



Providing you with all your unfinished MDF door and custom component requirements

Endless Possibilities



CNC Woodcraft Ltd. opened up in St. Catharines Ontario in 1992 as a small shop with one CNC router where we produced MDF kitchen doors and various other wood components for the building, renovation, and furniture industries. Since our start we have experienced strong growth and as a result we have had to move twice to allow us the space needed for new equipment and added staff. All of us at CNC Woodcraft work together to produce quality products in a timely fashion so you our customer can meet your desired delivery schedules.

Our business is primarily focused on the small to medium sized manufacturer. We can provide custom products to give you the edge in today's competitive market. The

limitations of "Thermo-foil" MDF doors has challenged CNC Woodcraft to introduce new custom products that gives your shop a distinct advantage over other offerings in the market place.

With over 32 years experience in CNC router technology, gives us the expertise to produce quality and consistent products for you at a fair price. We have no standard sizes so all components are produced to your exact measurements.

The term "Quality & Service" is too commonly used today with no substance to support this phrase. Here at CNC Woodcraft Ltd. we take this phrase VERY seriously. Special custom mill runs of MDF are produced just for our manufacturing needs, in addition, custom made PCD diamond tooling and "state of the art" software and machinery allows us to give you exceptional quality products in the time frame that you require.

In this brochure, we list many, but not all of the products that we manufacture. If you do not see what you are looking for in the following pages, or would like to customize what you see, feel free to call or fax us with your request and we will be pleased to look at it. You can also look at our website for more information on our product lines at: www.cncwoodcraft.com



Doors

Doors may be ordered in imperial or metric measurements. Maximum height for a single panel door is 96". If a door is ordered between 62" - 96", it can be ordered as a double panel. Please specify how many panels you prefer. The minimum height of doors is listed in the information for each style available. Doors over 86" may have to be picked up due to shipping restrictions.

Flat Panel Doors

Most door profiles are also available in flat panel classic design. Just order your doors and specify flat panel (eg. 8000 flat panel). This will give you a door that has the 8000 rail profile, but the centre panel will be recessed like a shaker style door instead of a raised panel. Flat panel doors are **only available in the classic design**. Since flat panel doors are recessed into the face of the MDF, they may require some extra sanding and/or finishing due to the lower density in the core. Large doors may have to be recessed (1/16 – 1/8" deep) on the backside to prevent warping. Drawer fronts less than the minimum height or width must be ordered as a slab. Single and double beaded panels are available on all flat panel style doors and drawer fronts.

Drawers

In order to maximize the centre raised panel surface, all drawer fronts are machined with reduced top & bottom rails and the side rails will match your doors. The minimum height for drawer fronts is listed in the information for each style available. If you request that the top & bottom rails be the full standard width, order it as a door. Any door or drawer below these heights can be produced without routing a panel. Order these as a "Slab" drawer front. Drawer fronts may also be ordered as flat panel. See door style pages for details.

Edge Profiles

Standard edges shown can be routed for approximately \$1.00 per door or drawer (any size). If no edge is specified, a "Saw Cut" edge will be provided.

Melamine Back

High quality white melamine backed MDF is available for approximately \$0.60 per square foot. Melamine back is only available on 3/4" thick doors.

Glass Frame Doors

Glass frame doors are available in most styles. We router out and groove the back of these doors for a single piece of **3mm glass**, as well as supply the vinyl panel retainer.

Microwave/Oven Frames & Wainscot Panels

We also offer precision machined appliance face frames and wainscoting that will match the MDF doors for that professional finishing touch. Send a sketch along with your order/quote and let us price it for you.

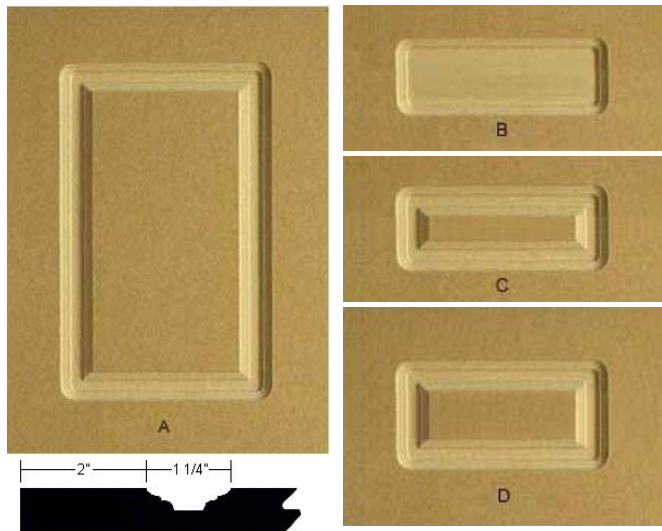
Terms and Conditions

All pricing quoted F.O.B. our plant. Orders can be picked up, or shipped prepaid and invoiced to customer. **Payment to be made by E-Transfers, cash or cheque only**. Net 30 days (to approved accounts). Discount for Prepaid and C.O.D. orders.

Deficiencies

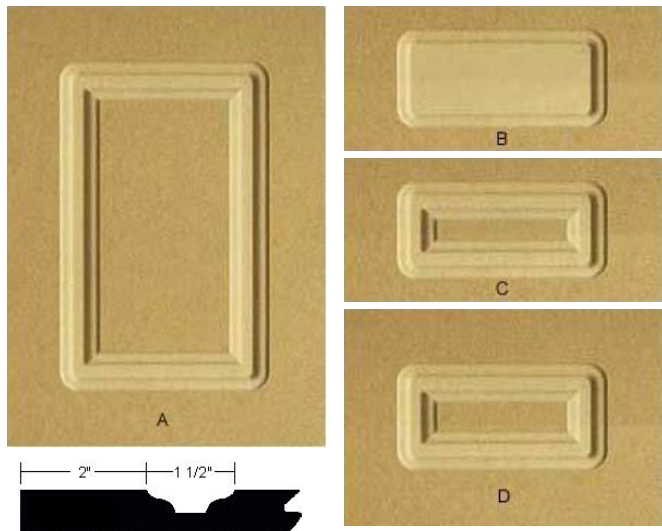
Whenever possible, goods should be inspected upon arrival and deficiencies noted on bill of lading. Notice of shortages, defective or damaged goods must be made within two working days. Service and replacement orders will be given "Rush" priority, and invoiced. Defective merchandise will be credited upon return to our plant or inspected by a CNC Woodcraft Ltd. representative.

1000 Raised Panel



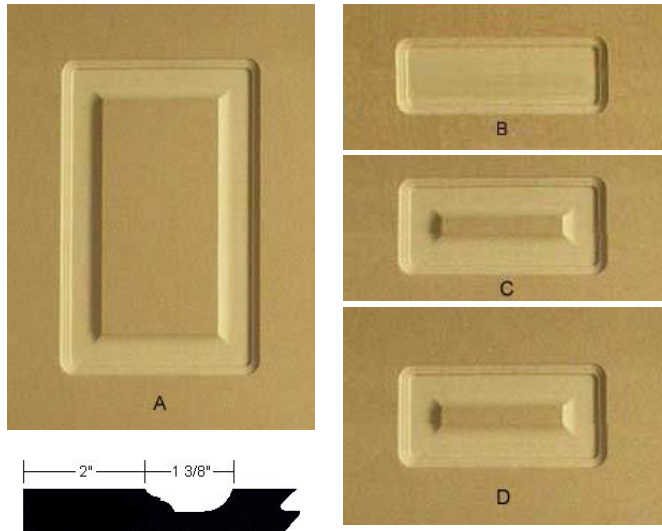
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 1/4" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 1/4" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 1/4" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or as a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

1500 Raised Panel



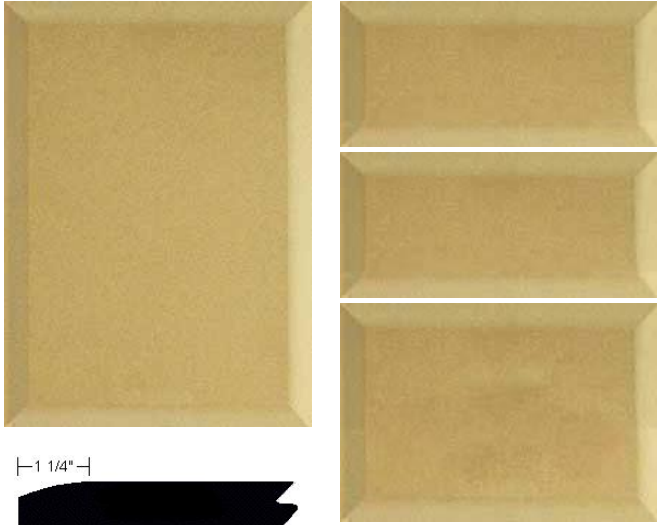
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 1/2" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 3/4" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 3/4" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or as a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

2000 Raised Panel



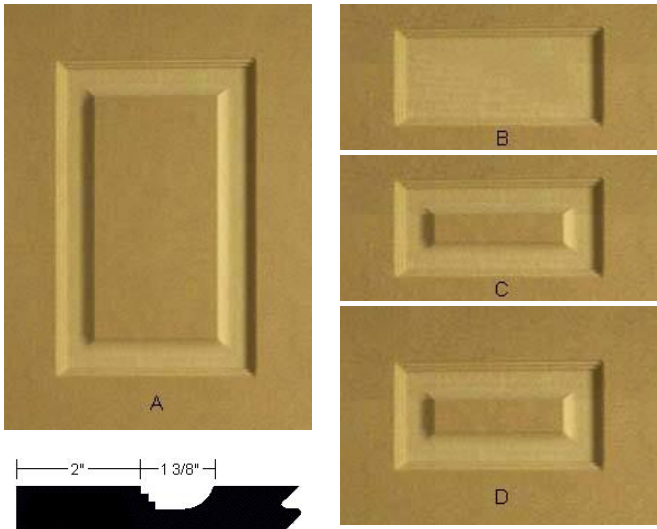
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 3/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 1/2" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 1/2" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or as a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

3000 Series



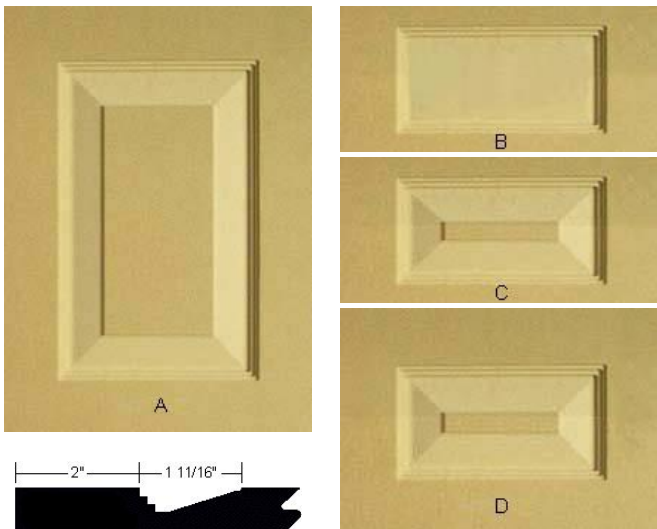
- The 3000 series door is a flat panel with no inside routed profile
- The outside profile is a 1 1/4" wide slight roundover (see Drawing)
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw
- Glass frame doors are available with 2 1/2" rails as standard

