

# Assembly Instructions For The Bent Oak Porch Swing

## Tools Needed For Assembly

1/2" Wrench or Socket  
Ratchet

## Parts List

Seat Assembly (1)  
Back Assembly (1)  
Left Arm Assembly (1)  
Right Arm Assembly (1)  
Swing Chains (2)

## Hardware

1/4" x 2" Bolts (7)  
1/4" x 1-1/2" Bolts (4)  
1/4" Washers (16)  
5/16" x 2" Hex Bolts (4)  
5/16" Hex Nuts (4)  
5/16" Lock Nuts (4)  
Allen Wrench

- Step 1** Attach the back assembly to the seat assembly. Align the predrilled holes in the bottom back support strip with the threaded inserts in the back support strip of the seat assembly. Insert three 2" bolts & semi-tighten only. **Do not fully tighten any bolts until Step 3 is completed.**
- Step 2** Attach the arms to the swing. Align the predrilled holes in the bottom of the arm braces with the threaded inserts in the side of the seat & insert two 2" bolts. (The first hole is used to attach the chain). The back of the swing arm rests on top of the middle back support strip.
- Step 3** Fasten the top & center back support strips to the back of the arm assembly sidepieces. Align the predrilled holes in each end of the strips with the 4 threaded inserts in the sidepieces & fasten with four 1-1/2" bolts. Tighten with the Allen wrench & now tighten all other bolts but take care not to over tighten.
- Step 4** Put a 1/4" washer on a 2" hex bolt and push through the hole on the arm assembly sidepiece above the arm from the inside out. ( See diagram A ). Now put another 1/4" washer on the outside of the bolt, then a 5/16" hex nut and tighten with the 1/2" wrench or socket. Slip another 1/4" washer on next, then the shortest end of the swing chain, then another 1/4" washer. Last of all put on a 5/16" lock nut and tighten with the 1/2" wrench.
- Step 5** Now find the hole in the swing seat in front of the arm brace. Put a 1/4" washer on a 2" hex bolt and put through the hole from the inside out and follow the same procedure as outlined in step 4 above. To attach the chain take the medium length of the chain and put through the hole in the swing arm before putting it on the bolt. Attach the other chain in the same manner. Your swing is now ready to hang. Hook the ends of the chain onto a hook at the ceiling and adjust as needed.

**If you received our Comfort Springs please see Diagram B on how to use springs**

