Read Before You Install:

Tanks shipped after December 1, 2020 do not include a new float. You may reuse the float from your factory tank.

According to the Ford TSB 17-0046. If your truck has a build date prior to 3-20-17. Replace the fuel Level Sender Resistor Card Assembly with Ford part # HC3Z-9A299-N.

PART#: 10-1004

Vehicle Application

- YEAR: 2017-2022
- MAKE: Ford
- MODEL: F-250 and F-350 Crew Cab
 Torx 30 Short Bed,
- ENGINE: 6.7L Diesel

Required Tools

- Flathead Screwdriver or 5/16" Nut Driver
- - Mallet/Hammer
 - 13mm Socket
 - 19mm Deep Socket
 - 10mm Socket
 - Ratchet
 - 12" Driver Extension

Optional Tools

- Vehicle Lift
- Transmission Jack
- Precision Pick

Before You Start

- Please read the entire product guide before proceeding
- Ensure all parts are present.
- If you are missing any parts, please call or text us at (909)-675-1313
- Do not work on your vehicle while the underbody components are hot.
- Make sure the vehicle is in park or the parking brake is set if you plan on working on the ground. If working on a lift, make sure the vehicle is lifted safely and securely.

Before You Start

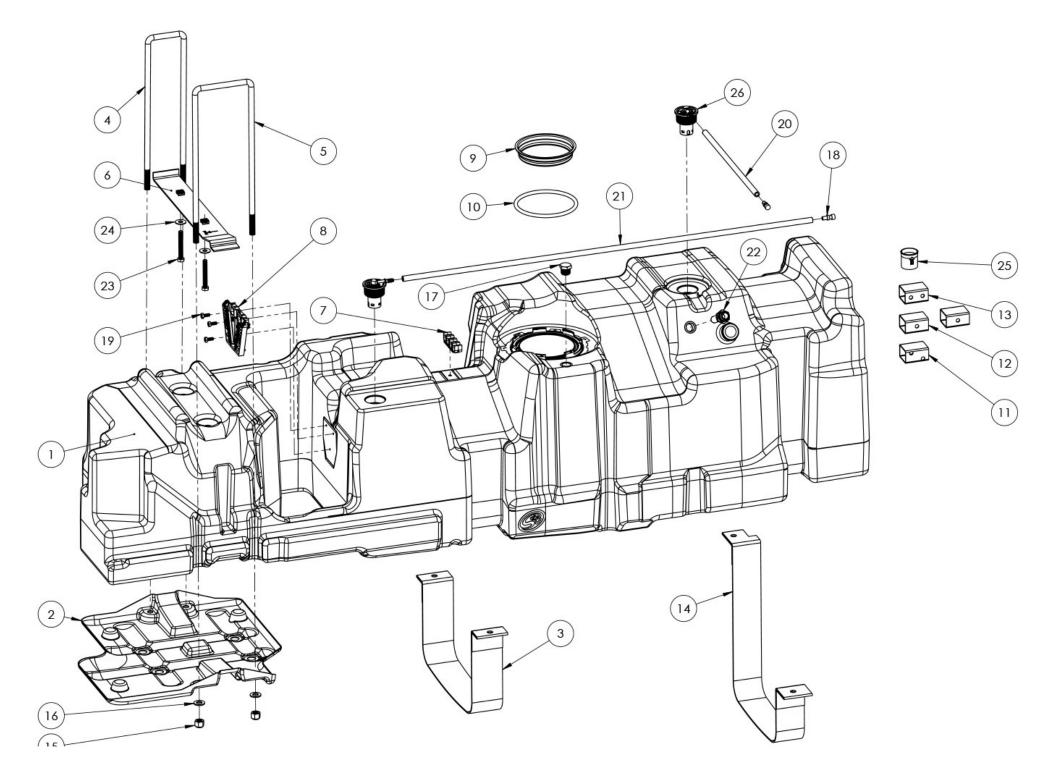
Drain your original fuel tank before beginning the S&B Installation process. S&B Tanks recommends removing only an empty or near empty tank for your safety. We recommend using a siphon or electronic transfer pump.

Disconnect and isolate both of the negative battery cables

Before installing S&B Tank, conduct pressure test to ensure o'ring is properly seated.

In-bed Auxiliary Fuel Tanks will void the Lifetime Warranty.

Nozzle at high flow fuel station may continue to "click off". Tank is designed to work at regular fuel stations.



INSTALL INSTRUCTIONS

STEP 1 STEP 2 Remove the filler neck from the bed. Remove the diesel cap If using a 2 post lift, it is important to ensure the rear driver and pry the plate covering the solts off. A precision pick can Descripside lift pad doesn't protrude inboard of the frame rail. Your be used to help with prying-the-plate off. Using a 5/16/Gnutapacity REPS&BENTenktwilk extend further than the OEM tank and be flush driver, remove the 3 Bolts holding the filler neck to the 10-1004 FRONT SUPPORT the inside of the frame rail. TI1006-00 MID STRAP FOR 10-1004 UBOLT PASSENGER SIDE FOR 10-1004 can be completed without a lift. Make sure the bedside. TI1007-00 4 • 5/16" Nut Driver UBOLT DRIVER SIDE FOR this safely parked with the parking brake set. If your 5 TI1008-00 CROSSMEMBER STRAP truck is lowered or has running boards you may have to FUEL LINE HOLDER (4 LINES) ARATOR BRACKET (INSECTION COLORS, the S&B Tank in position. TANK OPENI BUNA-N 50 DU TE SPACER FOR ID PLATE SPACE **TE SPACER FOR** REAR STRAP F NYLON-INSER WASH TI1125-00 .5" PIPE 17 ROLLOVER 18 TI1141-00 1/4"-20 SCREW, HEX 19 TI1146-00 TI1149-15 5/16" FUEL HOSE 15" 20 1 21 TI1149-40 5/16" FUEL HOSE 40" 1 TI1165-00 1 22 3/4 BARB TO 1/2 NPT. STRAIGHT W/STRAW 23 TI1166-00 18-8 SS HEX HEAD SCREW 3/8"-16 THREAD SIZE, 2-3/4" LONG, FULLY THREADED 2 AI1341-00 2 24 3/8" WASHER FLAT SS, 1" OD, .406" ID ICV, IN FILL PIPE 25 TI1175-00 1 STEP 2B OE STYLE ROLLOVE VER PALVE 26 TI1226-00

If you a installing the tank without a lift, you might need to remove these 3 bolts and panel. This will allow for more clearance when getting the S&B Tank into position to be installed.

Remove the filler neck and vent hoses from the filler neck assembly.

• Flathead Screwdriver or 5/16" Nut Driver