4000 Raised Panel



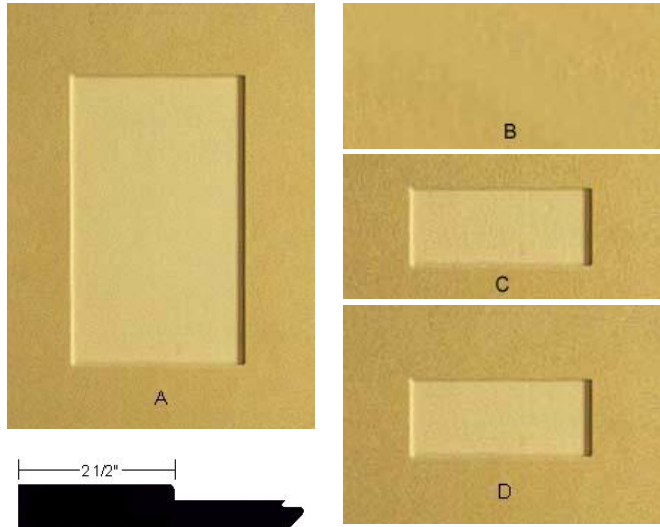
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 7/16" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 5/8" (leaves a 3/4" centre panel).
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 5/8" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or as a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

4500 Raised Panel



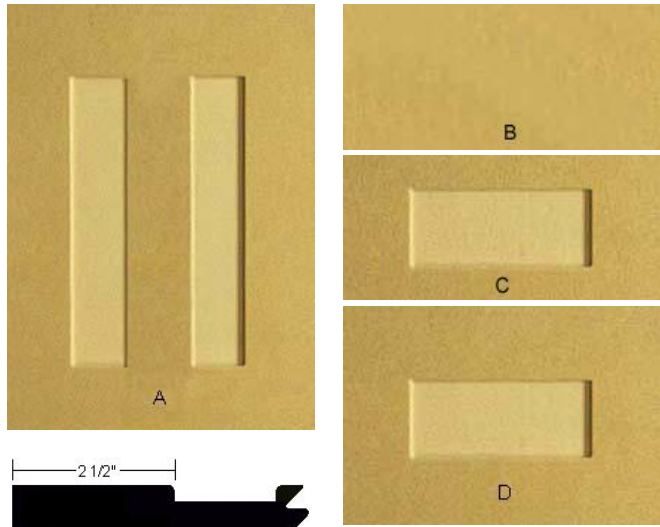
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 7/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8 1/2" (leaves a 3/4" centre panel).
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 6 1/2" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

5000 Flat Panel



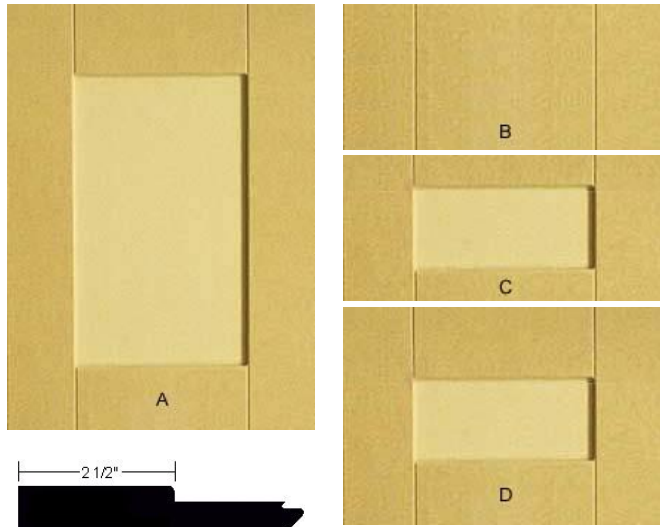
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 6". Specify if different rail size is required
- Drawers under 6", must be ordered as a SLAB drawer front (B)
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5000 sgl beaded" or "5000 dbl bead"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

5010 Flat Panel



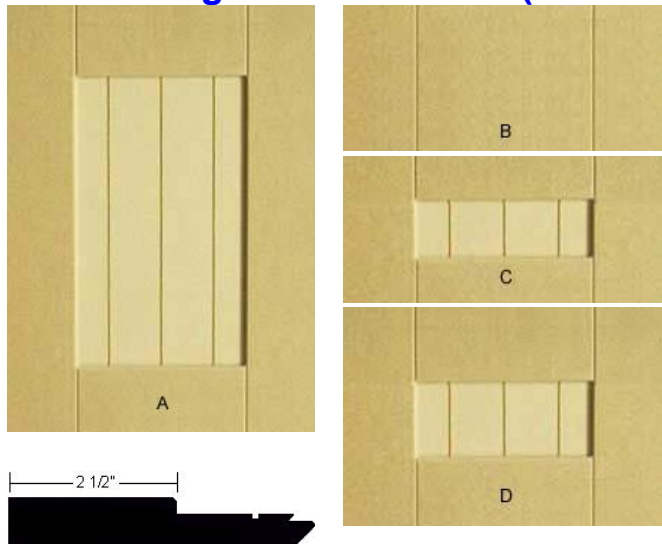
- The minimum width for a 5010 shaker door is 12"
- Centre stile is same width as rails (2 1/2" standard, see drawing)
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 6". Specify if different rail size is required
- Drawers under 6", must be ordered as a SLAB drawer front (B)
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5000 sgl beaded" or "5000 dbl bead"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

5100 Flat Panel



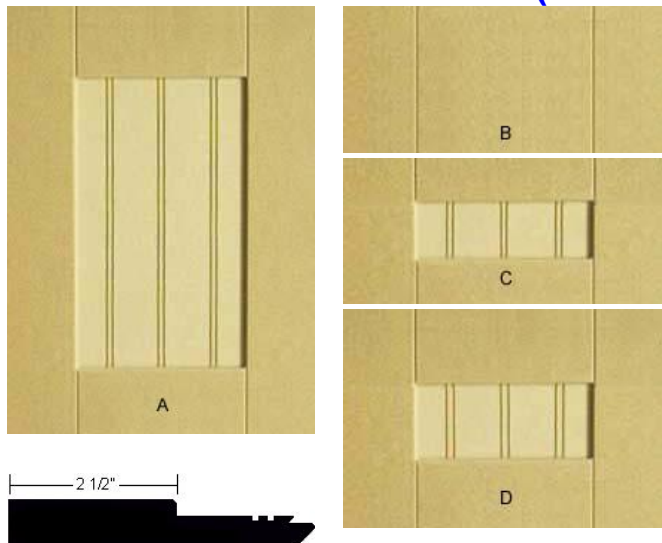
- Available in classic design only
- 2 1/2" rail width (see drawing). Specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 6". Specify if different rail size is required
- Drawer fronts under 6", must be ordered as a SLAB drawer front
- Slab drawer fronts may be ordered with matching grooves (B), please specify when ordering
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5100 sgl beaded" or "5100 dbl bead"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

Shaker Single Beaded Panel (5100 Flat Panel Shown)



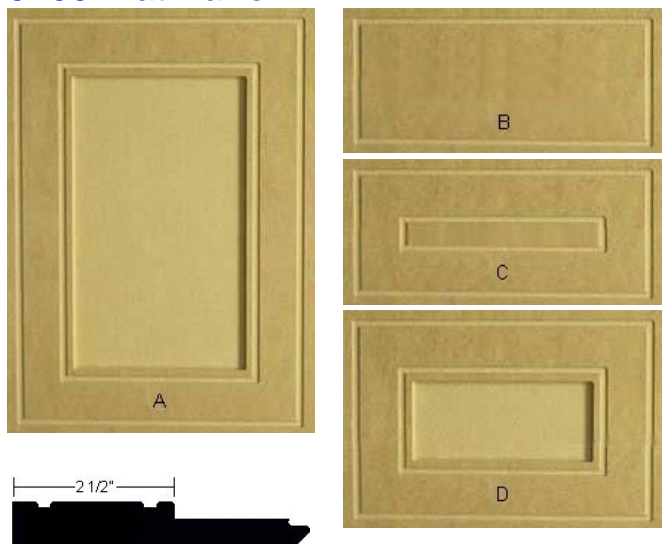
- Available in classic design only
- 2 1/2" rail width (see drawing). Specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 6". Specify if different rail size is required
- Drawer fronts under 6", must be ordered as a SLAB drawer front
- Slab drawer fronts may be ordered with matching grooves (B), please specify when ordering
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5100 sgl beaded"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- **All flat panel shaker style doors are available with single beading on the panels**

Shaker Double Beaded Panel (5100 Flat Panel Shown)



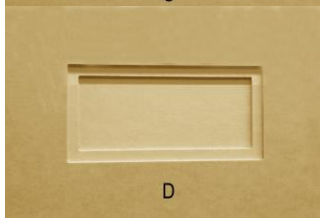
- Available in classic design only
- 2 1/2" rail width (see drawing). Specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 6". Specify if different rail size is required
- Drawer fronts under 6", must be ordered as a SLAB drawer front
- Slab drawer fronts may be ordered with matching grooves (B), please specify when ordering
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5100 dbl bead"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- **All flat panel shaker style doors are available with double beading on the panels**

5200 Flat Panel



- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts under 6", must be ordered as a SLAB drawer front
- Slab fronts may be ordered with matching grooves (B & C)
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5200 sgl beaded" or "5200 dbl bead"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- Only "B", 1/8" R, and square outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Order as "**5250 Shaker**" for inside bead only

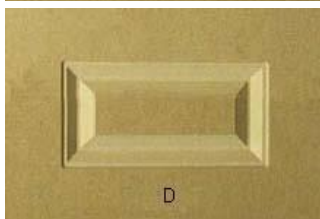
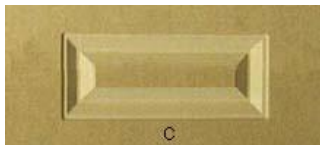
5400 Flat Panel



2 1/2" | 3/8"

- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The inside rail step is 3/8" wide x 3/16" deep. Center panel is 3/8" total depth
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 6". Specify if different rail size is required
- Drawers under 6", must be ordered as a SLAB drawer front (B)
- Shaker doors can be ordered with beaded panels (standard is 2" on centre), order as "5400 sql beaded" or "5400 dbl bead"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

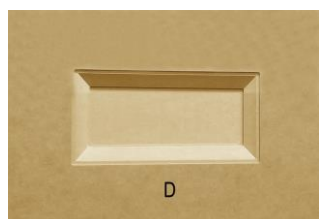
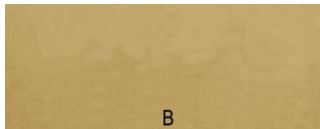
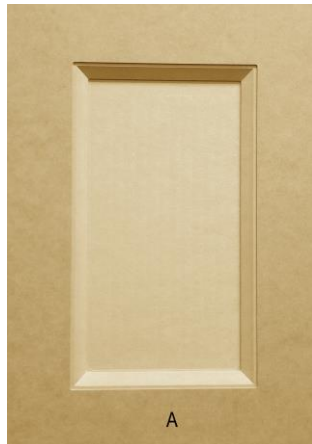
6000 Raised Panel



