

WEST CHESTER  
ASSEMBLY INSTRUCTIONS



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New Holland, PA

# #420, 426 4' Benches

West Chester & Curve Back Benches



## Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16" Socket or 7/16 wrench

## Included Hardware

<b>A</b>		2	1/4" x 2 1/4" Carriage Bolt
<b>B</b>		4	1/4" x 2 1/2" Carriage Bolt
<b>C</b>		2	1/4" x 3" Carriage Bolt
<b>D</b>		10	1/4" x 3 1/2" Carriage Bolt
<b>E</b>		18	1/4" Nut
<b>F</b>		6	2" Screws
<b>G</b>		2	2 1/2" Screws

## Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. Set the back into the seat. Align the pre-drilled holes. Using 4 (B) 1/4" x 2 1/2" Carriage Bolts & 4 (E) 1/4" Nuts, fasten the seat on both ends. Use 2 (A) 1/4" x 2 1/4" Carriage Bolts & 2 (E) 1/4" Nuts to fasten the seat in the center. (Illustration 2)
3. After fastening the back, lay it on its back. Fasten the arm of the arm/leg combo to the back using 1 (C) 1/4" x 3" Carriage Bolts & 1 (E) 1/4" Nut. Then fasten the leg of the arm/leg combo to the seat using 2 (D) 1/4" x 3 1/2" Carriage Bolts & 2 (E) 1/4" Nuts. (Illustration 3) Repeat on the other side.
4. Turn the bench upside down, resting on the arms. Now fasten the legs using 6 (D) 1/4" x 3 1/2" Carriage Bolts & 6 (E) 1/4" Nuts. Use two bolts for each leg. (Illustration 4)
5. Then using 2 (G) 2 1/2" Screws, fasten the legs to the back braces. (Illustration 5)
6. Now fasten the leg brace using 6 (F) 2" Screws. Line up the leg brace with the marks on the leg and hold flush with the end of the leg. Be sure the center leg is straight. Use 2 2" screws on each leg. (Illustration 6)



Illustration 2

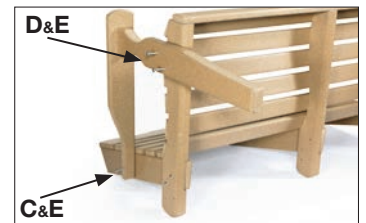


Illustration 3

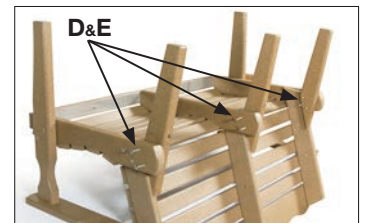


Illustration 4

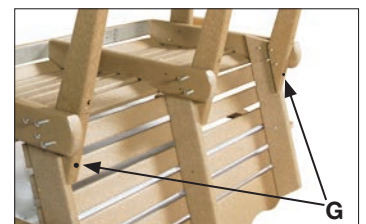


Illustration 5

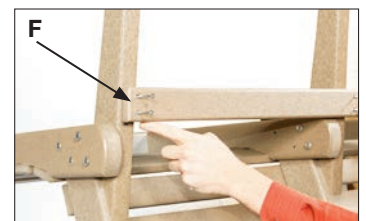


Illustration 6