employee protection measures): Small spills may be wiped. Large spills |
| | for re-use or disposal. Eliminate all sources of ignition. Wear suitable protective clothing, boots, and eye |
| Disposal M EPA Hazard | ethods: May be supplied to biological treatment plant or incinerated. RCRA Class: Regulated. ous substance reportable quantity: Not listed. |
| NOTE: Di | spose of all wastes in accordance with federal, state, and local regulations. |
| | VIII. SPECIAL HANDLING PROCEDURES |
| | protection (type): None required under normal operating conditions. An appropriate NIOSH approved than organic vapor cartridge may be used. |
| | and engineering controls: Local exhaust to maintain below PEL tion (type): Safety glasses. |
| • • | ecify material). Nitrile gloves. |

Other clothing and equipment: Adequate protective clothing to prevent skin contact.

Work practices, hygienic practices: Wash hands thoroughly after contact and before eating.

Other handling and storage requirements: Store away from ignition sources..

- IX. REPORTING REQUIREMENTS & ADDITIONAL INFORMATION

HMIS Code System Rating = Health 1; Flammability 2; Reactivity 0

NFPA 704 Code System Rating = Health 0; Flammability 2; Reactivity 0

Volatile Organic Compound (VOC) = 310 grams per liter 2.58 lbs per gallon,

This product is not subject to the reporting requirements of SARA Title III Section 313.

This product contains no Proposition 65 designated chemicals.

This product is in compliance with California SCAQMD Rule 1171 as a clean up material when used as directed.

Non-photochemically reactive.

Biodegradable, considered drain safe into all sewer systems

Contains no chlorinated or petroleum hydrocarbons.