2" | 1 1/4"

- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 1/4" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 1/4" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 1/4" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

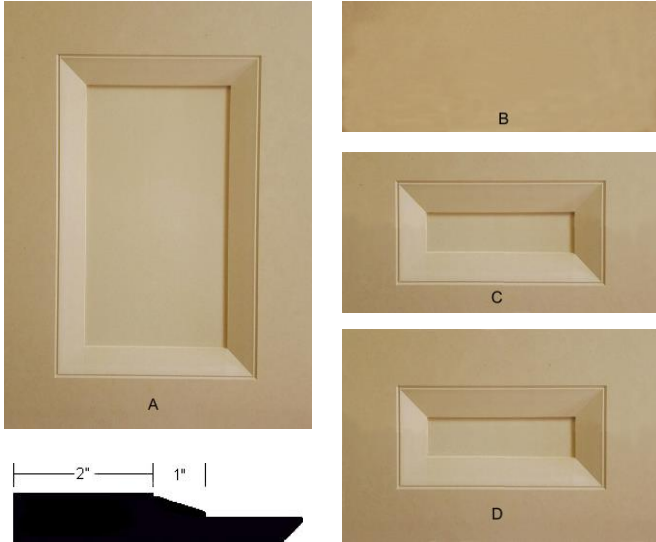
6100 Flat Panel



2" | 1/2"

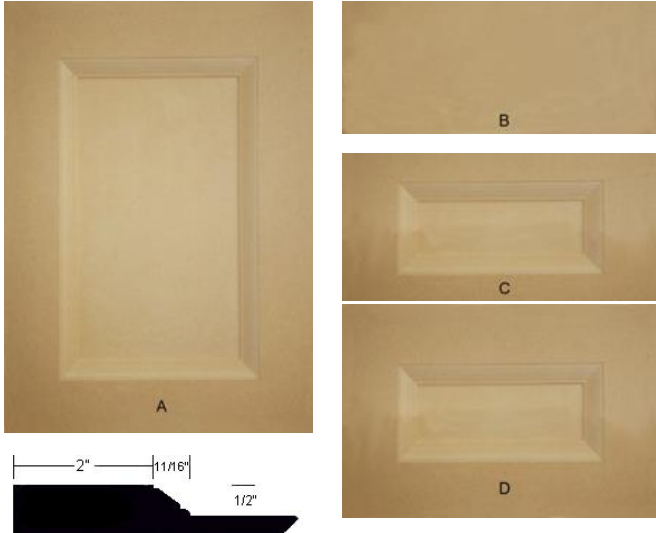
- Available classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The rail profile width is 1/2" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7" (leaves a 2" wide flat centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5" (leaves a 2" high flat centre panel)
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

6110 Flat Panel **TRENDING**



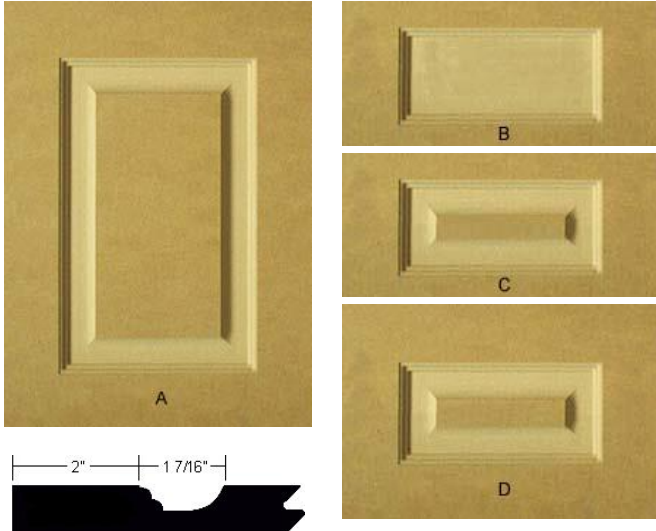
- Available classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The rail profile width is 1" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8" (leaves a 2" wide flat centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 6" (leaves a 2" high flat centre panel)
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- **Due to 1/2" profile depth cut, 7/8" MDF is recommended**

6200 Flat Panel **TRENDING**



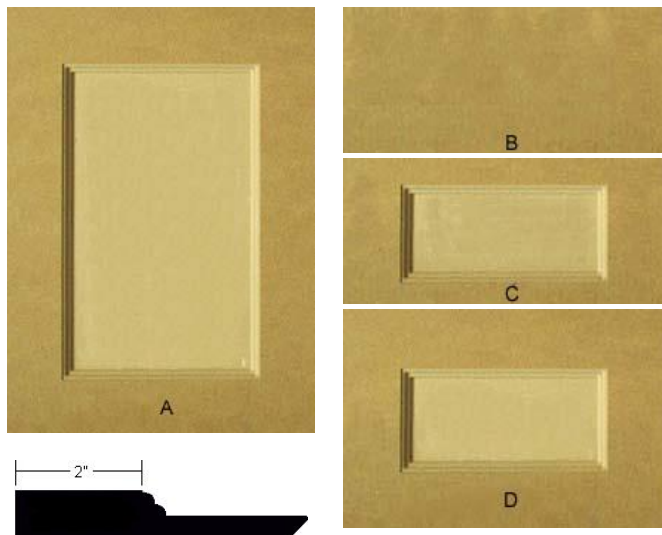
- Available classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The rail profile width is 11/16" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 1/2" (leaves a 2" wide flat centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 1/2" (leaves a 2" high flat centre panel)
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- **Due to 1/2" profile depth cut, 7/8" MDF is recommended**

7000 Raised Panel



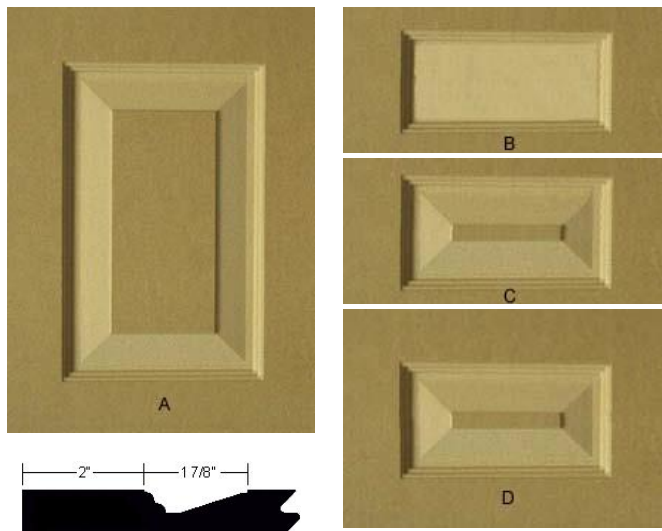
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 7/16" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 5/8" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5 5/8" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

7000 or 7500 Flat Panel



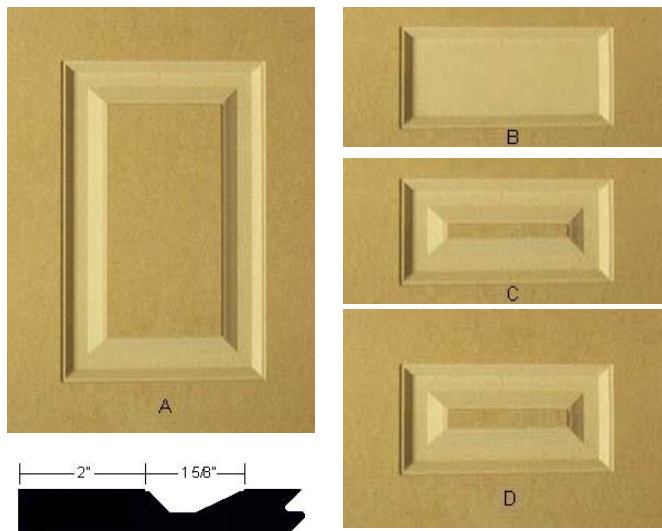
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5"
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

7500 Raised Panel



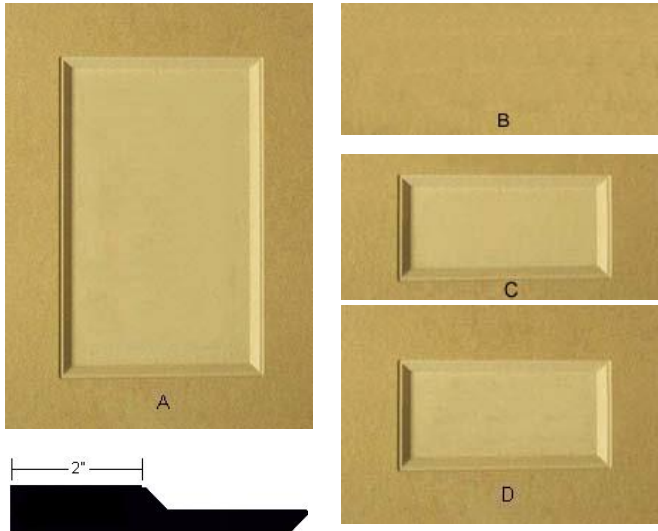
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 7/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8 1/2" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 6 1/2" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

8000 Raised Panel



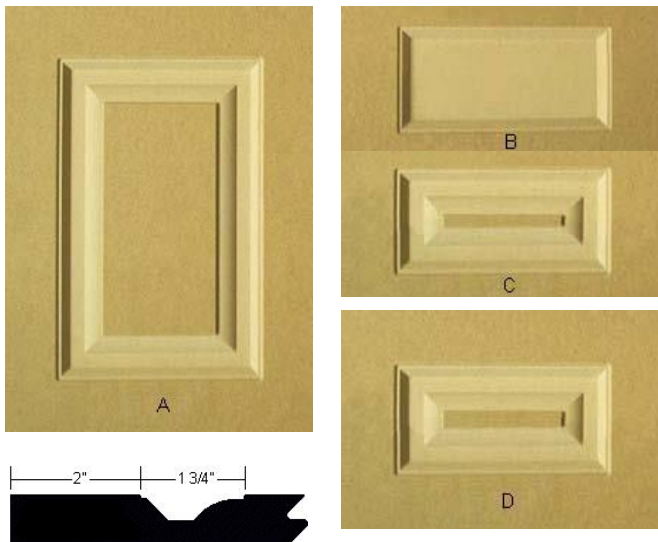
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 5/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 6" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

8000 or 9000 Flat Panel



- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5"
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

9000 Raised Panel



- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 3/4" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8 1/4" (leaves a 3/4" centre panel)
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 6 1/4" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

