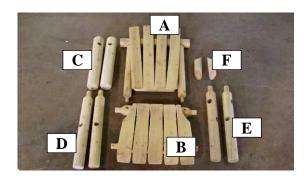


Lawn Chair (M-1500) Assembly Instructions

NOTE: Check contents and read directions carefully before assembly. Report missing or damaged items to *Moon Valley customer service at 313-766-4950*. Cracking or checking of logs is a *natural* part of the drying process of cedar and *does not affect the structural integrity of the wood*.

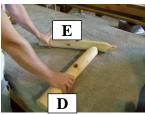
Components and Hardware

- (1) Pre-Assembled Seat Back (A)
- (1) Pre-Assembled Seat (**B**)
- (2) Chair Arms (C)
- (2) Single-hole Chair Leg (**D**)
- (2) Double-hole Chair Leg (E)
- (2) 9" Braces (**F**)
- (2) 3 ½" Lag Bolts (**H**)
- (2) 1/4" Washers (**W**)
- (4) 2 1/2" Square Head Screws (N)
- (10) 2" Square Head Screws (O)
- (1) #2 Square Head Driver Bit



Tools Required: Mallet, Socket and Wrench, Drill or Screwdriver with Square Drive

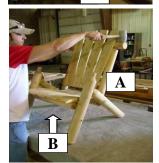
Lawn Chair Assembly



Step 1: Insert doweled end of single-hole leg (**D**) into double-hole leg (**E**) piece. Be sure that both remaining holes are facing the same direction (as shown). Repeat process with remaining two leg pieces.



<u>Step 2:</u> Attach leg assemblies to tenons on both sides of pre-assembled seat (**B**). Use rubber mallet to fully seat leg assemblies.



<u>Step 3:</u> Insert tenoned ends of pre-assembled seat back (**A**) into holes at the rear of the seat assembly (**B**). If tenoned ends do not line up, gently tap seat back sidepieces in or out as needed. Tap top of seat back (**A**) with rubber mallet to ensure tenons are fully seated (as shown).



Step 4: Attach both arm pieces (**C**) to exposed tenons on leg assemblies (as shown). Set chair on flat surface to ensure all components are aligned and chair is level. Use rubber mallet to fully seat all tenons.

Step 5: Using 2" screws (**O**), secure all tenon joints (as shown in step 5; picture a, b and c). Repeat process for both sides of chair.



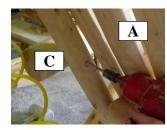
Step 5a: Secure seat to front leg.



Step 5b: Secure front leg to arm.



Step 5c: Secure seat to back leg.



Step 6: Using pre-drilled holes on seat back side logs (**A**), install 3 ½" lag bolts (**H**) and washers (**W**) to secure chair arms (**C**) to seat back (**A**) (as shown). **Note:** Adjust seat back angle to customers preference before installing lag bolts. Once lag bolts are secured, insert 2" screws (**O**) into tenons (shown below).





<u>Step 7:</u> Position 9" braces between seat bottom cross log and chair legs (as shown). Secure with $2\frac{1}{2}$ " screws (**N**).



Thank you for your Moon Valley purchase, we hope you enjoy your Lawn Chair. To view other Moon Valley products, please contact your local dealer or visit us at www.moonvalleyrustics.com.

Moon Valley Rustics 4658 South Custer Rd, Monroe, MI 48161 (313) 766-4950 www.moonvalleyrustics.com