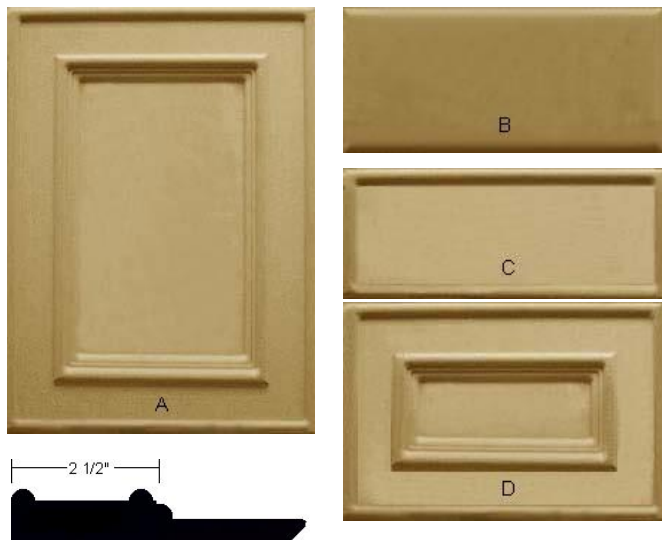
CP-100 Raised Panel



- Available in classic design only
- The standard rail width is 2 1/2"
- The profile cut width is 1 7/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 9 1/2" (leaves a 3/4" centre panel)
- Drawer fronts (C) have a flat center panel. The minimum height is 6 1/2" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Outside edge profile is not variable
- *Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Back may have to be recessed on larger doors to limit warping
- Mullion glass frame doors are not available in this style
- Top & bottom rails are adjustable (1 3/4" min.) for narrow drawer fronts
- Slight cupping may occur due to the amount of face material being removed

***7/8" Raw MDF is recommended due to rail thickness**

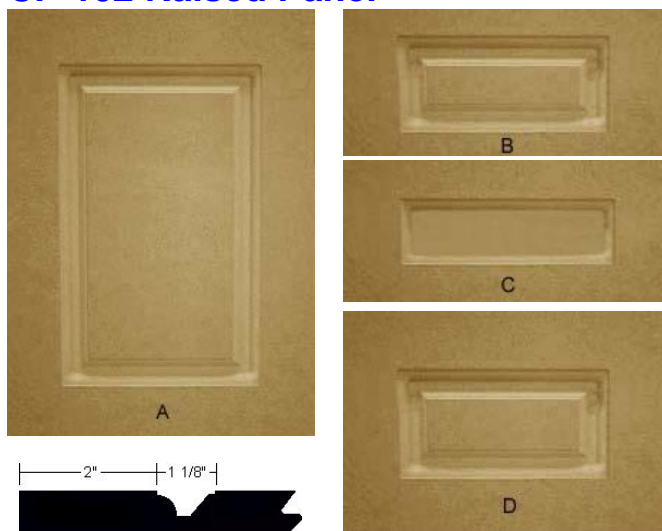
CP-101 Flat Panel



- Available in classic design only
- The standard rail width is 2 1/2"
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 6 1/2" (leaves a 3/4" centre panel)
- Drawer fronts (C) have a flat center panel
- Drawer fronts (B) are slabs with the outside edge profile matching the doors
- Outside edge profile is not variable
- *Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Back may have to be recessed on larger doors to limit warping
- Mullion glass frame doors are not available in this style
- Top & bottom rails are adjustable (1 3/4" min.) for narrow drawer fronts
- Slight cupping may occur due to the amount of face material being removed

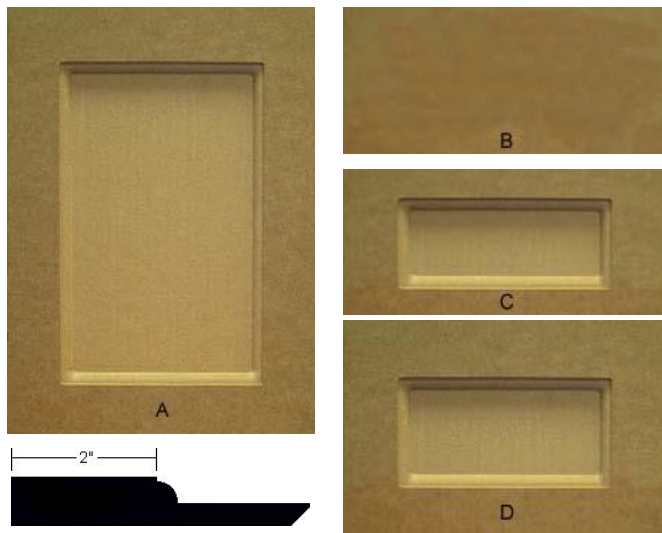
***7/8" Raw MDF is recommended due to rail thickness**

CP-102 Raised Panel



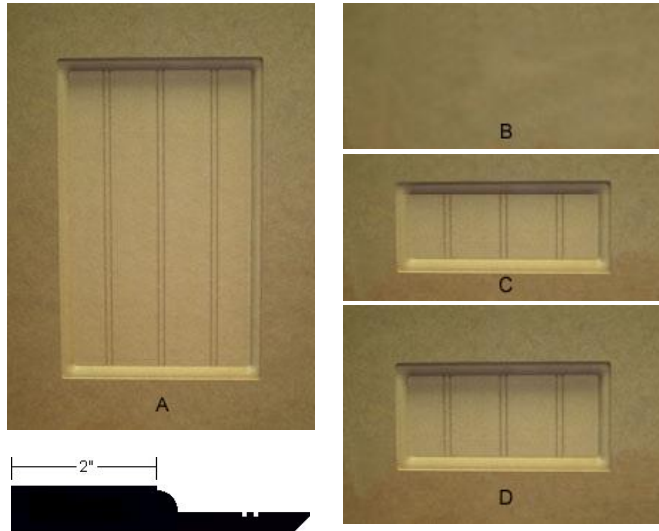
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 1/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8" (leaves a 1 3/4" centre panel)
- Drawer fronts (B) shown with a 1" top & bottom rail. The minimum height is 6" (leaves a 1 3/4" centre panel)
- Drawer fronts (C) are flat panel fronts with full rails, the minimum height is 6" (leaves a 1 1/4" recessed flat center panel)
- Drawer fronts under these measurements should be ordered as a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-103 Flat Panel



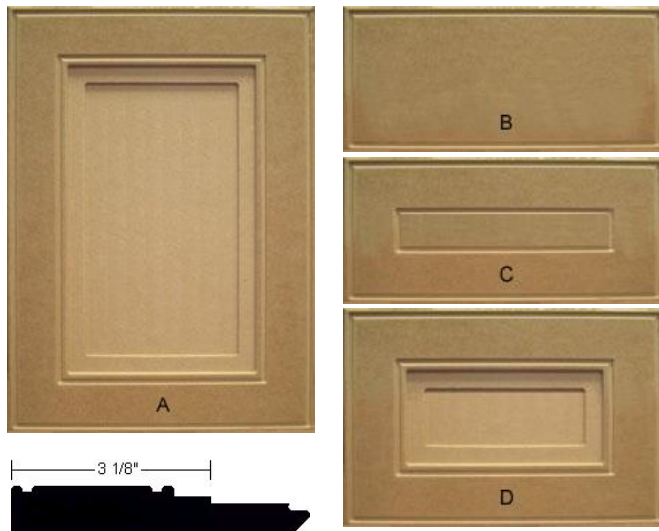
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer fronts (B) are slabs with the outside edge profile matching the doors
- Drawer fronts (C) are flat panel fronts shown with 1" top & bottom rails, the minimum height is 5"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-104 Flat Panel



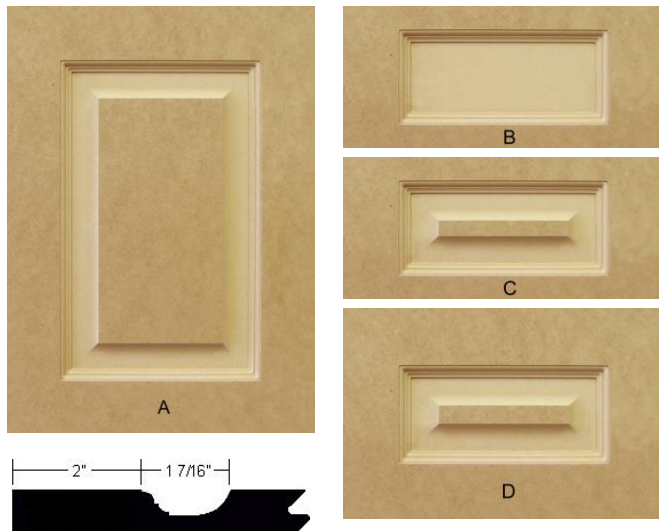
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer fronts (B) are slabs with the outside edge profile matching the doors
- Drawer fronts (C) are flat panel fronts shown with 1" top & bottom rails, the minimum height is 5"
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Standard spacing for panel beads is 2". Please specify if different spacing is required. Single beading also available

CP-105 Flat Panel



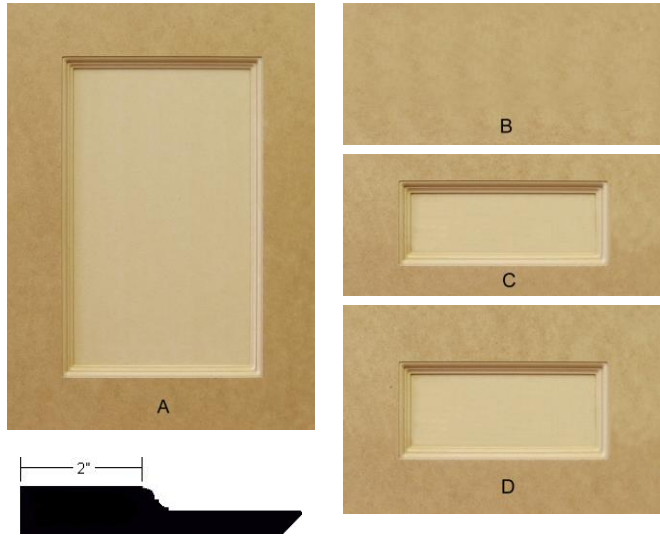
- Available in classic design only
- The standard rail width is 3 1/8" which includes the 1/8" x 5/8" inside step (see drawing). Please specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 8" (leaves a 1 3/4" centre panel)
- Drawer front (B) is a slab front with outside bead only to match doors
- Drawer front (C) has both inside and outside beads to match door rails, the minimum height is 6" (leaves 1" in center)
- 1/8" R Outside edge profile comes standard on the CP-109
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Shown with 1/8" R door edge profile
- Mullion glass frame doors are not available in this style

CP-106 Raised Panel



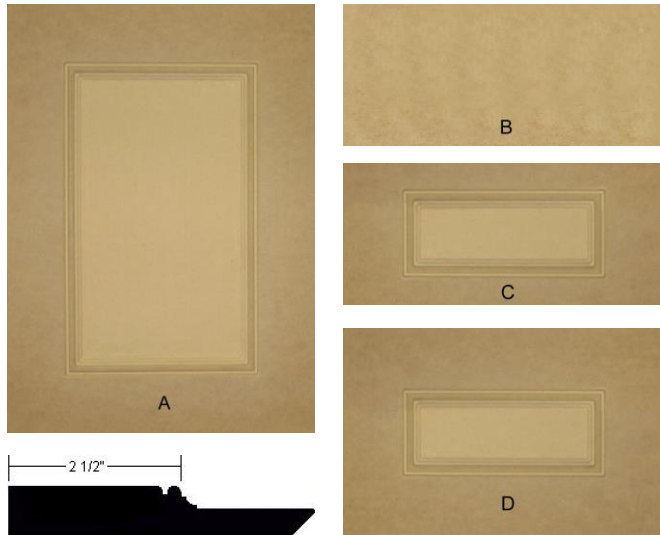
- Available in all door designs (drawer fronts classic design only)
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 7/16" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 5/8" (leaves a 3/4" centre panel)
- Drawer front (C) shown with a 1" top & bottom rail. The minimum height is 5 5/8" (leaves a 3/4" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-107 Flat Panel



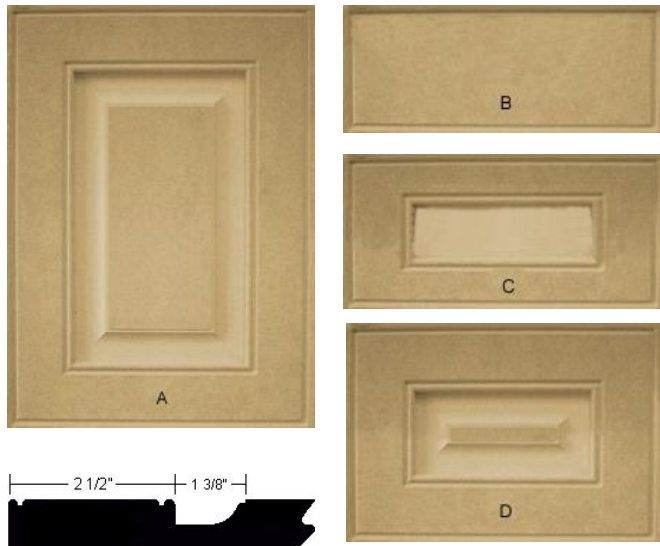
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer front (C) shown with a 1" top & bottom rail. The minimum height is 5"
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-108 Flat Panel



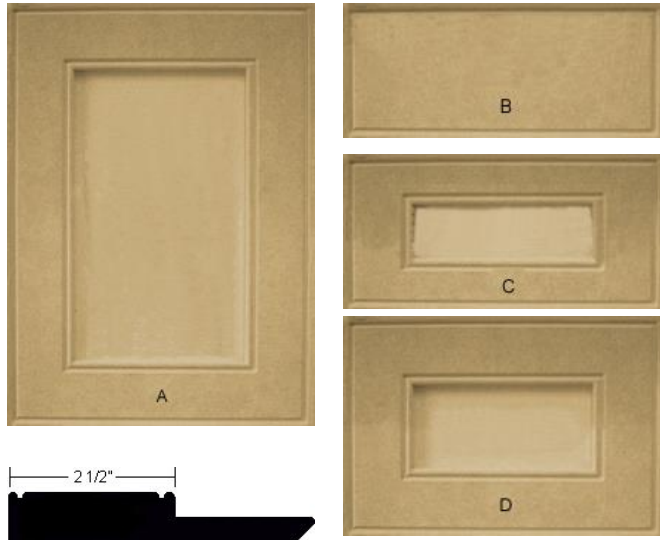
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer front (C) shown with a 1 1/2" top & bottom rail. The minimum height is 5"
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-109 Raised Panel



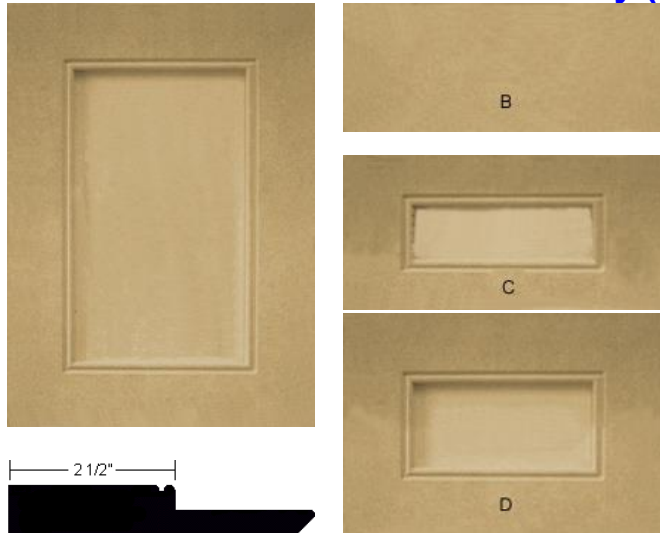
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The profile cut width is 1 3/8" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 8 1/2"
- Flat Panel drawer front (C) shown with a 1 1/2" top & bottom rail. The minimum height is 5". For full rail top & bottom flat panel, the minimum rail size is 6"
- Drawer fronts under these measurements should be ordered as a outside bead only drawer front (B), or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- 1/8" R Outside edge profile comes standard on the CP-109
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-109 Flat Panel



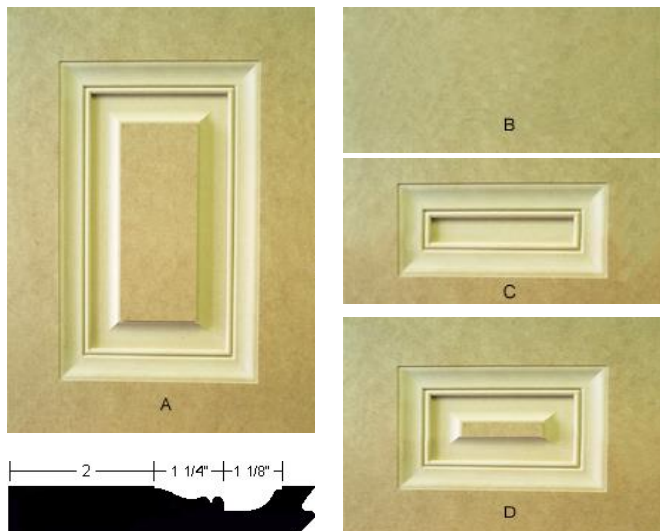
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 6"
- Drawer front (C) shown with a 1 1/2" top & bottom rail. The minimum height is 5". For full rail top & bottom, the minimum rail size is 6"
- Drawer fronts under these measurements should be ordered as a outside bead only drawer front (B), or a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- 1/8" R Outside edge profile comes standard on the CP-109
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-109 Flat Panel Inside Bead Only (CP-109 FP-IB)



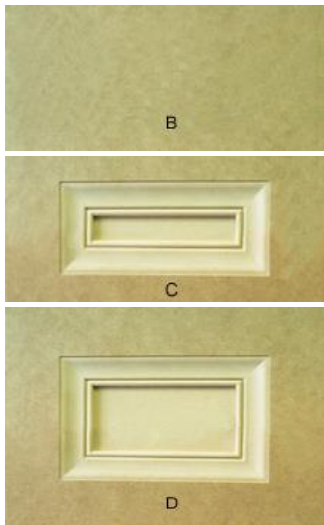
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 6"
- Drawer front (C) shown with a 1 1/2" top & bottom rail. The minimum height is 5". For full rail top & bottom, the minimum rail size is 6"
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

CP-110 Raised Panel



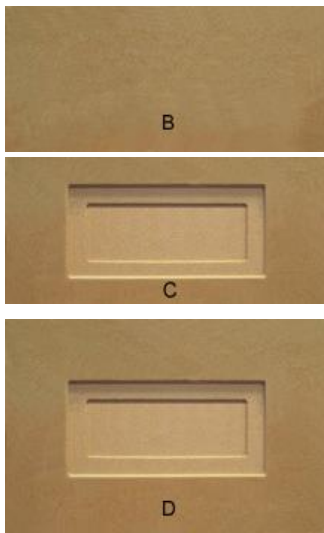
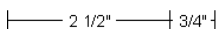
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 2 3/8" wide (1 1/4" on rail + 1 1/8" on panel, see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 9 1/2" (leaves a 3/4" centre panel)
- Drawer front (C) shown with a 1" top & bottom rail. The minimum height is 6" (leaves a 1 1/2" centre panel)
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Mullion glass frame doors are not available in this style

CP-111 Flat Panel



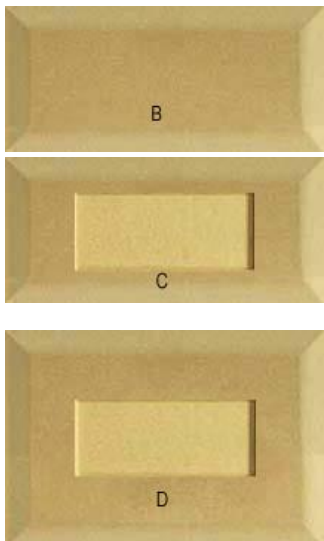
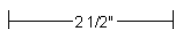
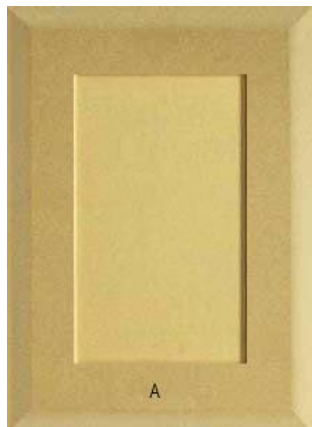
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- The profile cut width is 1 1/4" wide (see drawing)
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7 1/4" (leaves a 3/4" centre panel)
- Drawer front (C) shown with a 1" top & bottom rail. The minimum height is 6" (leaves a 1 1/2" centre panel)
- Drawer fronts under these measurements should be ordered as a flat panel (B) or as a slab drawer front
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Mullion glass frame doors are not available in this style

CP-112 Flat Panel



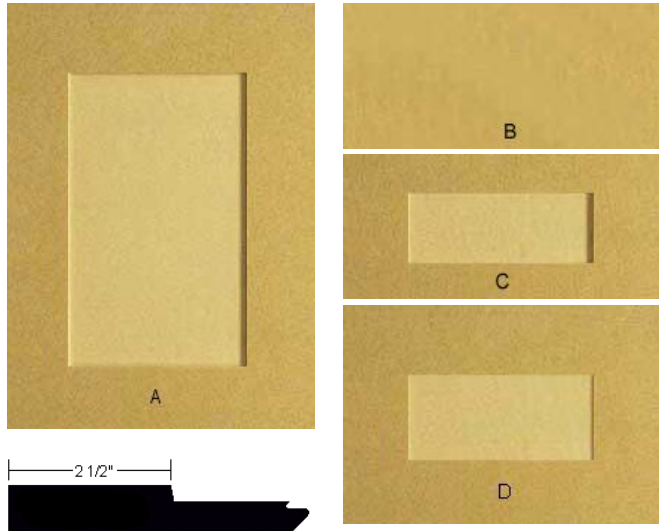
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The inside step is 3/16" x 3/4" wide with a slight radius on both inside edges
- The minimum width and height for door (A) and drawer fronts (D) is 8" (leaves a 1 1/2" centre panel)
- Drawer front (B) is a slab front
- Drawer front (C) shown with a 1" top & bottom rail. The minimum height is 5 1/2" (leaves a 2" centre panel)
- All outside edge profiles (lips) are available
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF
- Mullion glass frame doors are not available in this style

TSC-35 Flat Panel



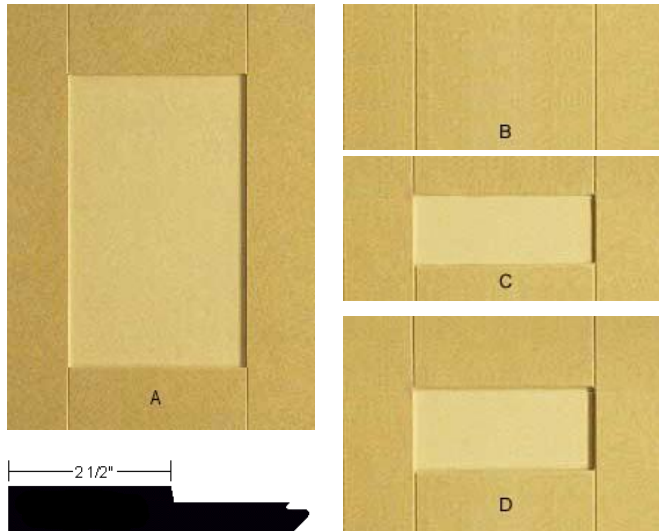
- **True Square Corner (TSC)** doors have sharp crisp corners and edges
- Available in classic design only
- The standard rail width is 2 1/2" (1 1/4" for outside profile - see drawing). Please specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 4" (leaves a 1" centre panel). Specify if different rail size is required
- Drawers under 4", must be ordered as a SLAB drawer front (B)
- Inside edge has a 9° bevel
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

TSC-50 Flat Panel **TRENDING**



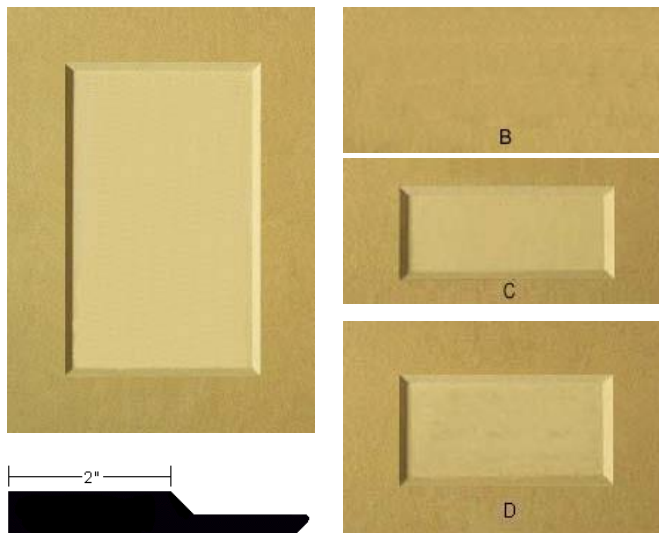
- **True Square Corner** (TSC) doors have sharp crisp corners and edges
- Available in classic design only
- The standard rail width is 2 1/2" (see drawing). Please specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 4". Specify if different rail size is required
- Drawers under 4", must be ordered as a SLAB drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Inside edge has a 9° bevel
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

TSC-51 Flat Panel



- **True Square Corner** (TSC) doors have sharp crisp corners and edges
- Available in classic design only
- 2 1/2" rail width (see drawing). Specify if different width is required
- The minimum width and height for door (A) and drawer fronts (D) is 6" (leaves a 1" centre panel)
- Drawer fronts (C) shown with a 1 1/2" top & bottom rail. The minimum height is 4". Specify if different rail size is required
- Drawer fronts under 4", must be ordered as a SLAB drawer front
- Slab drawer fronts may be ordered with or without matching grooves (B), please specify when ordering
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Inside edge has a 9° bevel
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

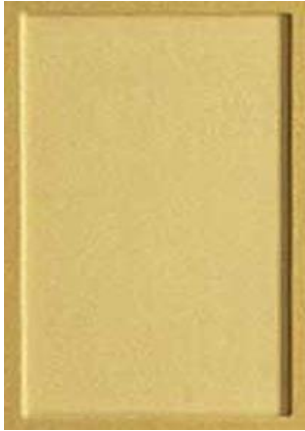
TSC-80 Flat Panel **TRENDING**



- **True Square Corner** (TSC) doors have sharp crisp corners and edges
- Available in classic design only
- The standard rail width is 2" (see drawing). Please specify if different width is required
- For doors (A) and full rail drawer fronts (D), the minimum width and height is 7"
- Drawer fronts (C) shown with a 1" top & bottom rail. The minimum height is 5"
- Drawer fronts under these measurements should be ordered as a slab drawer front (B)
- Larger doors can be made with double panels. Please specify panel and rail measurements
- All outside edge profiles (lips) are available on this door
- Available in 3/4" raw, 3/4" white melamine back, & 7/8" raw MDF

Variations can be made to our standard door styles to customize the look to your own preferences.

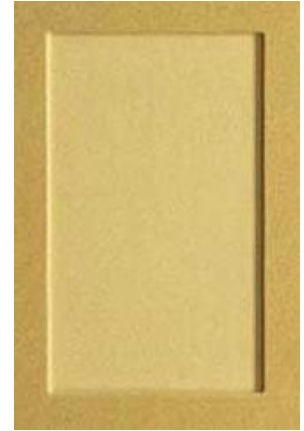
By adjusting the rail width and step width you can accomplish a whole new look for your doors. The examples shown below are just a few of the many possibilities that can be done. Rail and step widths can be made to match your specifications. Please provide a drawing showing the measurements required when ordering. A custom setup charge may apply.



TSC-50 (1/2" Rail)



TSC-50 (3/4" Rail)



TSC-50 (1" Rail)



TSC-52



CP-111 with 1" Rails



6110 with 1" Rails

Back Recess



Back recessing is available for a reasonable upcharge to give your doors the look of a 5 piece door. This option is available on any raw back MDF door. Please indicate at time of order to have this option added to your MDF door order.

When chosen, the door edge will automatically be machined to all of the doors on your order. If there are some doors that do not require an edge detail, you must specify this on your order sheet. You may also request that the edge be put on certain sides of the door only. In this case you must specify this information for each door required on your order sheet (eg: edge top & Bottom only, edge 1 height & 2 width, etc.).

Edge profiles are available in both 3/4" & 7/8" MDF



"G" Edge



"O" Edge



"N" Edge



5/16 "R" Edge



"B" Edge



1/8 "R" Edge



"C" Edge



1/16 "R" Edge

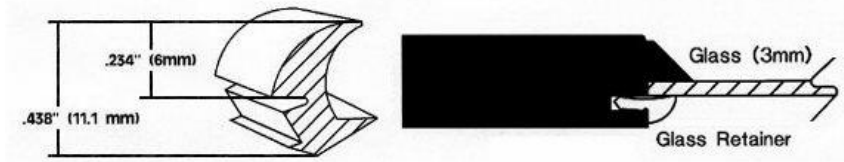


Square edge (saw cut)



1/4" — H= 1 1/4" min — 5/8" — Appliance Panel

Choose from one of our many glass frame doors to add that special touch to your custom kitchen design. All of our glass frame doors are carefully made to perfectly match our door profiles (all profiles available except as noted). As an added value, we rebate and groove the back of the door to accept 3mm thick glass panels and a clear vinyl panel retainer which is supplied at no extra charge. No more messy silicone to deal with!



NOTE: * indicates that door is available in multiple lites (2-12 lites)
 ** Minimum size based on 2" Rails
 *** Available in 7000 Profile

(Additional door styles may be available with an added programming charge. Please call for a quote)



Open Frame



2-12 Lite *
(6 lite shown)



Multi Lite Frame
(list # of lites for width & height)



Single Row Frame
(3 lite shown)



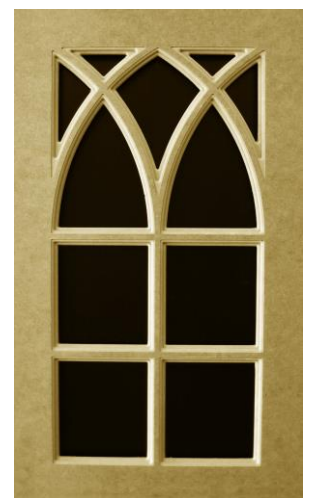
Curved Mullion *
(6 lite shown)
(*** Limited door styles, see note)



Double Gothic
(*** Limited door styles, see note)



Single Gothic
(*** Limited door styles, see note)



Gothic 2-12 Lite *
(4 lite shown)
(*** Limited door styles, see note)

★ Limited profiles available on all mullion lite doors ★



(** Limited door styles, see note)

Helix

(min. size 14" x 24")**
(min. height = 2 x width)



(** Limited door styles, see note)

Bow

(min. size 14" x 24")**
(min. height = 2 x width)



(** Limited door styles, see note)

X Mullion



(** Limited door styles, see note)

X Medallion



(** Limited door styles, see note)

X Medallion With Hole



(** Limited door styles, see note)

Full Diamond Frame



Left Half Arch *



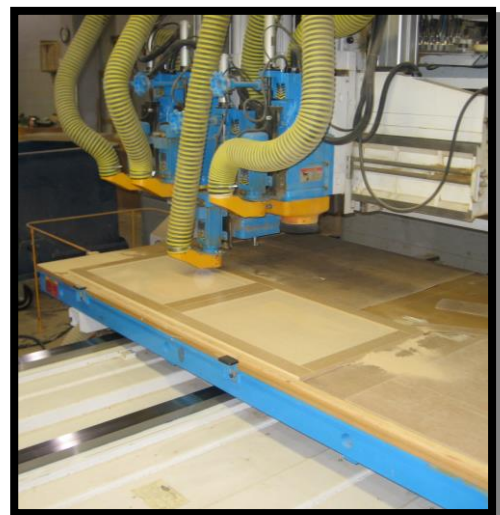
Right Half Arch *



Diamond Lite *



5-Lite



★ Limited profiles available on all mullion lite doors ★

Create your own custom door styles by combining doors and frames. The first example to the left shows 3 "X medallion with hole" frames machined into one larger door. The other door shows a "Double Gothic" frame on the top with a "7000 classic Flat Panel" door on the bottom.

Let your imagination soar and stand out from the rest



9-Lite



9-Lite Narrow
(matches 9-lite style frame)



Left Corner Frame
(matches 9-lite style frame)



Right Corner Frame
(matches 9-lite style frame)



Left Side Lite
(matches 9-lite style frame)



Right Side Lite
(matches 9-lite style frame)

★ Limited profiles available on all mullion lite doors ★



AF-1
(min. size 15" x 26")**



AF-2
(min. size 15" x 26")**



AF-3
(min. size 15" x 26")**



AF-4
(min. size 15" x 26")**



AF-5
(min. size 15" x 26")**



AF-6
(min. size 15" x 26")**



AF-7
(min. size 15" x 26")**



AF-8
(min. size 15" x 26")**

★ **Limited profiles available on all mullion lite doors** ★



By adding your own mouldings to our doors, you can create a style and look that is uniquely yours. As you can see in the drawings below, there are different ways in which mouldings can be applied to the doors. Mouldings can be applied to all classic style doors and are not just limited to the examples shown below.



(illustration shows a customers door with their own moulding applied to a 7500 classic door, 3" rail with "N" edge as shown in example #4)

In examples #1 & #2, mouldings are applied to shaker style doors that have a flat recessed panel. The standard recess depth (A) for these panels is 1/4" and if a different depth is required it must be noted on your order form at the time you place your order. These doors should also be labeled as doors for moulding (ex. 5000 Shaker for moulding) so that the inside edge of the rail is left square to accept the moulding. When you specify the rail width remember to allow for the extra needed for any moulding overlays.

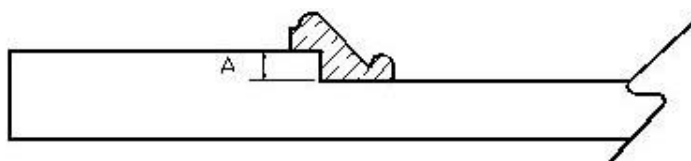
In example #3, the flat section (B) at the bottom of the profile is 1" wide. If a different width is needed to match your moulding please specify the width that is required on your order sheet along with a sketch.



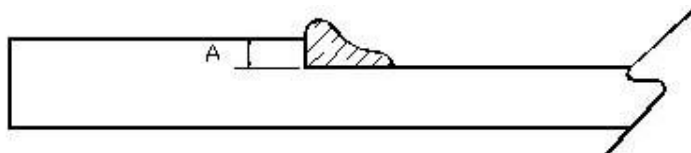
(illustration shows a customers door with their own moulding applied to a 5000 series door with a "N" edge as shown in example #1)

If you are applying moulding to a door as in example #4, specify a wider rail width (C) to accommodate your moulding.

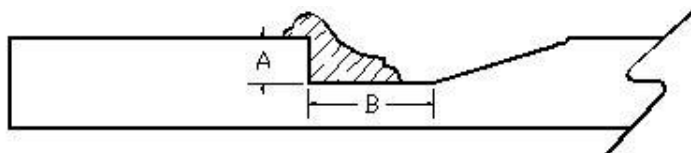
Please provide a properly dimensioned drawing with your order.



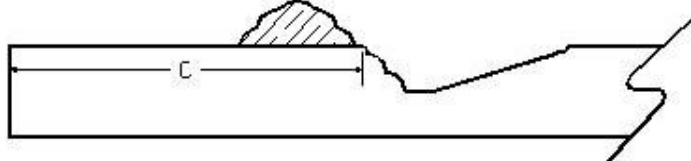
5000 Shaker for moulding
(Example #1)



5000 Shaker for moulding
(Example #2)



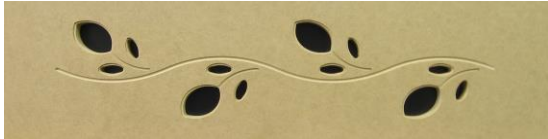


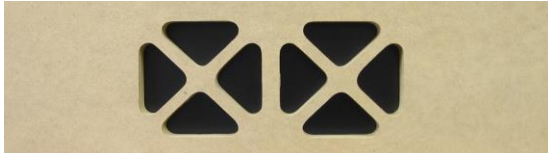





7500 Classic for moulding
(Example #3)



7500 Classic
(Example #4)

If you have any questions please call us at (905) 688-9777 and we will be glad to help you out.

Style		Valance Width	Length of Repeat	Pattern Height
100 Series "Traditional" (2 repeats shown)		6"	10"	4 1/4"
		4"	6.66"	2 7/8"
		3"	5"	2 1/8"
200 Series "Carved Rose" (2 repeats shown)		6"	10"	4 1/4"
250 Series "Cut-out rose" (2 repeats shown)		6"	8"	4 1/4"
300 Series "Contemporary" (2 repeats shown)		6"	10"	4 1/4"
		4"	6.66"	2 7/8"
		3"	5"	2 1/8"
400 Series "Innovation" (2 repeats shown)		6"	*6 3/4"	3 1/2"
		4"	*4 1/2"	2 3/8"
<small>*Note: Main pattern measurement specified. Straight lines are variable lengths.</small>				
500 Series "Gallery" (2 repeats shown)		6"	5 1/4"	4 9/16"
		4"	3 1/2"	3 1/16"
600 Series "Scoop"		3"min	Variable	Variable
700 Series "Arch"		3"min	Variable	Variable
	 Indicates cut through areas			

All valances are available in MDF to customize and accent any kitchen. Our new programming allows us to customize the size, enabling you to trim the kitchen with ease. "Cut out" valances (100, 250, 300 and 500 series) are cut 99% through to reduce damage in shipping. Sanding 1/32" off the back of the valance will release the inside pieces. All Valances are 3/4" thick.

Valance pattern will be centred automatically unless specified differently on order (please provide a drawing showing all dimensions).

The maximum length for any valance is 96"

When ordering valances, please specify the style, length, width, thickness, and number of repeats. Also let us know if an edge profile is required. If other species of wood are required, the MDF/ Veneer must be supplied by the customer.

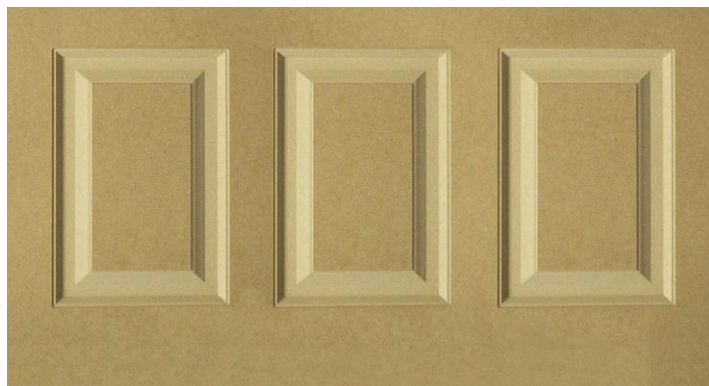
Please call for pricing and additional information if required for the following items.



Decorative Corner Brackets
 - Corner brackets are 4 1/2" x 4 1/2"
 - Minimum 16 pieces per order



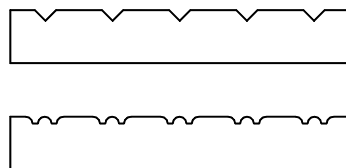
Decorative Posts
 Specify for Fluted Post:
 - Size
 - Number of flutes
 - Flute width
 - Distance from flute to top & bottom of post
 Specify for panel Post:
 - Style of panel
 - All rail measurements



Wainscot Panels
 - Specify all rail measurements, number of panels and panel profile



Microwave & Oven Frames
 Inside edges are square
 Specify:
 - Size
 - All opening sizes
 - All rail measurements
 - Outside edge profiles
 - can be single or multiple cut-outs



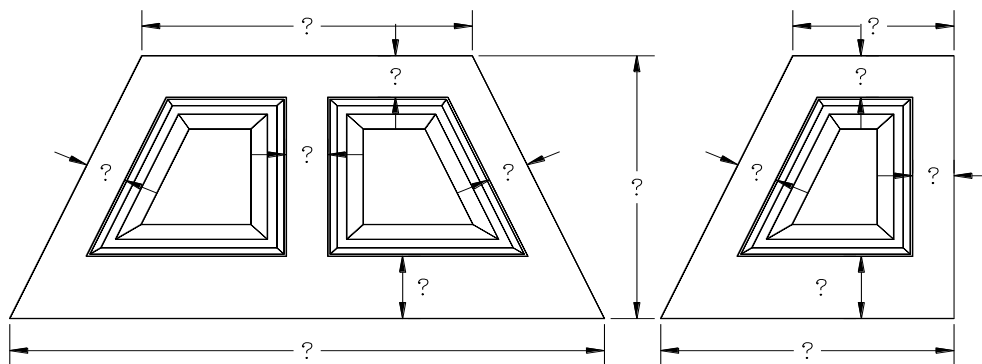
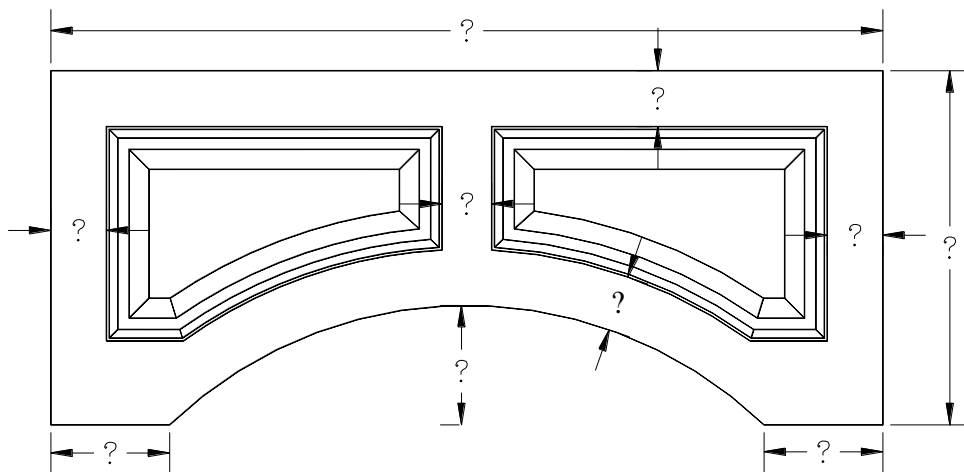
"V" Groove & Double Bead board Panels
 - Above picture is of bead board
 - Specify groove spacing, direction of grooves, and width of grooves on "V" groove panels



Letters & Numbers
 - Available in 3" & 6" standard height
 - Other sizes available at your request

Custom panels can be made up to match the doors on the rest of your order. Make sure that you provide a detailed drawing showing all measurements such as panel size, rail widths, arch height, etc.

Shown below are just a couple of the endless possibilities of panel designs that can be done to turn a dream kitchen into reality.



CNC Woodcraft Ltd. Specializes in custom cut components for the kitchen, store fixture and furniture industry. In addition to our doors and accessories shown in our brochure and web site, we also cater to the "Home Builder" trade.

Do you need a quick and easy way to cover a basement jack-post?

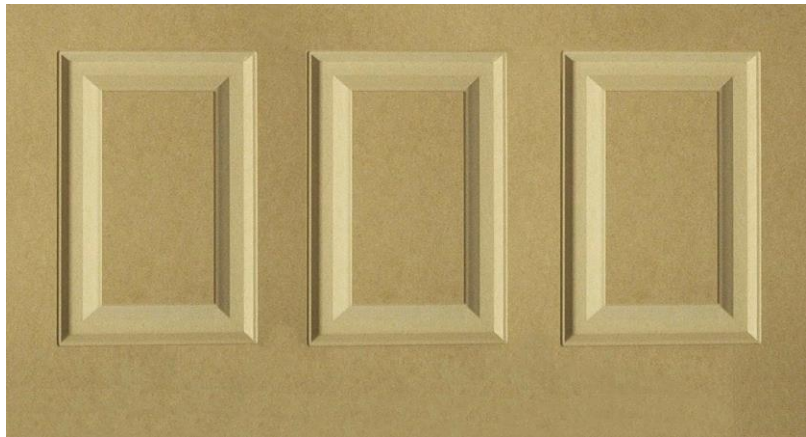
How about a single door to cover a fuse panel?

Even a totally custom paintable MDF raised panel wainscoting cut to your exact room specifications.

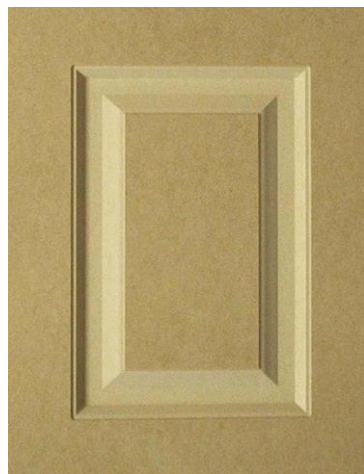
These are just a few examples on how we can create a unique look just for you at a very competitive price.

Every item is made to your exact size and specification. Production time for your order will usually be ready in 4-7 days, so we can simplify your needs quickly and efficiently.

Come talk to us and let us quote on your future needs, whether it is one single door or 200 feet of wainscoting and everything in between.



Wainscot Panels & Tub Skirts



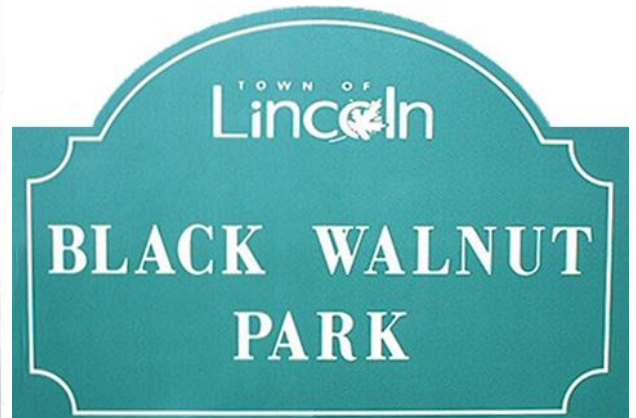
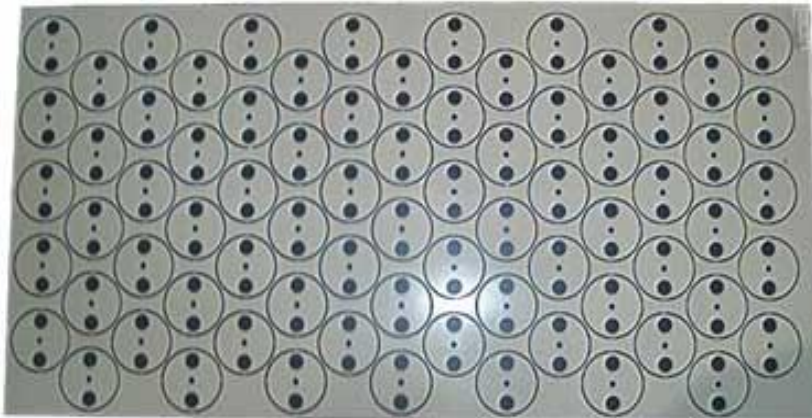
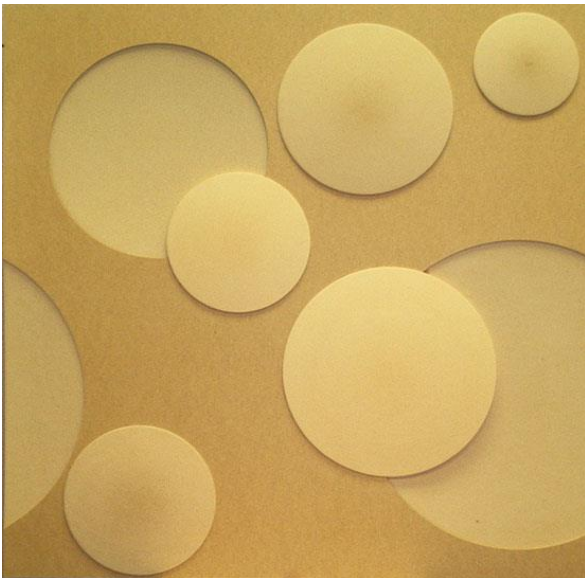
Doors & Access Panels



"V" Groove & Double Bead board Panels
(Double Bead board panel shown)

Pillar & Jack Post Covers

In addition to making MDF cabinet doors and accessories CNC Woodcraft Ltd also has many years experience in cutting components in solid wood, plywood and plastics. All machining is done on CNC routers to assure quality and accuracy in the machining of your parts. We specialize in high volume jobs, signs, and work that may be intricate and time consuming to do in your own shop. If you have a job that fits into this category, call us or send us a drawing and description of what you need done and we will be glad to provide you with a price quote.





445 Eastchester Avenue
 St. Catharines, Ontario, Canada L2M 6S2
 Phone: 905-688-9777 Fax: 905-688-9995
 email: orders@cncwoodcraft.com

To ensure accuracy and prevent delays in processing your order, please fill out completely.

Company Name: _____ Purchase Order #: _____
 Street Address: _____ Date Ordered: _____
 City / Province: _____ Date Required: _____
 Postal Code: _____ Phone #: _____ Fax #: _____
 Contact Person: _____ Email: _____

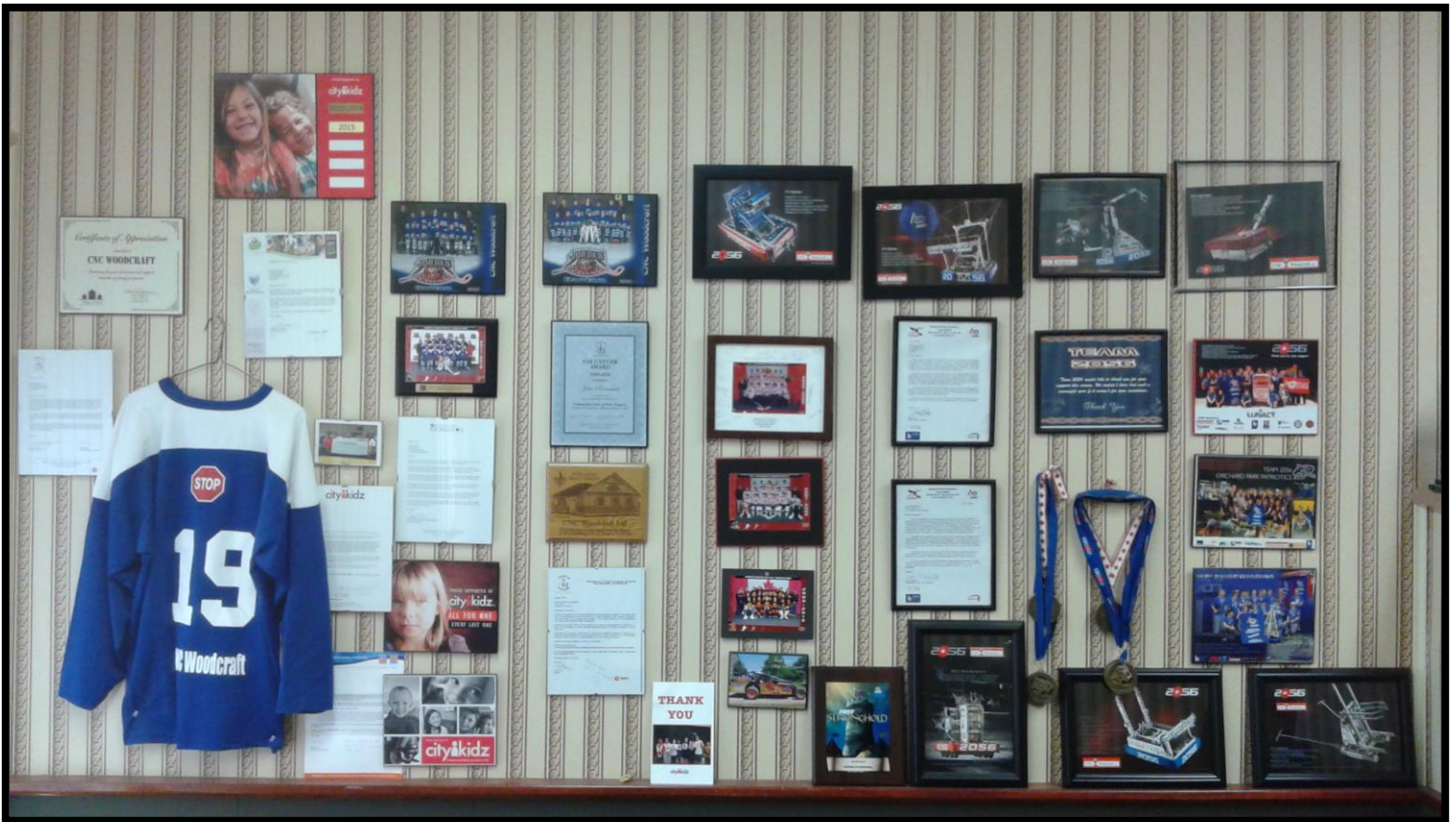
Rail width: Std. or Custom Width
 Core: 3/4" Raw 3/4" White Melamine 7/8" Raw
 Edge: "G" "O" "N" "B" "C" 5/16" R 1/8" R 1/16"R Square Saw cut
 Pick-up Ship Order Quote Page of

#	Qty	Width	Height	Profile	Design	Description (Door/Drawer/Frame/Repeat)
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14						
15						
16						
17						
18						
19						
20						
21						
22						
23						
24						

Please call us if you have any questions regarding door orders or quotes

****Payment by E-Transfer, Cheque or Cash only****

CNC Woodcraft Ltd. believes that it important to give back to help those in need. We are committed to giving back to the community by supporting various youth and charitable organizations.



Call us for information on supported organizations

CNC Woodcraft is Thinking Green

As well as manufacturing top quality products, we are also concerned about our impact on the environment.

Our primary raw material, Medium Density Fiberboard (MDF), is made from recovered and recycled wood chips. MDF is made of softwood fibres from sawmill off cuts produced by forestry operations. Normally these cut offs would have limited or no value and therefore often end up in a landfill or burned. Our MDF is also ECO certified & CARB 2 compliant.

The shavings from our production are collected in a sealed container and picked up by an accredited agency, who in turn reuse and/or recycle it by selling it to industrial companies to be used for clean up of liquid (sometimes hazardous) waste. This dust converts the liquid waste to a solid so that it can be disposed of properly.

CNC Woodcraft also recycles wood pallets, cardboard and other shipping supplies so that we minimize our waste to the landfill. We are always conscious of new ways to keep our environment clean for today and for the future.

“We must all be aware of what we leave behind!”



CNC Woodcraft Ltd.
445 Eastchester Avenue
St. Catharines, Ontario, Canada L2M 6S2

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Fax: 905-688-9995
email: info@cncwoodcraft.com
Orders/Quotes: orders@cncwoodcraft.com

Value
Quality
Service
Flexibility